

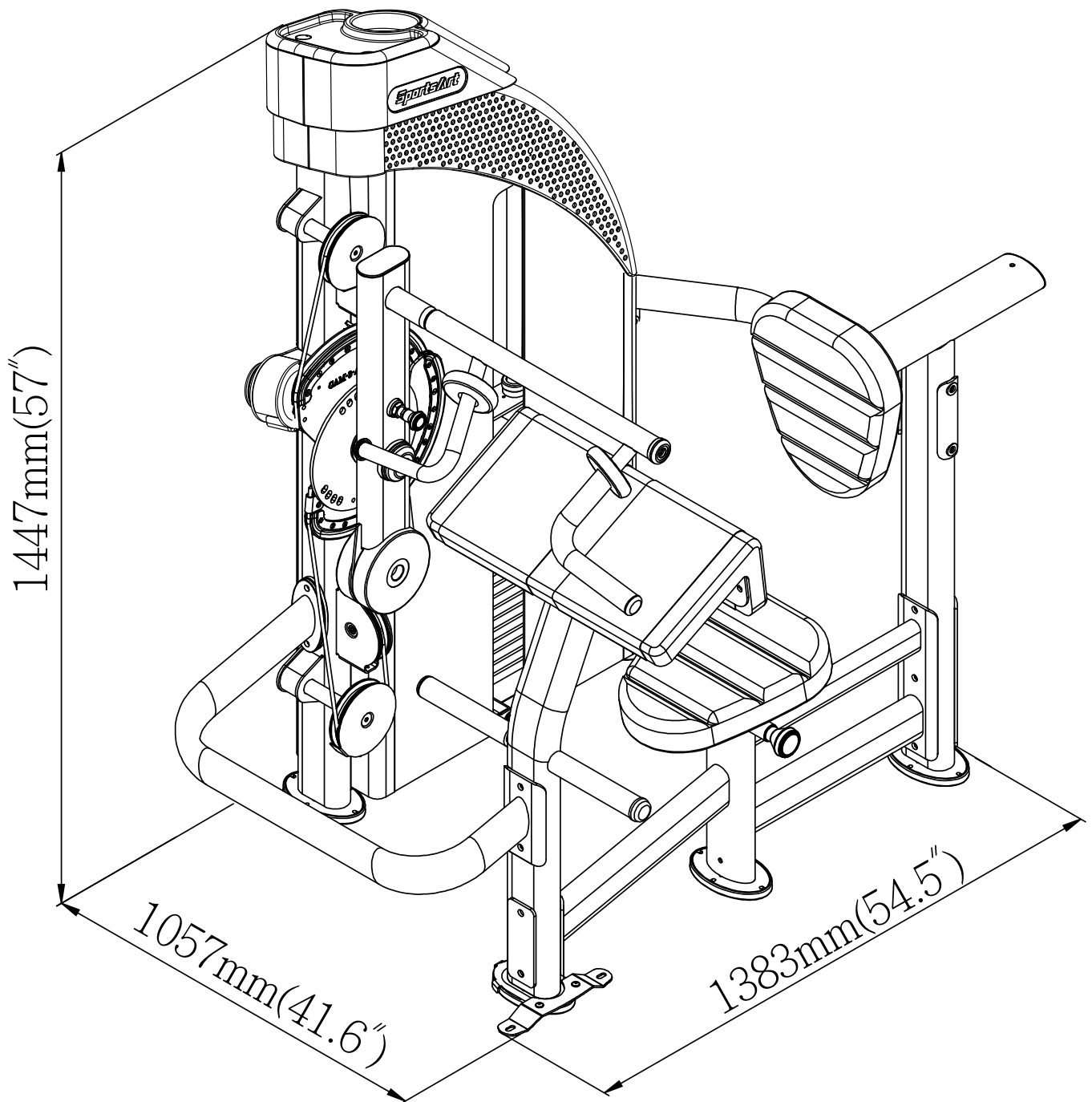
DF-305 OWNER'S MANUAL CONTENTS

1. INTRODUCTION	2
2. SAFETY PRECAUTIONS	3
3. LIST OF PARTS	4
4. ASSEMBLE THE PRODUCT	10
STEP 1 Cover Support Plate and the Connector Installation	10
STEP 2 Connector and the Seat Frame Installation	13
STEP 3 Weight Stack Installation	14
STEP 4 Apply the Weight Stack Sticker	18
STEP 5 CAM Installation	19
STEP 6 Cable Installation	22
STEP 7 Floating Pulley Installation	26
STEP 8 Handle Installation	27
STEP 9 Upper Cable Adjustment	28
STEP 10 Lower Cable Adjustment	29
STEP 11 Seat Bottom/Back and Arm Cushion Installation	30
STEP 12 Covers Installation	34
STEP 13 Install cap nut	39
STEP 14 Secure the Product	40
STEP 15 Level the Product	41
STEP 16 Stack Fork Inspections	42
STEP 17 Unit Inspection	43
5. OPERATION INSTRUCTION	44
OPERATION Operating the Product	44
OPERATION Exercising Instructions	46
OPERATION Safety Operating Area	47
6. MAINTENANCE	48
MAINTENANCE Safety Precautions	48
MAINTENANCE Guide Rod Cleaning and Lubricating	49
MAINTENANCE Schedule	50
MAINTENANCE Task List	51
MAINTENANCE One-Year Maintenance Log	52
7. CONSIGNES DE SÉCURITÉ IMPORTANTES	53
8. APPENDIXES	54
APPENDIXES Exploded Diagram	54

1. INTRODUCTION

Congratulations on the purchase of a high quality SportsArt product, the DF-305 Bicep / Tricep machine. Constructed of high quality materials and designed for years of reliable performance, this product was made for full commercial use.

Before this product is assembled or operated, we recommend that you familiarize yourself with this manual. Understanding the correct assembly and operation of this product will help ensure that exercisers obtain their fitness goals safely and successfully.



2. SAFETY PRECAUTIONS

This product was designed and built for optimum safety. However certain precautions apply during the use of this product. Please note the following safety precautions:

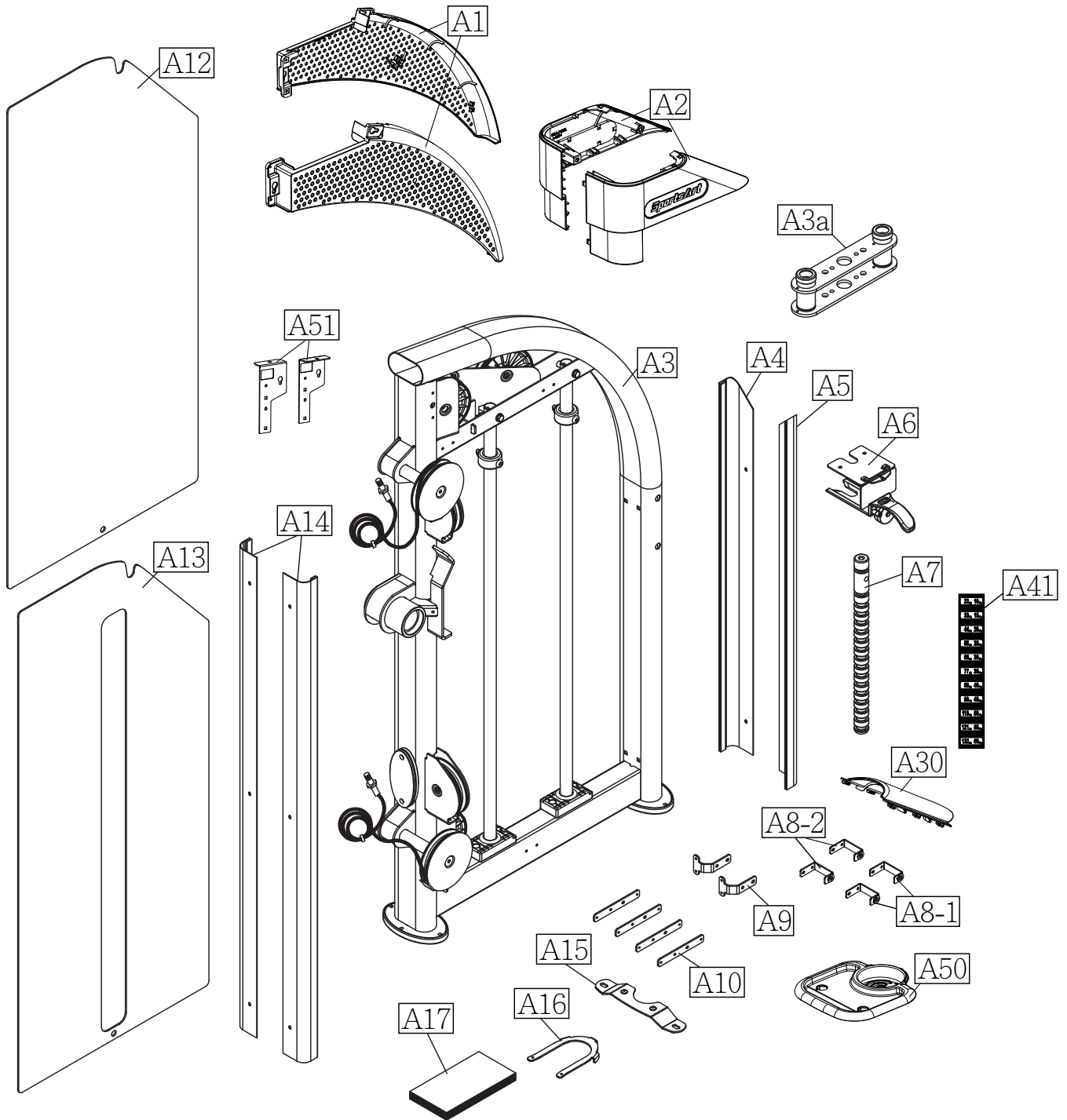
- Please read the entire manual before assembly and operation. Make sure the product is installed and operated as instructed in this manual.
- Assemble and operate the product on a solid, level surface. Do not use outdoors or near water, including pools and saunas.
- Check the product before every use. Make sure all parts are assembled, and all fasteners are tightened. Do not use the product if it is disassembled in any way.
- Wear proper workout clothing. Do not wear loose clothing. Do not wear shoes with leather soles or high heels. Tie all long hair back. Do not go barefoot on this product.
- Keep away from moving parts. Moving parts may or may not stop immediately if an object becomes caught or impedes normal motion.
- Use this product only for its intended purpose as described in this manual.
- Be careful when mounting and dismounting the unit.
- Never operate this product if it has been damaged in any way. If it is not working properly, or has been dropped or damaged, contact a service technician for repairs.
- Do not use accessories or parts that are not specifically recommended by the manufacturer (SportsArt). Such parts might cause injuries or cause the unit to fail and void the warranty. We are not responsible for any safety issue that arises due to the misuse of accessories or parts. At the same time, we will terminate the warranty terms of this equipment.
- This product is not intended for use by persons (including children 12 or younger) with reduced physical, sensory, or mental capabilities, or by people who are otherwise deficient in product knowledge or experience. If such people use this product, they should be given training and be supervised at all times by someone responsible for their safety.
- Contact your SportsArt representatives on all materials damaged in shipment. (Note: Shipping damages are the responsibility of the carrier.)
- Unpack and verify contents of boxes according to the list of parts to check if any parts are missing.
- Children 14 or younger should be supervised to ensure that they do not play on or near the product.
- The user weight limit for this product is 227 kg, 500 lb.
- Maintenance and repair must be performed by trained service personnel only. Improper maintenance would not only damage the machine, but may also present a danger to the exerciser.
- Over exercise may result in serious injury or death
- Warning that any of the adjustment devices that could interfere with the user's movement should not be left projecting.

CAUTION: If you feel any pain or any abnormal sensations, **STOP YOUR WORKOUT** and consult your physician immediately. Work within your recommended exercise level. **DO NOT** work to exhaustion. Before beginning any exercise program, you should consult with your doctor. It is recommended that you undergo a complete physical examination.

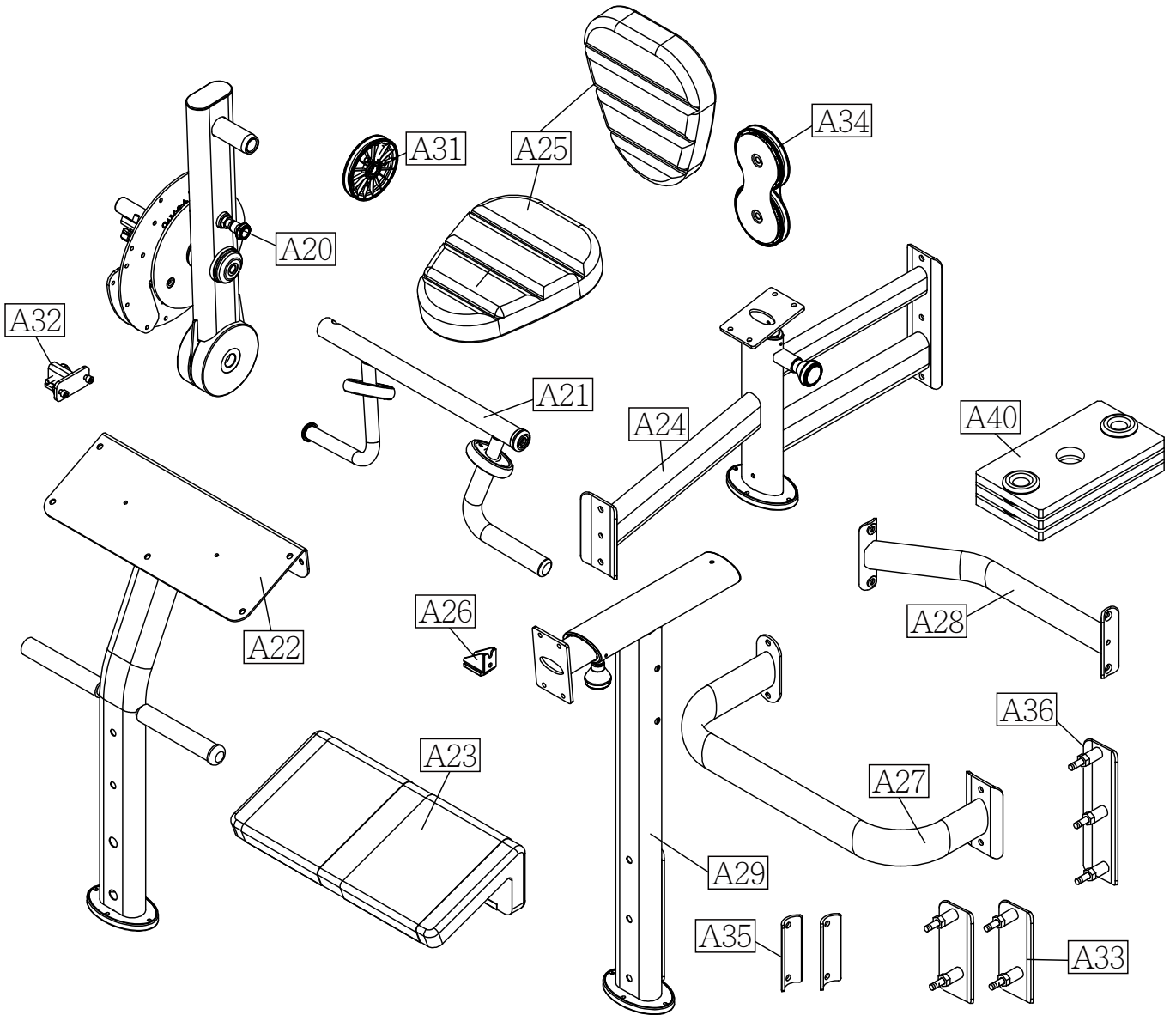
*NOTE: Each machine provides a different resistance ratio of weight stack.

3. LIST OF PARTS

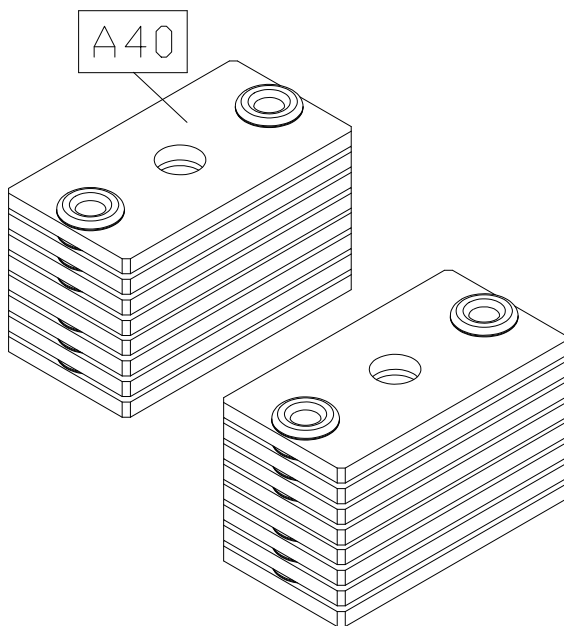
Box A



Box B



Box C



Box A - Main Frame Components					
No.	Name	Qty.	No.	Name	Qty.
A1	Left/right perforated boards	2	A11	Cover	1
A2	Left/right side cover	2	A12	Rear cover	1
A3	Main frame	1	A13	Front cover	1
A3a	Upper stack carriage set	1	A14	Cover support plate A	2
A4	Cover support plate B-2	1	A15	Floor fixing bracket	1
A5	Cover support plate B-1	1	A16	U bracket	1
A6	Stack fork	1	A17	Owner's manual	1
A7	Weight stack rod	1	A30	A Front cover A	1
A8-1	Anchor bracket of shroud (square hole)	2	A50	Top cover	1
A8-2	Anchor bracket of shroud (tapped hole)	2	A51	Anchor bracket	2
A9	Bracket	2	A41	Weight plate sticker	1
A10	Bracket	4			

Box B - User Frame Components					
No.	Name	Qty.	No.	Name	Qty.
A20	CAM	1	A29	Seat back	1
A21	Handle	1	A30	Storage tray	1
A22	Arm cushion frame	1	A31	Pulley	1
A23	Arm cushion	1	A32	Stopper A	1
A24	Seat frame	1	A33	Connector board C	1
A25	Seat bottom/back	2	A34	Floating pulley	1
A26	CAM stop plate	1	A35	Ø50 Connecting board	2
A27	Connector A	1	A36	Connecting board	1
A28	Connector B	1	A40	5kg/11lb weight plate	3

Box C - Weight Plates Components					
No.	Name	Qty.	No.	Name	Qty.
A40	5kg/11lb weight plate	16			

Components in the Hardware Kit				
No.	Name	Qty.	Specification	Notes
15	Mushroom top inner hex screw	12	M6*P1.0*L12	
16	Mushroom top Phillips screw	8	M5*L15	
17	Screw socket	batch	SGN-07	
19	Washer	4	D16*d10.2*t1.0	
	Nylon hex lock nut	4	M10	
21	Washer	4	D16*d10.2*t1.0	
	Nylon hex lock nut	4	M10	
23	Nylon hex lock nut	4	M10	
	Washer	4	D16*d10.2*t1.0	
24	Round sticker	1		
25	Inner hex screw	2	M6*P1.0*L12	
	Bushing	2	D19*7.8	
26	Front cover bracket	1		
27	Phillips screw	6	M6*P1.0*L12	
28	Flat washer	2	D27*d6.3*t3.0	
	Mushroom top inner hex screw	2	M5*L20	
	L-shaped Allen wrench	1	M6*L120mm*W28	
	Double open end wrench	2	13mm*17mm	
	Screwdriver shank	1	Phillips and flat	
	T-shaped Allen wrench	1	M4*L100mm	
	L-shaped Allen wrench	1	M4*L60mm	
	L-shaped Allen wrench	1	M5*L114mm*W24	
80	Phillips pan head sheet metal screw	6	M4*L12	
81	Phillips Umbrella head sheet metal screws	2	M4*L14	
82	Round screw cap	2		
83	Fastener	1 batch		
	Cap nut	1 batch		

Components on the Product			
No.	Name	Specification	Notes
40	Nylon hex lock nut	M10	
	Hex head screw	M10*P1.5*L30	
42	Hex head screw	M8*P1.25*L65	
	Washer	D17*d8.3*t2	
	PU tube	ØD12*d8*L51	
	Nylon hex lock nut	M8	

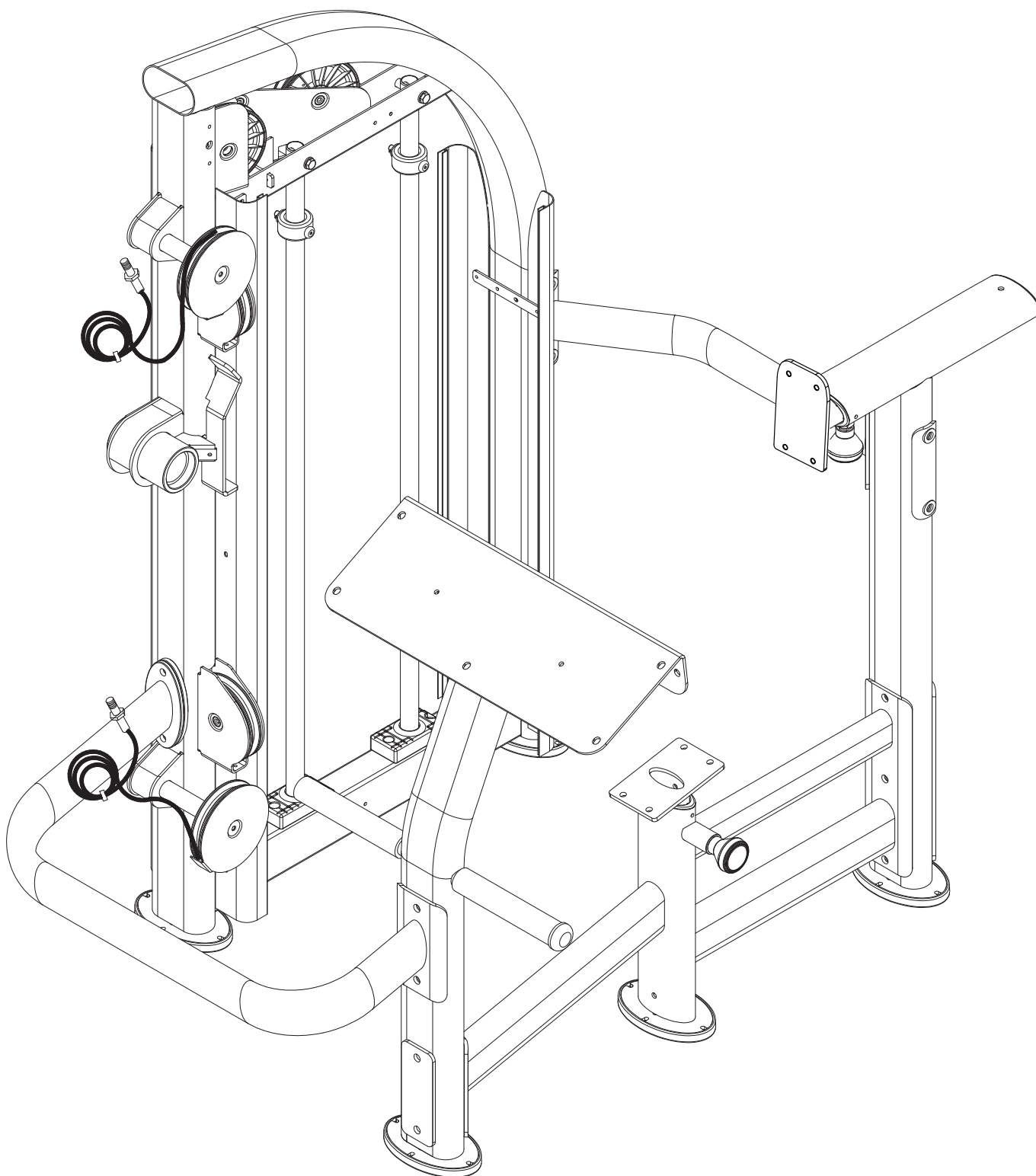
Components on the Product			
No.	Name	Specification	Notes
40	Nylon hex lock nut	M10	
	Hex head screw	M10*P1.5*L30	
42	Hex head screw	M8*P1.25*L65	
	Washer	D17*d8.3*t2	
	PU tube	ØD12*d8*L51	
	Nylon hex lock nut	M8	
43	Hex head screw	M8*P1.25*L65	
	Washer	D17*d8.3*t2	
	PU tube	ØD12*d8*L82	
	Nylon hex lock nut	M8	
44	Guide rod		
45	Inner hex screw	M8*P1.25*L18	
	Spring washer	M8*t2.0	
	Washer	D17*d8*t1.5	
46	Inner hex screw	M5*P0.8*L10	
47	Set fork		
48	Bolt assy. crossover		
49	Inner hex screw	M8*P1.25*L20	
50	Axle cover	Ø65	
52	Nylon hex lock nut	M8*P1.25	
	Flat washer	D20*d8*t2.0	
	Inner hex screw	M8*P1.25*L25	
53	Mushroom top inner hex screw	M6*P1.0*L12	
	Spring washer	M6	
	Flat washer	D20*d6.3*t1.5	
54	Pulley cover		
55	CAM stop plate		
56	Mushroom top inner hex screw	M6*P1.0*L10	
57	Cable set block		
58	Mushroom top inner hex screw	M6*P1.0*L20	
	Spring washer	M6	
	Nylon hex lock nut	M6	
59	Mushroom top inner hex screw	M6*P1.0*L12	
	Spring washer	M6	
	Flat washer	D20*d6.3*t1.5	
	Axle	ØD15*L24	
	Pulley	ØD126*20	
60	Spring washer	M8	
	Inner hex screw	M8*P1.25*L20	

Components on the Product			
No.	Name	Specification	Notes
61	Spring washer	M8	
	Mushroom top inner hex screw	M8*P1.25*L25	
62	Mushroom top inner hex screw	M8*P1.25*L12	
	Flat washer	D17*d8.3*t2	
63	Beveled head inner hex screw	M8*P1.25*L20	
	Nylon hex lock nut	M8	
64	Mushroom top inner hex screw	M6*P1.0*L12	
65	Mushroom top Phillips screw	M5*0.8*L15	
	Flat washer	D13*d6*t1.0	
66	Reinforcement plate		
	Anchor bracket		
	Umbrella hex screw	M6*P1.0*L20	
	Plastic cover		
67	Umbrella hex screw	M6*P1.0*L12	
70	Cotter pin	1.6t	
71	Pin	Ø10.8*L50.5	
72	Rubber washer	D20*d11.1*t2	
73	Stopper		
74	Beveled head inner hex screw	M8*L12	

4. ASSEMBLE THE PRODUCT

Follow instructions below to assemble this product. Note that in this manual the words “left” and “right” are used to refer to the product and its parts. As such, these designations correspond to the “left” and “right” sides of a person in position to exercise on this product. Also, for brevity, the word “screws” or “nuts” is used where washers and other hardware may be involved.

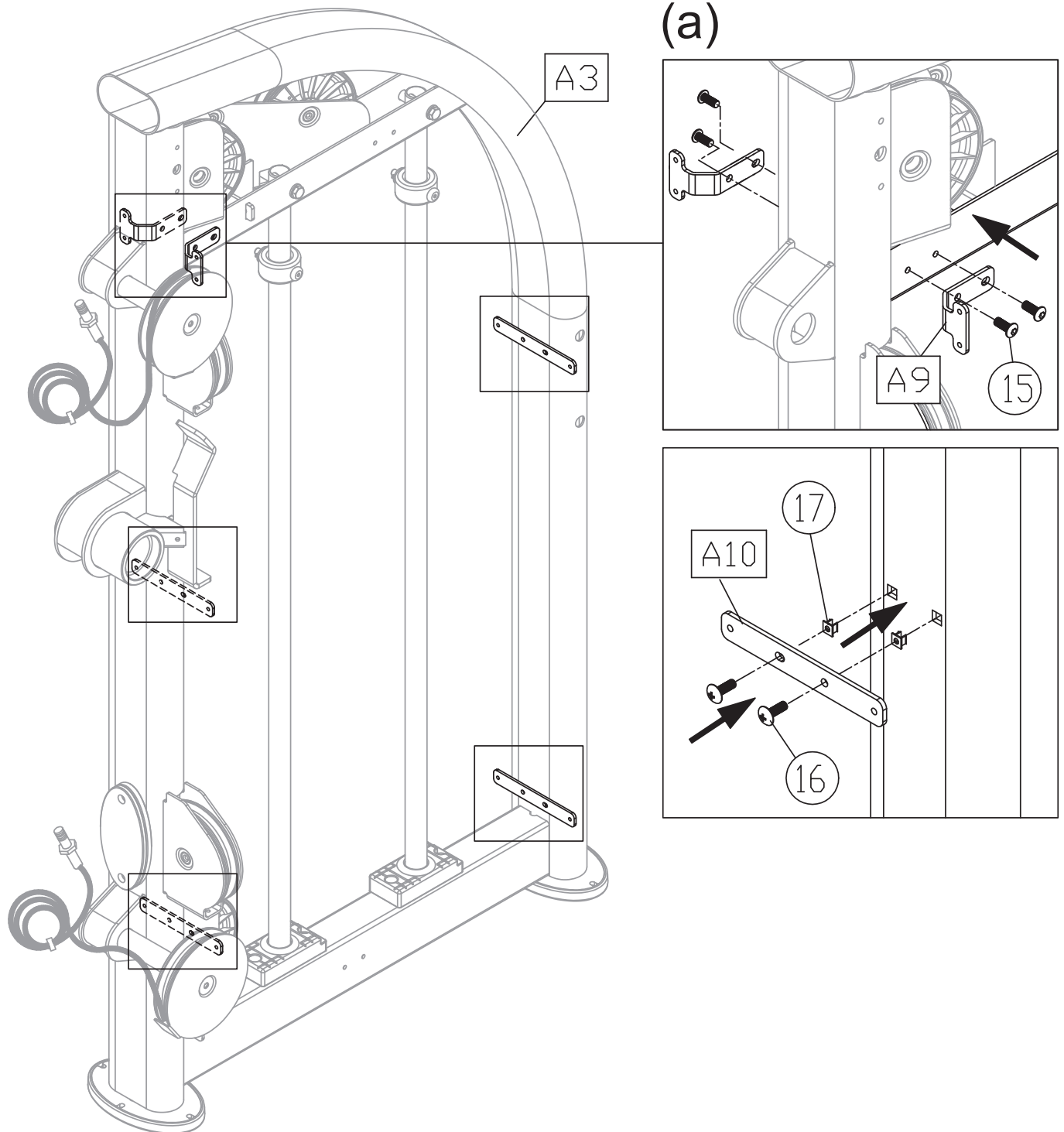
STEP 1 Cover Support Plate and the Connector Installation



STEP 1 Cover Support Plate and the Connector Installation (CONT.)

(a) Insert the screw sockets (17) into place in the main frame (A3) as shown, and then use screws (15) (16) to secure the brackets (A9) (A10) in place.

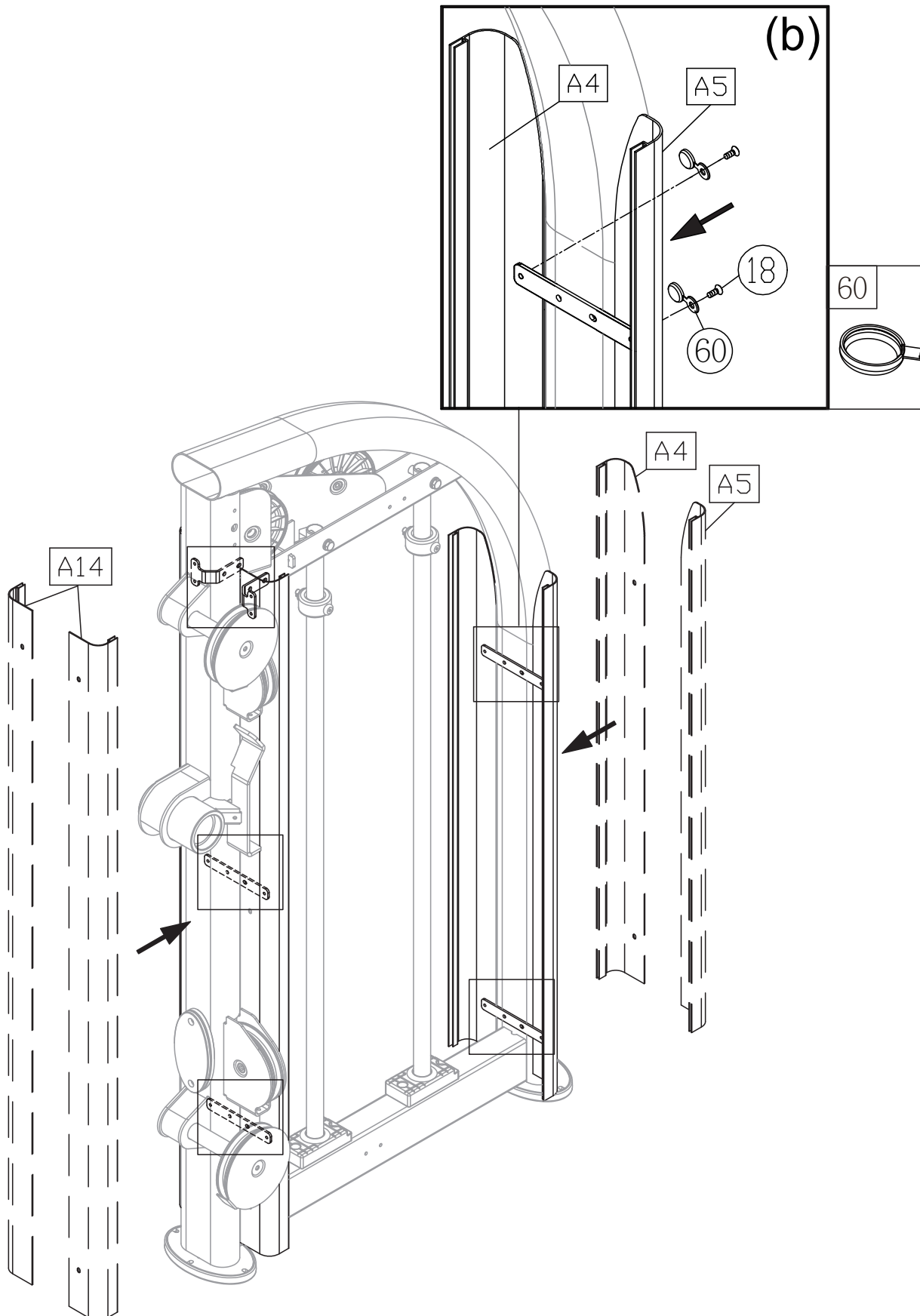
(Note: The bracket (A9) must be secured to the top of main frame as shown.)



STEP 1 Cover Support Plate and the Connector Installation (CONT.)

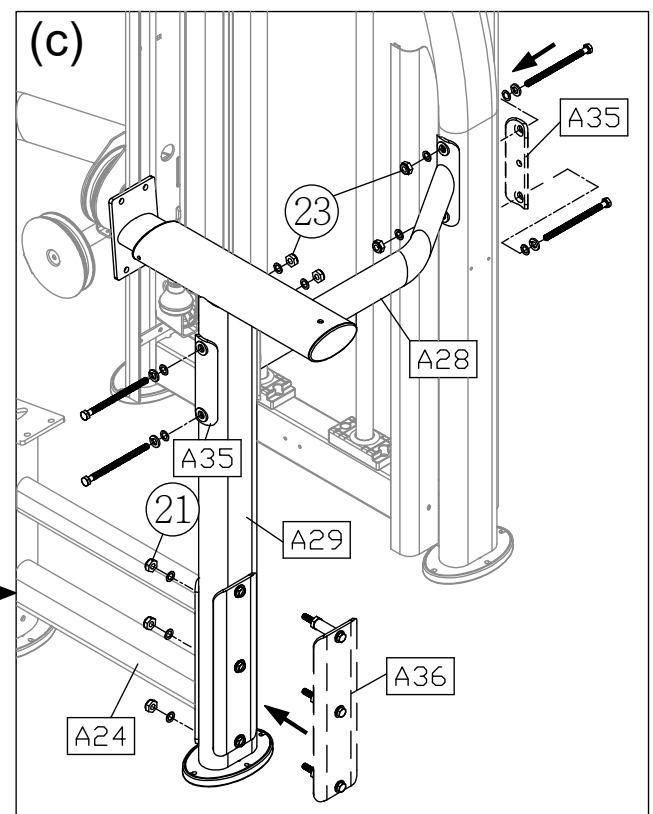
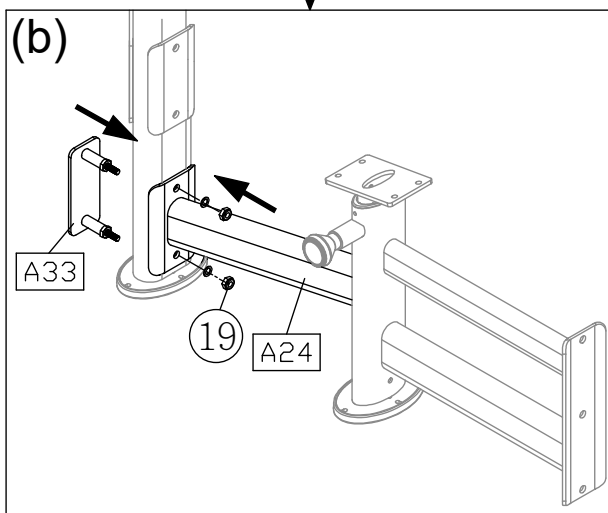
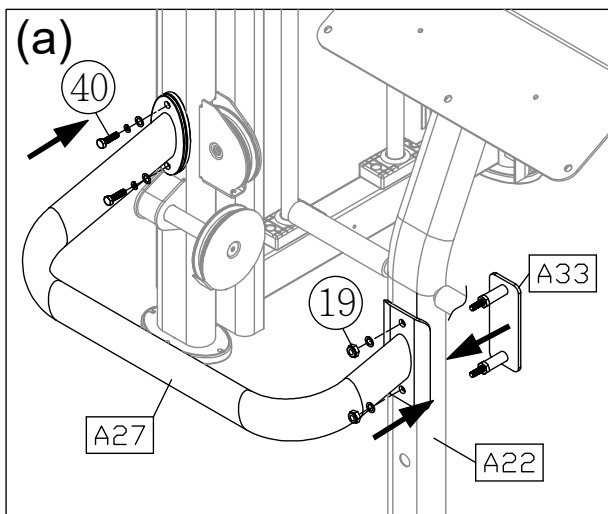
(b) Secure the plate slots (A10) to the straight frame of the weight stack tower (A3) with the screws (18) and then cover the cap nuts (60). The plate slots (A4, A5) are secured to the left and right side of the curved frame, respectively.

(Note: The plate slots have to be secured outside of the anchor brackets (A9, A10).)

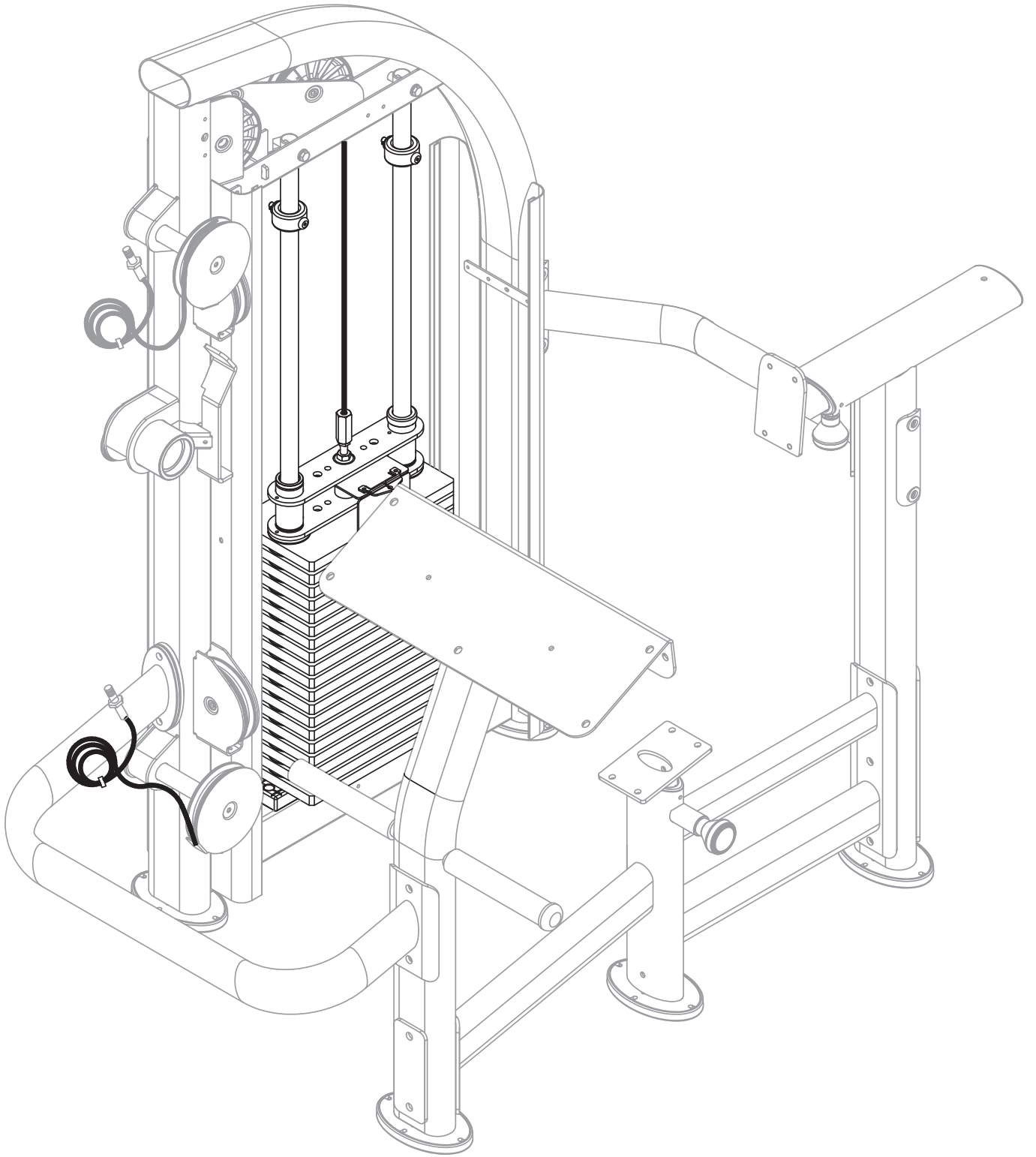


STEP 2 Connector and the Seat Frame Installation

- (a) Use screws (40) to secure the connector A (A27) to the main frame (A3) and then use the connector board C (A33) to connect the connector A (A27) to the arm cushion frame (A22) with screws (19) as shown.
- (b) Secure the connector board C (A33) into the place in the seat frame (A24) as shown with screws (19).
- (c) Use the $\text{\O}50$ connecting board (A35) to connect the main frame (A3) and the connector B (A28) with screws (23) and then use the connector board (A36) to connect the seat frame (A23) and the seat back (A29) with screws (21) as shown.



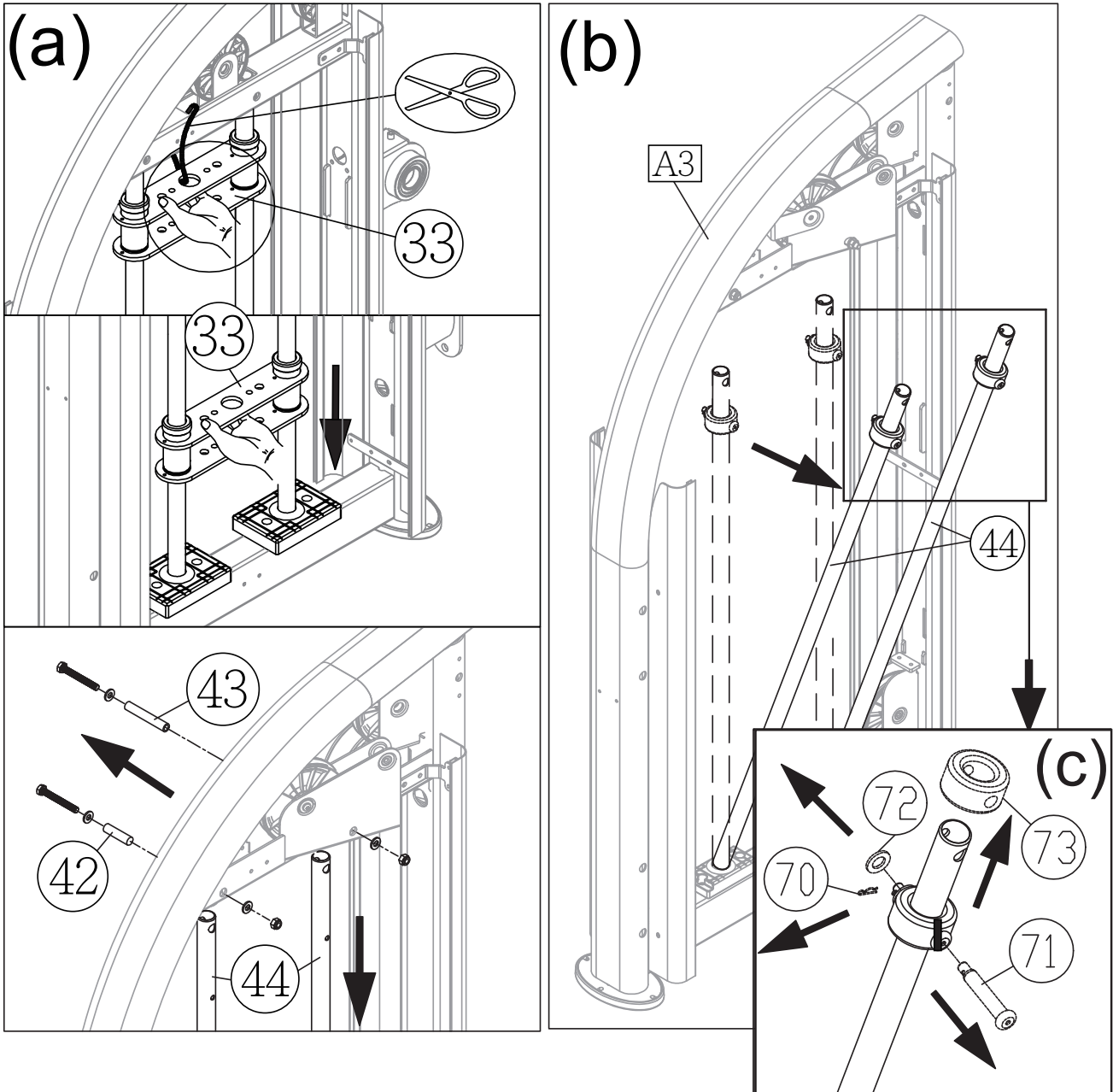
STEP 3 Weight Stack Installation



STEP 3 Weight Stack Installation (CONT.)

Follow instructions (a) through (g) to install the weight stack.

- (a) Hold the upper stack carriage set (33), and then cut the zip tie. Gently lower the upper stack carriage set (33) into place as shown.
- (b) Tilt the guide rods (44) backward.
- (c) Lift the cotter pin (70), rubber washer (71), stopper (72) and pin (73) off the guide rods (44) as shown.

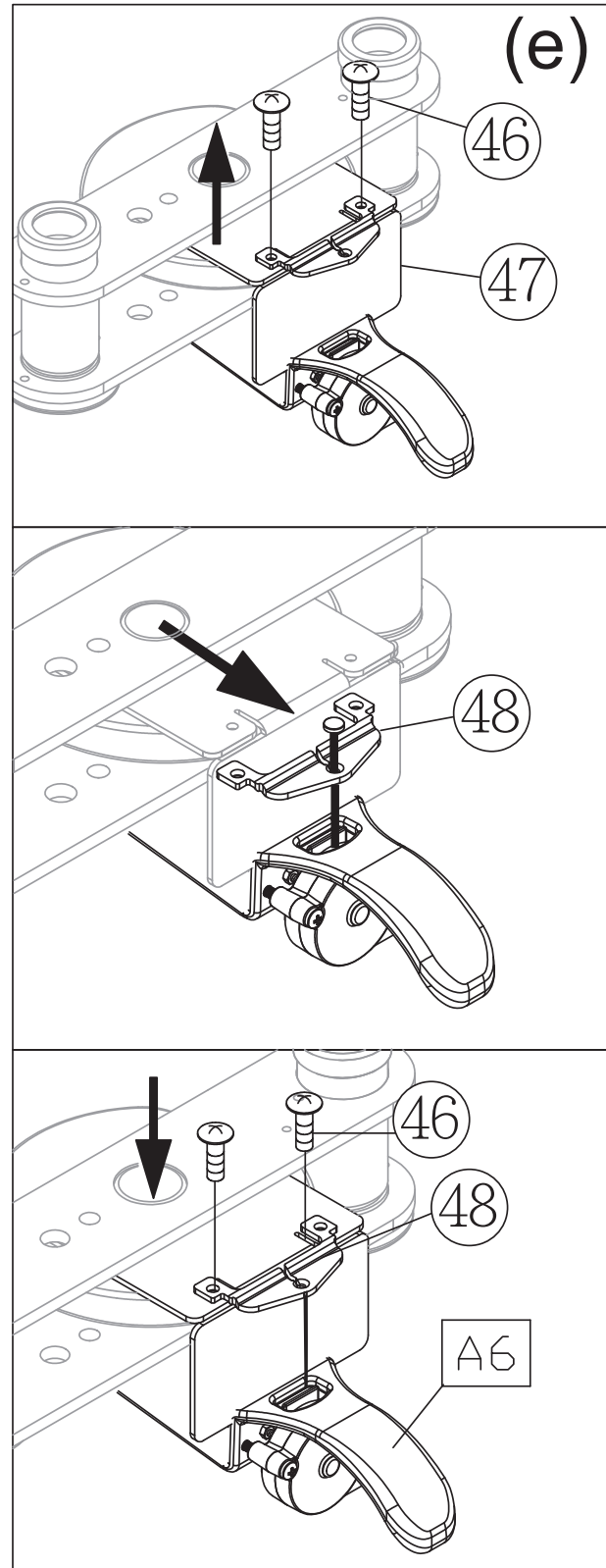
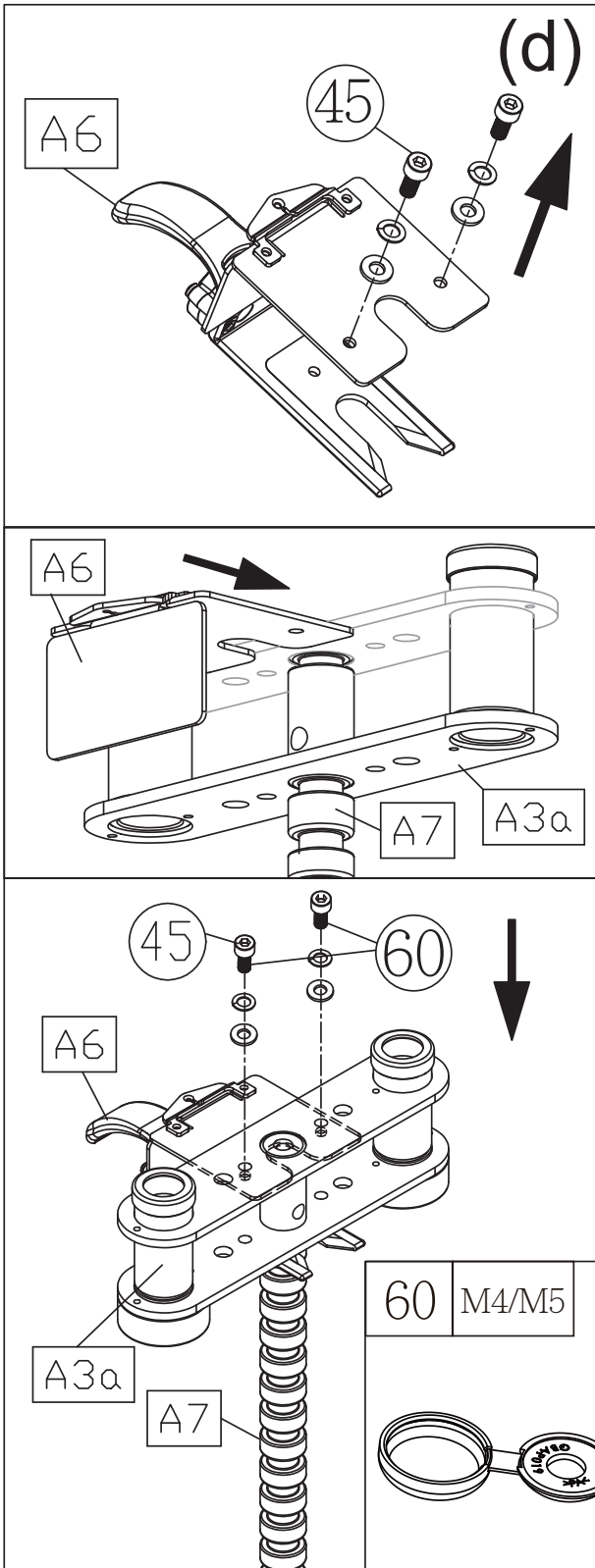


STEP 3 Weight Stack Installation (CONT.)

(d) Remove screws (45) from the stack fork (A6) and insert the weight stack rod (A7) into the central mounting position of the upper stack carriage set (A3a). Use screws (45) to secure the stack fork (A6) into place of the upper stack carriage set (A3a) as shown.

(Note: Remove the stack fork first before assembling.)

(e) Remove screws (46) from the set fork (47) to remove the bolt assy. crossover (48). Pull the cable from the stack fork (A6) to thread through the bolt assy. crossover (48) as shown. Secure the bolt assy. crossover (48) back into place of the set fork (47) with screws (46) as shown.



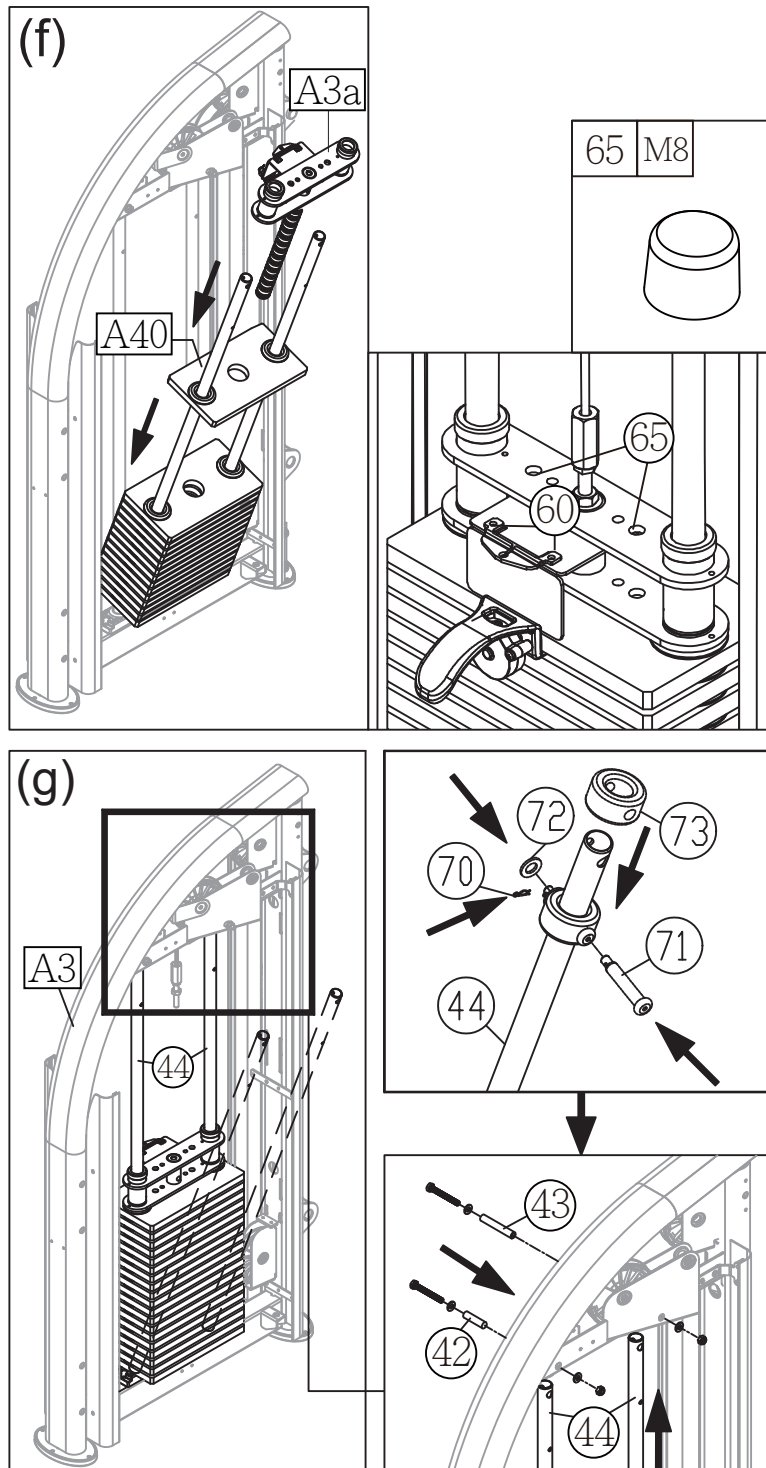
STEP 3 Weight Stack Installation (CONT.)

(f) Insert and lower the (5 kg/11lb) weight plate (A40) into place on the guide rods (44) one at a time. Once complete, slide down the upper stack carriage set (A3a) on top of the weight stack. (Note: The convex side of weight plate should face up and the stack fork (A6) points toward the front.)

*If there is an optional (7.5kg/16.5lb) weight plate installed, insert the optional weight plates before the (5 kg/11lb) weight plates (A40).

*Install the cap nuts on the screws.

(g) Tilt the guide rods (44) back into place and lift them up to their mounting position and then re-install the cotter pin (70), rubber washer (71), stopper (72) and pin (73) back into the guide rods (36) as shown. Finally, secure the assembly with screws (41) (42).

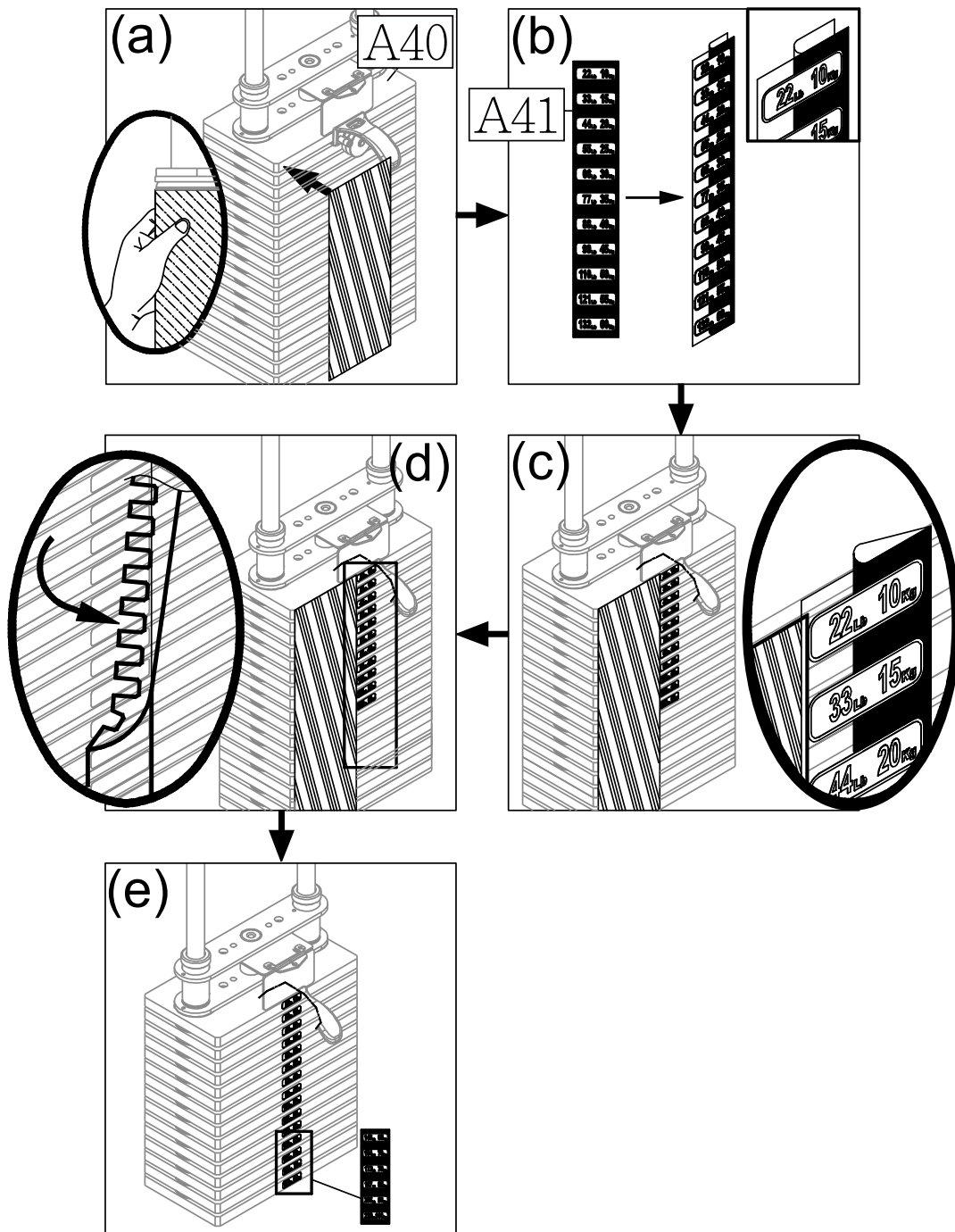


STEP 4 Apply the Weight Stack Sticker

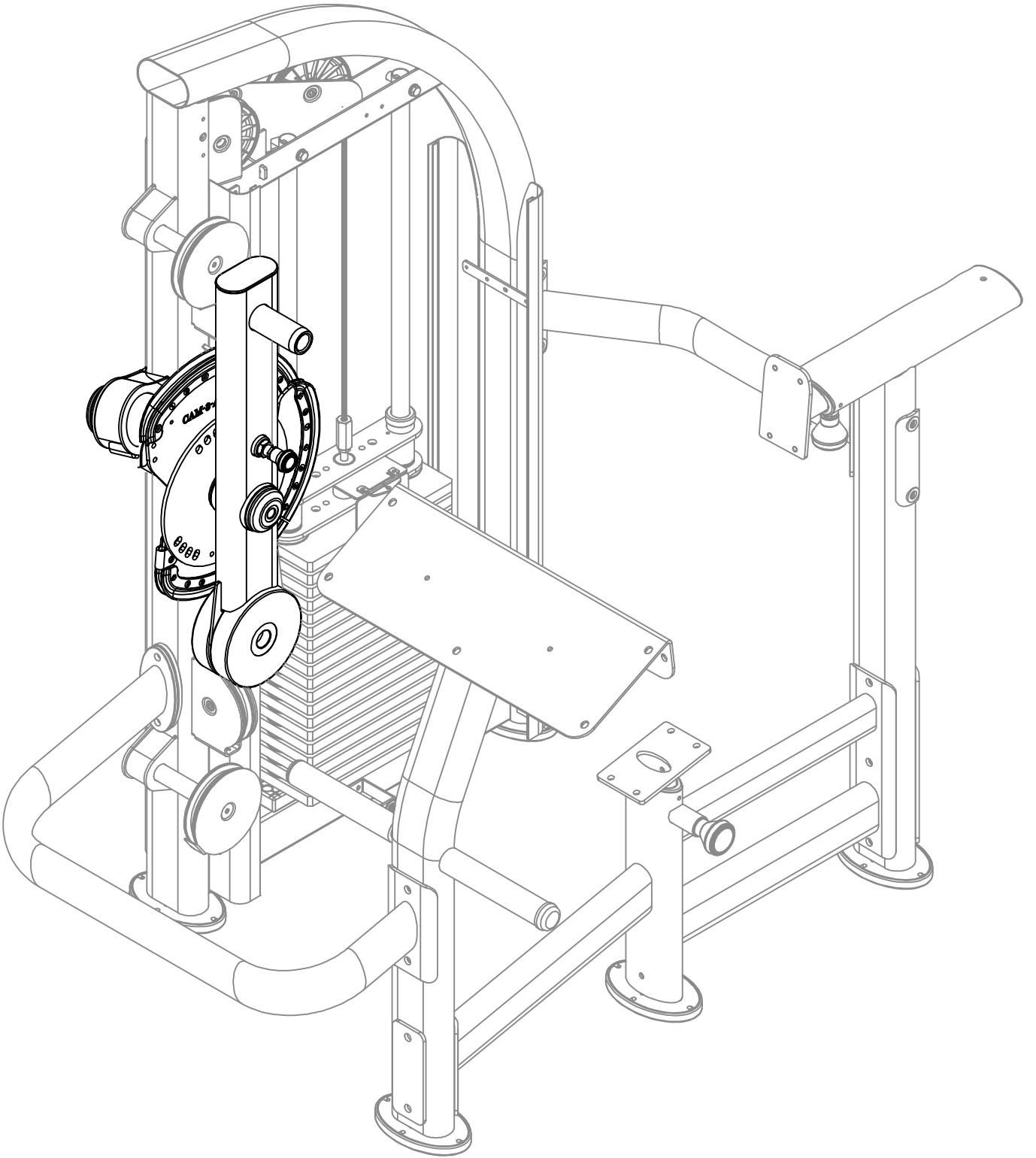
Note: Before applying weight plate stickers, please wipe the area clean, and clean your hands before proceeding to the next step.

- (a) Align and tape the cardboard to the upper left corner of the weight plate (A40).
- (b) Peel off the top half of the weight plate sticker (A41) backing. Leave the clear outside margin in place on the sticker. Don't peel off the margin.
- (c) Press the numbered part of the weight plate sticker (A41) in place while you peel off the clear margin of the sticker.
- (d) Peel off the clear margin of the sticker.
- (e) Follow steps (b) ~ (d) to apply another weight plate sticker to the lower part of the weight stack. When the stickers are in place, peel off the cardboard. Press the sticker in place to ensure good contact on the weight plate.

*If there are additional optional weight plates, use the optional weight plate stickers.



STEP 5 CAM Installation



STEP 5 CAM Installation (CONT.)

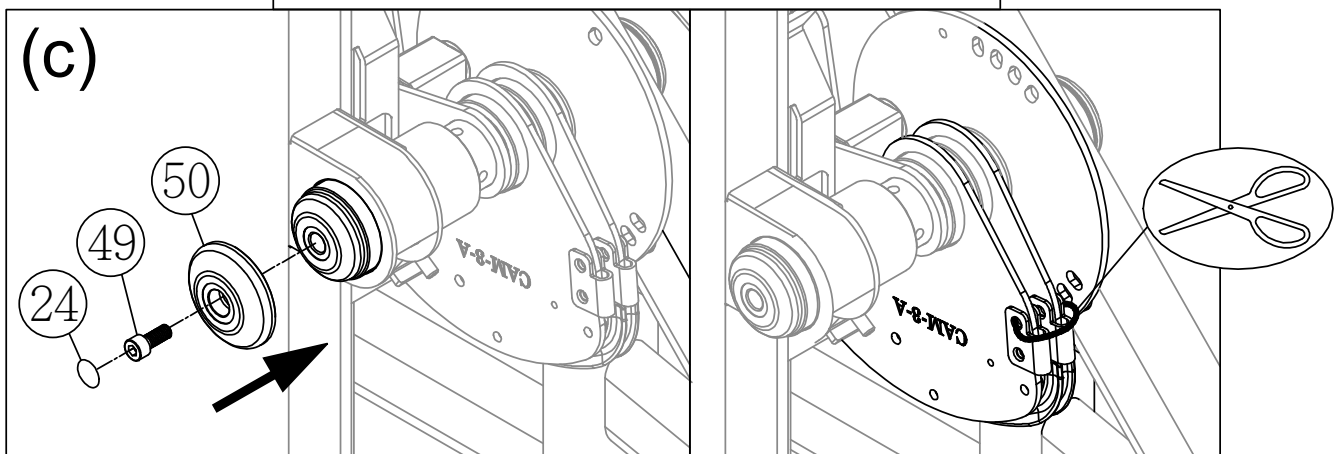
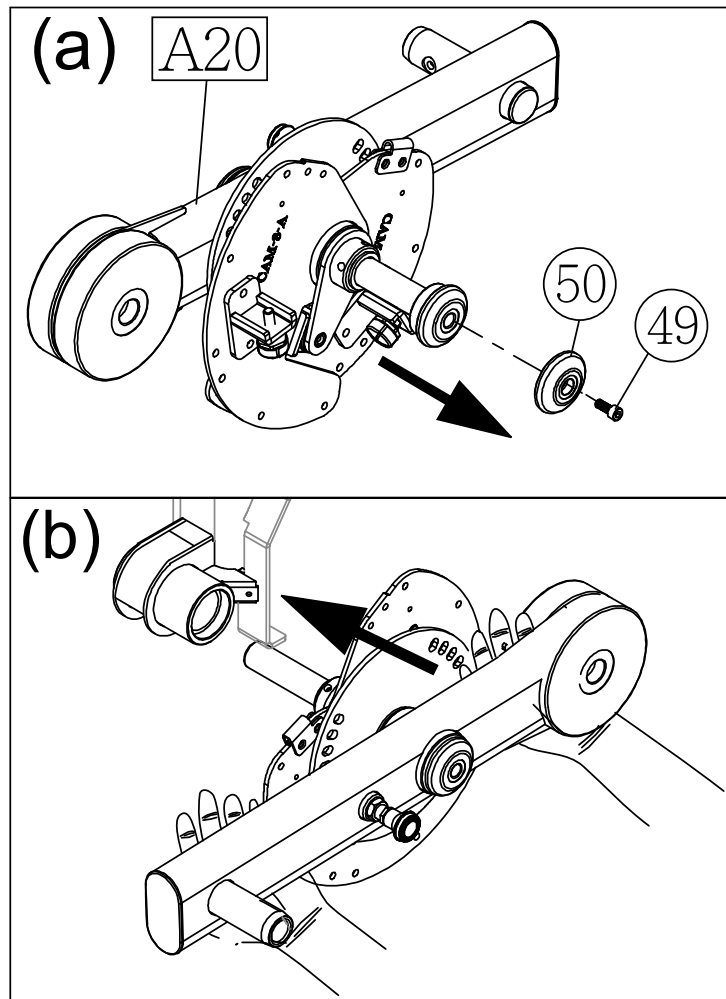
Follow instructions (a) through (d) to install the CAM.

(a) Remove screws (49) and the axle cover (50) from the CAM (A20).

(b) Place the CAM (A20) horizontally into its mounting area, and then rotate the CAM so that the rotator arm is pointing upward as shown.

(Note: The cable isn't connected to the CAM yet, to avoid any injuries, do not allow people to be near this area when rotating.)

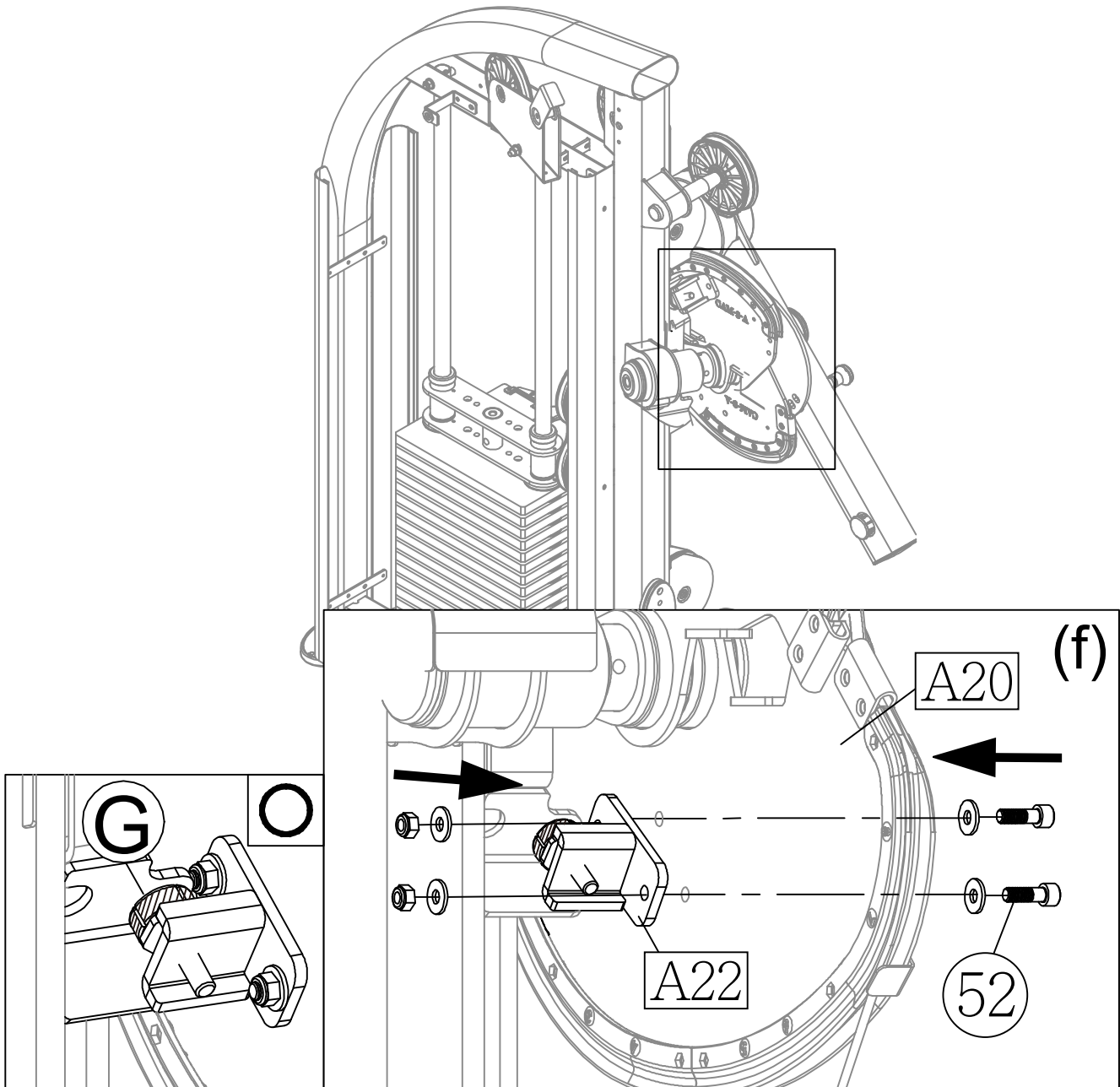
(c) Secure the axle cover (50) in place with screws (49), and then apply the round sticker (24) as shown. Finally, cut the zip tie on the two sides of the CAM as shown.



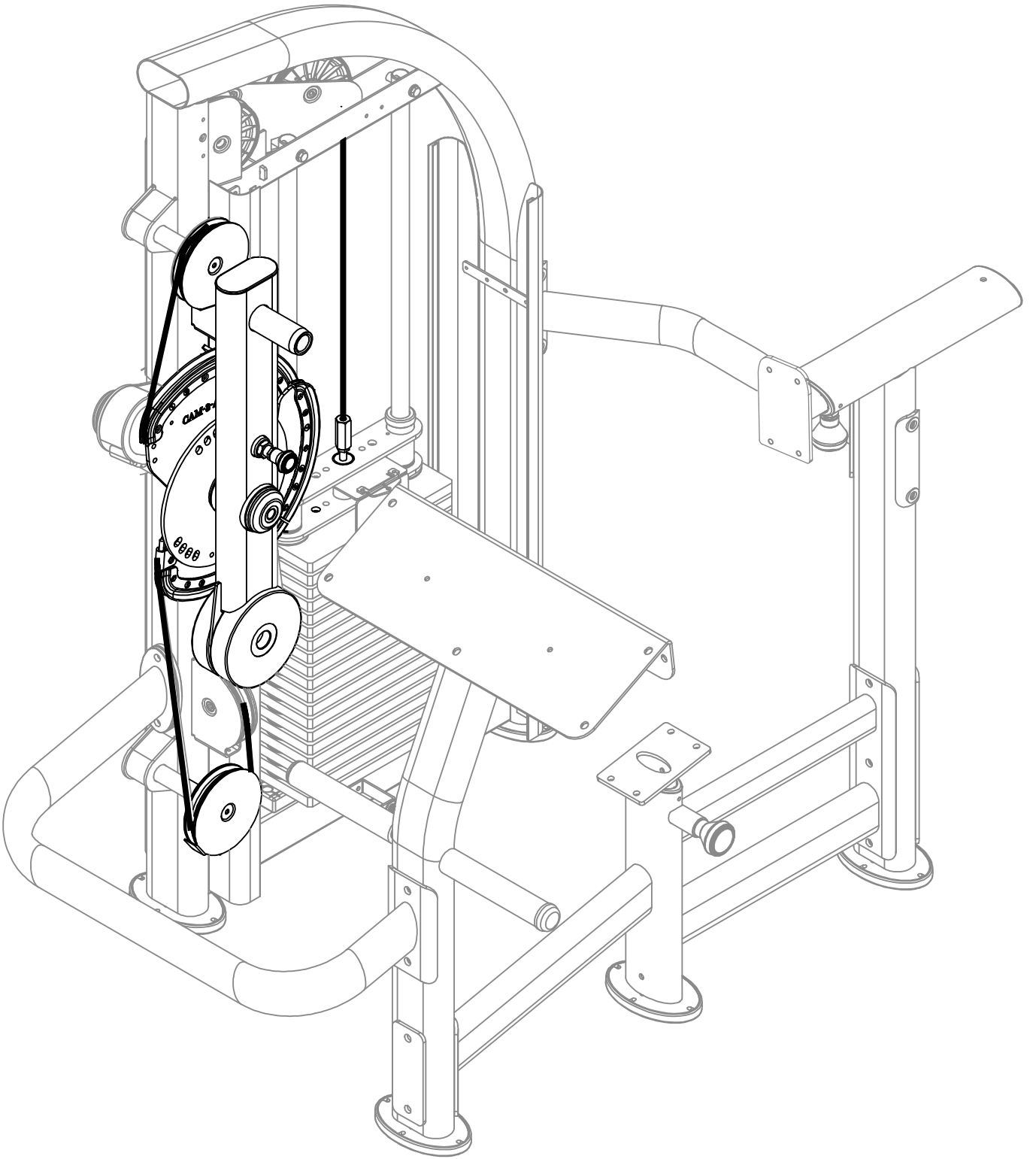
STEP 5 CAM Installation (CONT.)

(d) Use screws (52) to secure the stopper A (A22) to the CAM (A20).

(Note: The correct stopper position is indicated by the "O" as shown. The incorrect position is indicated by the "X" as shown.)



STEP 6 Cable Installation



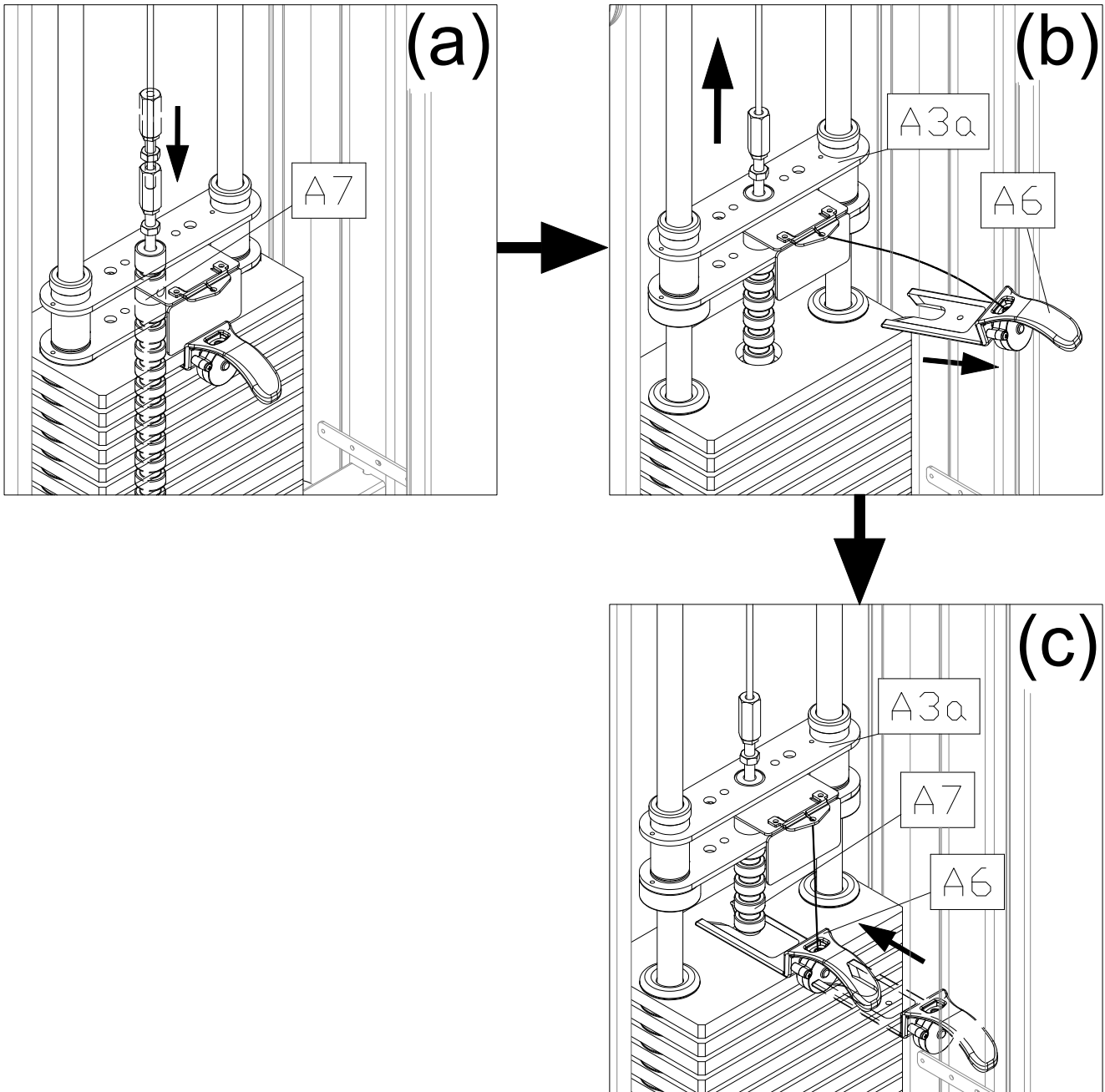
STEP 6 Cable Installation (CONT.)

Follow instructions (a) through (c) to install the cable nut and the stack rod.

(a) Insert the cable nut as indicated by the arrows onto the weight stack rod (A7) at least 20mm deep as shown.

(b) Take out the stack fork (A6) and lift the upper stack carriage set (A3a) up.

(c) Insert the stack fork (A6) into the stack rod (A7) to loosen the cable.



STEP 6 Cable Installation (CONT.)

Follow instructions (a) through (d) to install the upper cable.

(a) Remove screws (53) from the main frame (A3) and then install the pulley (A31) and thread the cable goes through the pulley (A31) as indicated by the arrows. Secure the pulley cover (54) in place with screws (53).

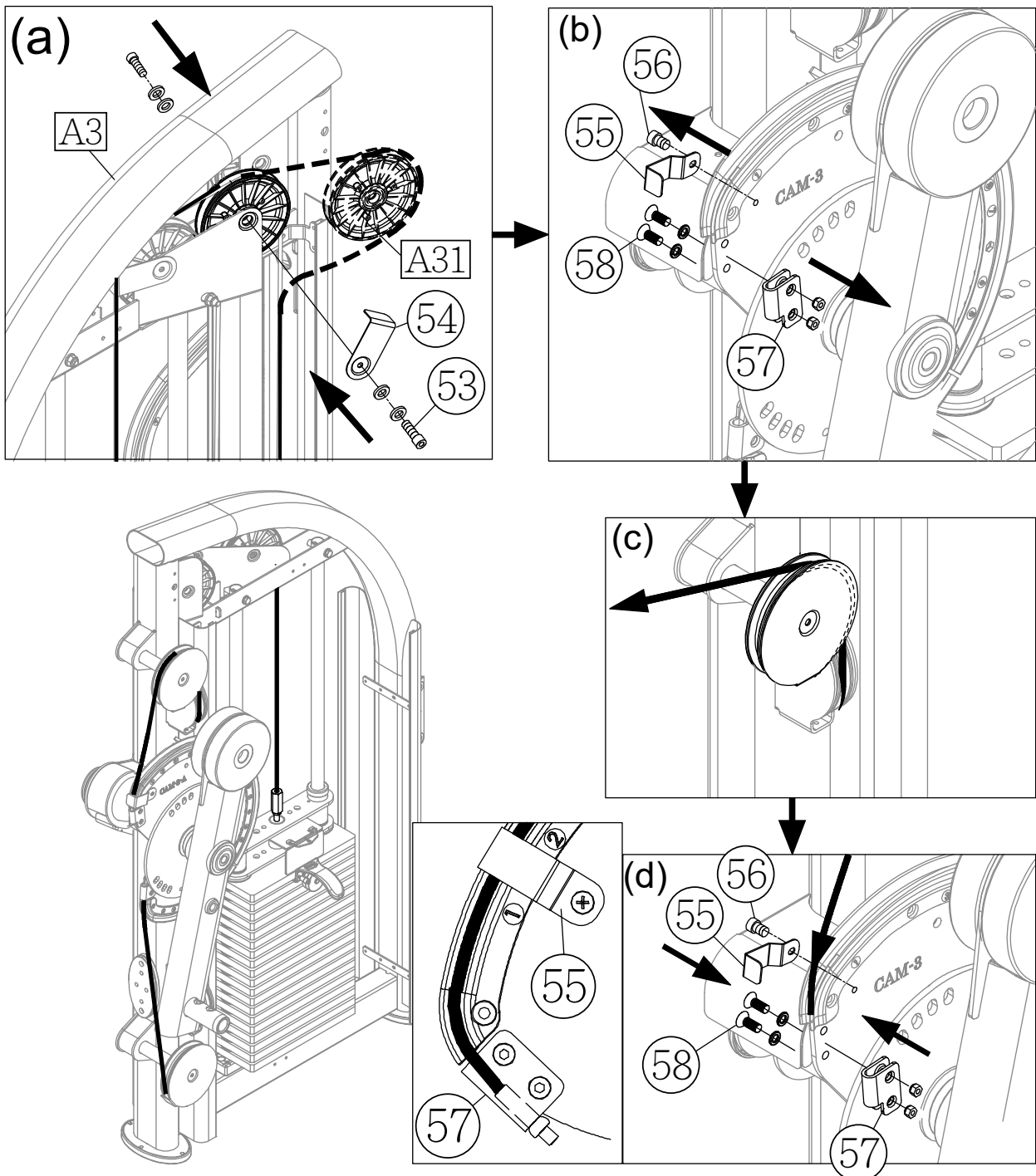
(Note: When securing the pulley cover, make sure the cover does not interfere with cable motion.)

(b) Remove screws (56) (58), the CAM stop plate (55) and the cable set block (57) from the main frame.

(c) Cut off the zip tie to uncurl the cable and pull the cable as indicated by the arrows as shown.

(d) Thread the cable through the cable set block (57) as indicated by the arrows and then secure the cable set block (57) and the CAM stop plate (55) back into place with screws (56) (58).

(Note: When securing the cable set block (57), make sure the cable nut must rest outside as shown and the CAM stop plate (55) does not interfere with cable motion when securing it back into place.)



STEP 6 Cable Installation (CONT.)

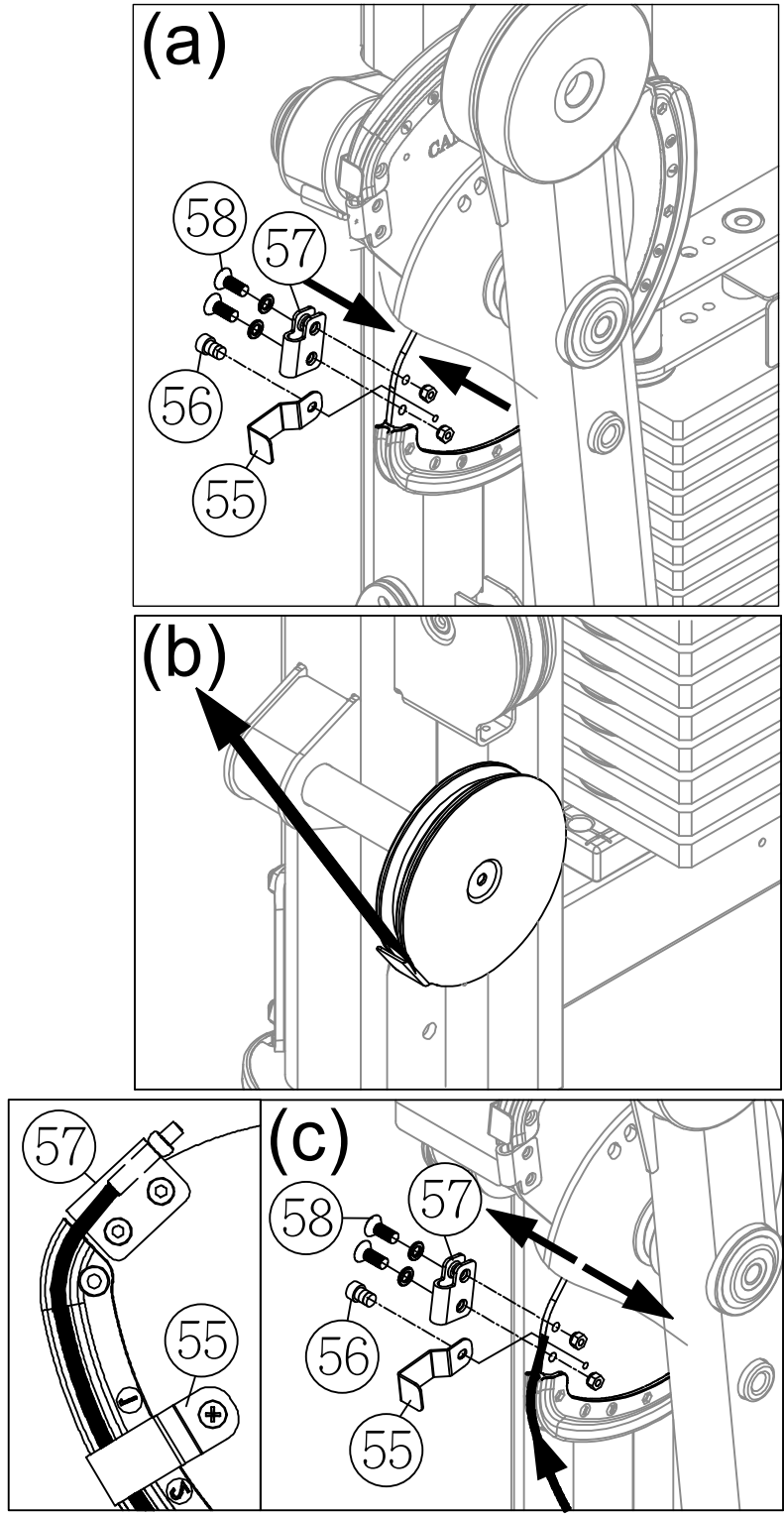
Follow instructions (a) through (c) to install the lower cable.

(a) Remove screws (56) (58), the CAM stop plate (55) and the cable set block (57) from the main frame.

(b) Cut off the zip tie to uncurl the cable and pull the cable as indicated by the arrows as shown.

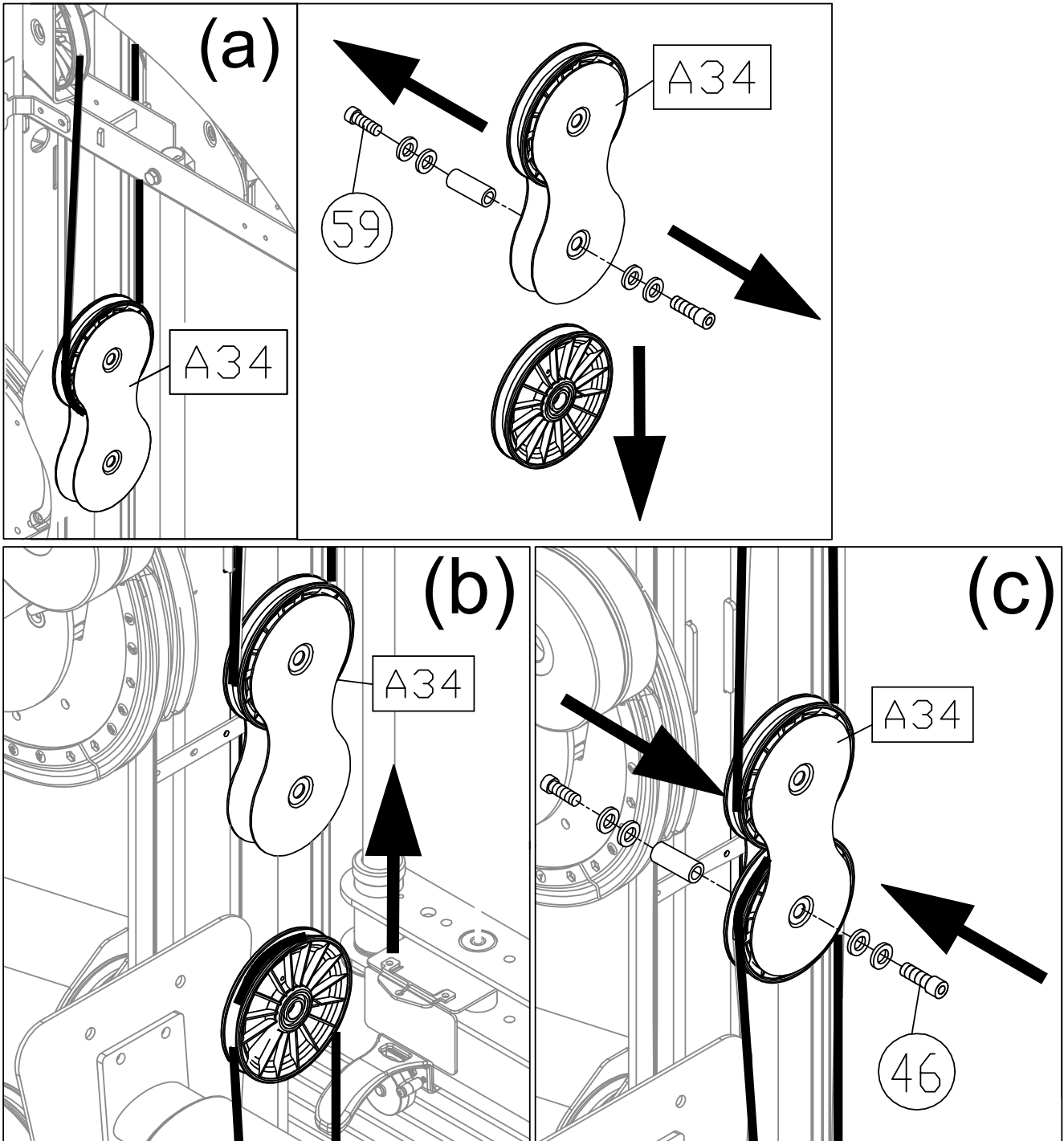
(c) Thread the cable through the cable set block (57) as indicated by the arrows and then secure the cable set block (57) and the CAM stop plate (55) back into place with screws (56) (58).

(Note: When securing the cable set block (57), make sure the cable nut must rest outside as shown and the CAM stop plate (55) does not interfere with cable motion when securing it back into place.)



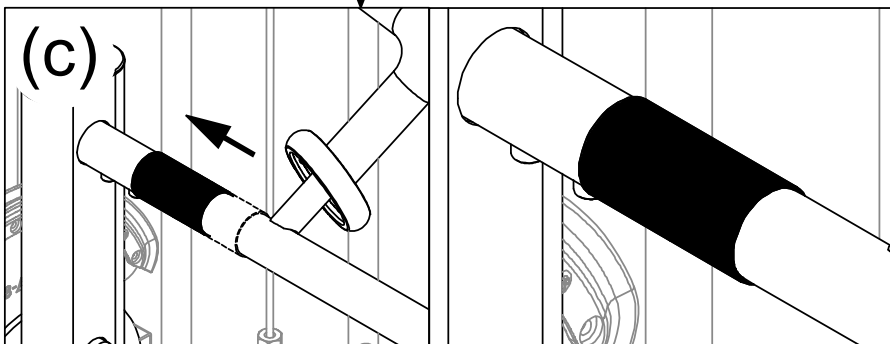
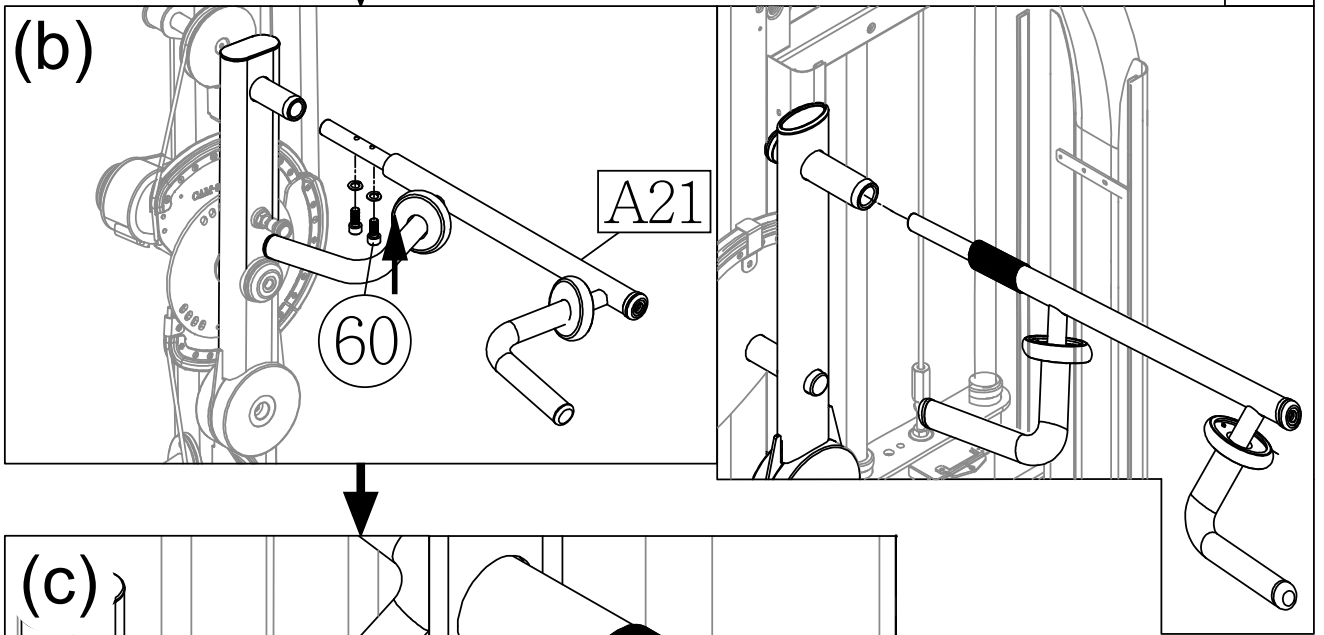
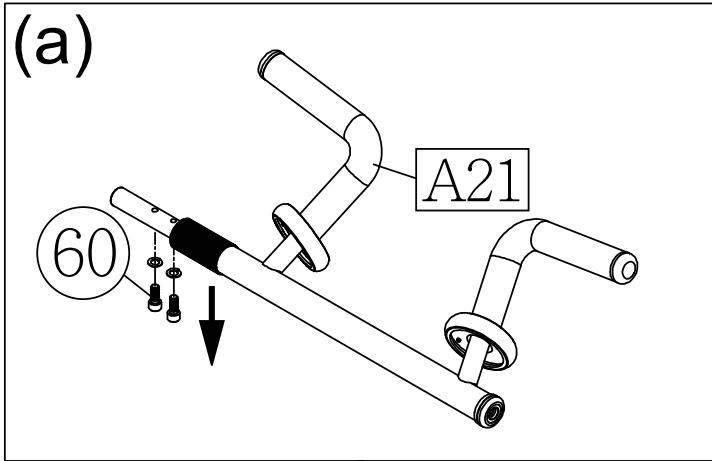
STEP 7 Floating Pulley Installation

- (a) Remove screws (59) from the floating pulley (A34) and then thread the cable goes through the floating pulley (A34) as indicated by the arrows as shown.
(Note: Keep another pulley on the floating pulley (A34) as shown.)
- (b) Thread the cable through the removed pulley and then place it back into place of the floating pulley (A34) as shown
- (c) Secure the pulley back into the floating pulley (A34) with screws (59).
- (d) After completing the cable installation, make sure that the cable is running in the groove of the pulley and rotate the CAM to check for cable interference and its tightness. If the cable is too loose or too tight, follow the cable adjustment instruction to adjust it.



STEP 8 Handle Installation

- (a) Remove screws (60) from the handle (A21).
- (b) Place the stem of the handle (A21) on the left and insert it into the handle mount onto the rotator as shown. From the bottom side, secure screws (60) on the handle.

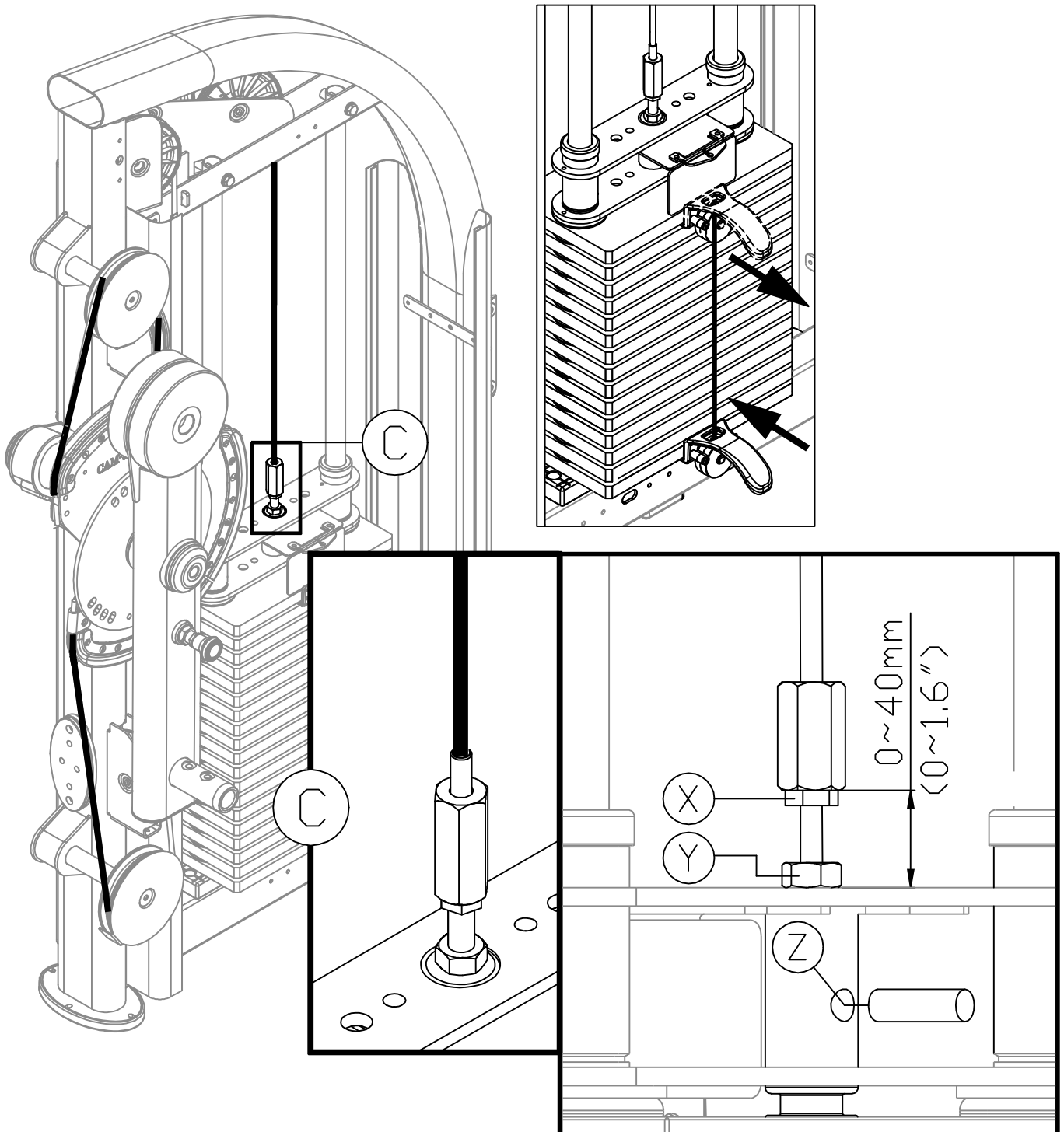


STEP 9 Upper Cable Adjustment

Insert the stack fork (A6) into the gap under the lowest weight plate and then adjust the nut at area C until the upper stack carriage moves slightly.

The gap between the (X) and (Y) nut must be within 40mm (1.6") and the (X) nut must be secured to a depth of 20mm. If the gap exceeds the 40mm limit, the cable needs to be adjusted to the proper length to avoid it's come off.

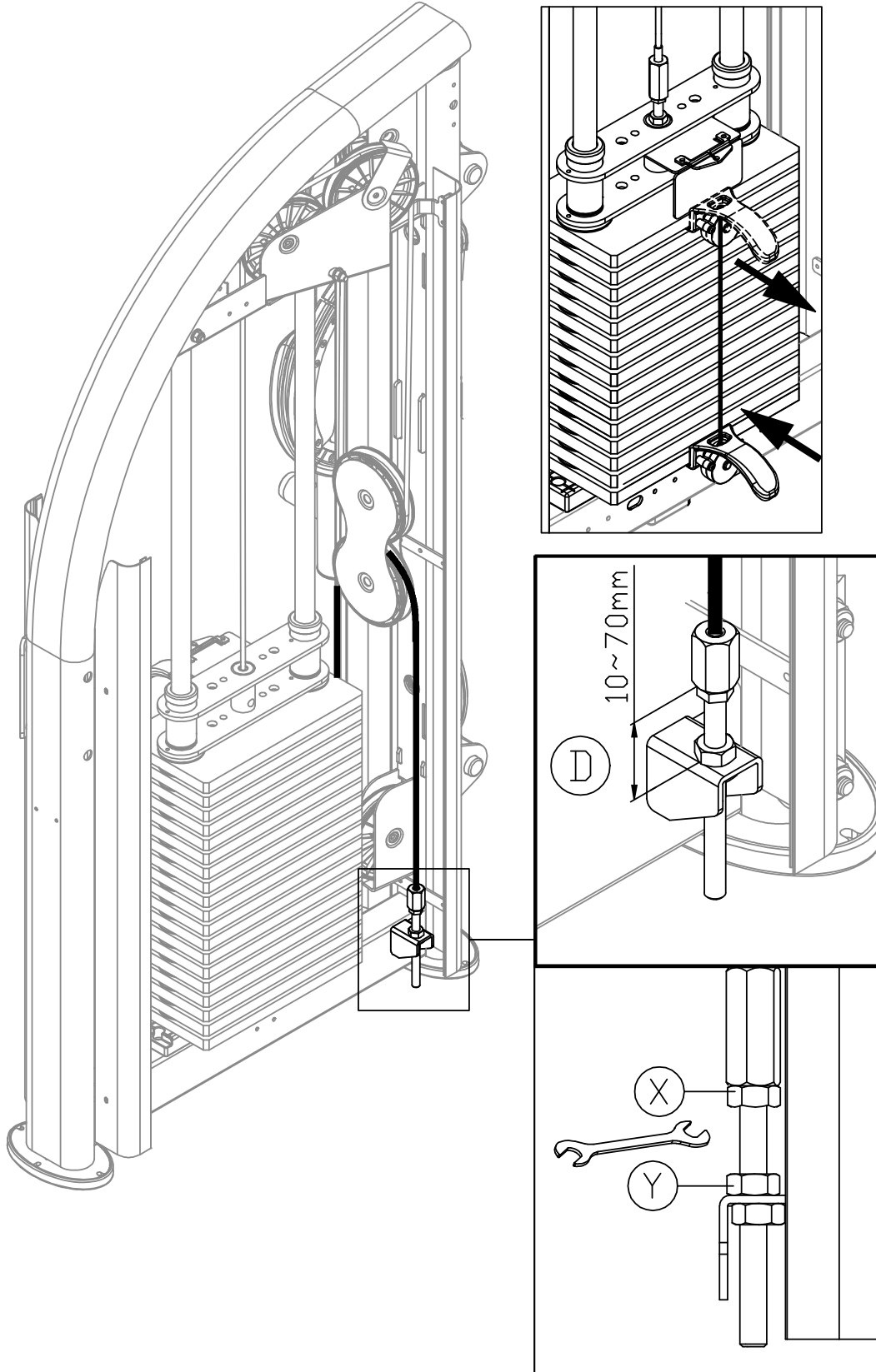
To adjust the cable, first insert an open end wrench into (Z) hole. Loosen (Y) nut and then adjust (X) nut. If the cable is too long, adjust (X) nut downward. If too short, adjust (X) nut upward. After adjusting (X) nut, tighten (Y) nut against the weight stack to secure this position.



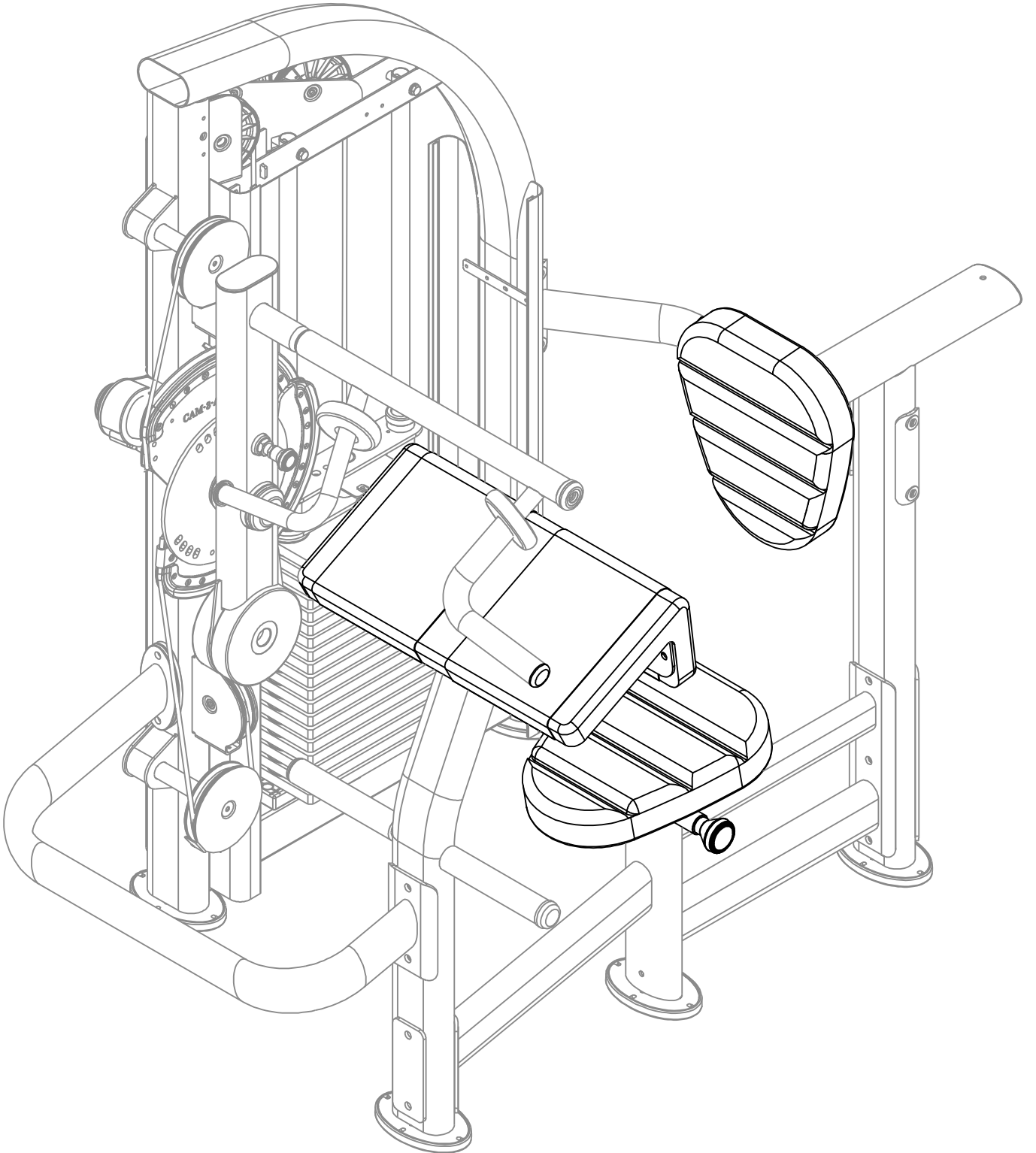
STEP 10 Lower Cable Adjustment

Insert the stack fork (A6) into the gap under the lowest weight plate and then adjust the nut at area D until the upper stack carriage moves slightly.

To adjust the cable, first insert an open end wrench into (Z) hole. Loosen (Y) nut and then adjust (X) nut. If the cable is too long, adjust (X) nut downward. If too short, adjust (X) nut upward. After adjusting (X) nut, tighten (Y) nut against the weight stack to secure this position.



STEP 11 Seat Bottom/Back and Arm Cushion Installation

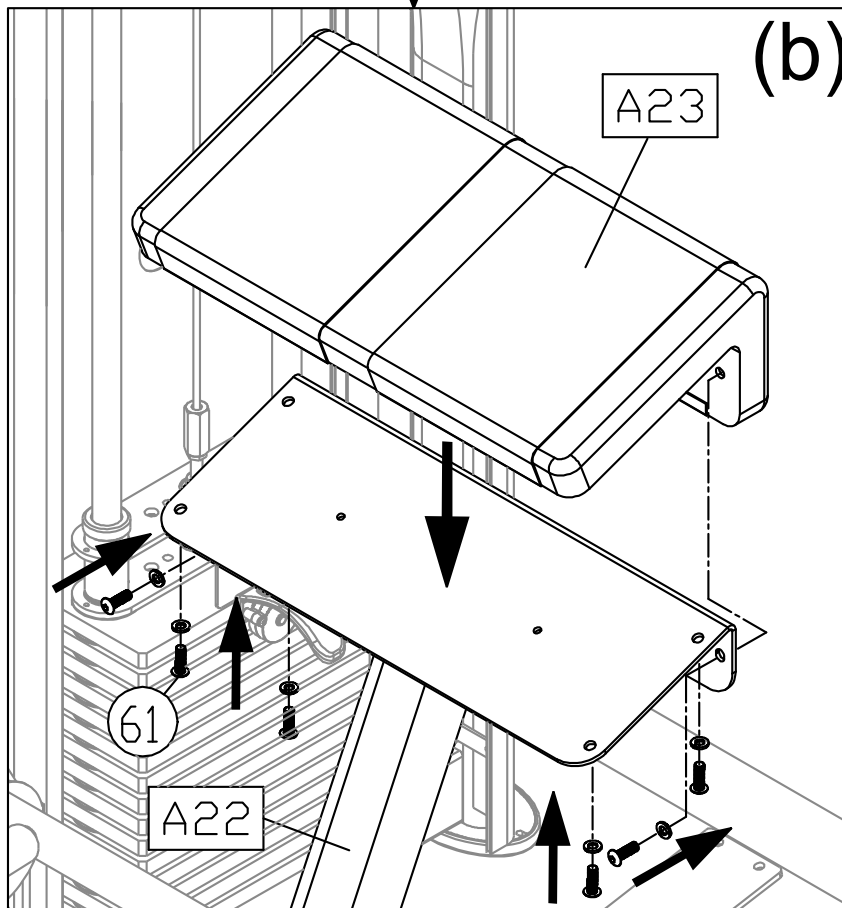
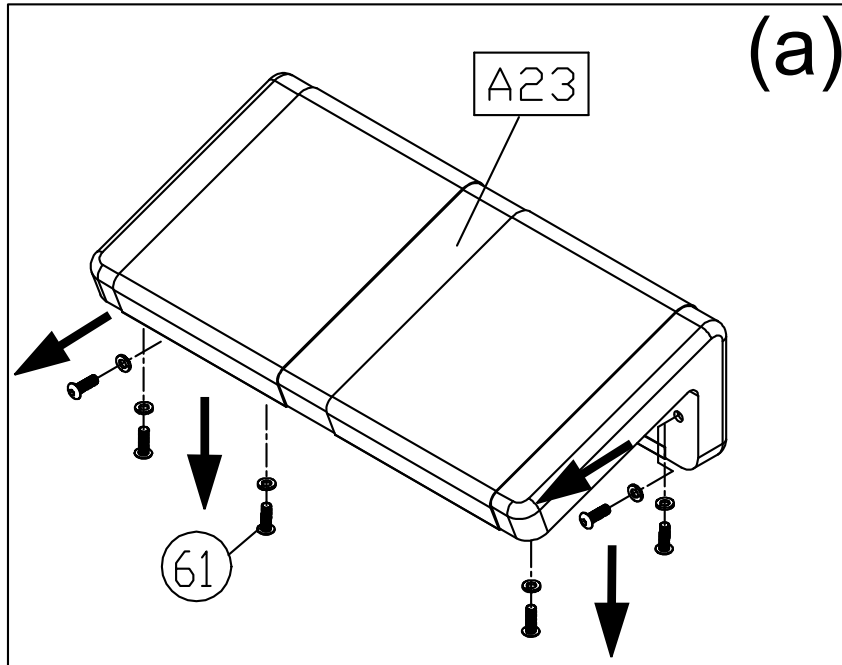


STEP 11 Seat Bottom/Back & Arm Cushion Installation (CONT.)

Follow instructions (a) through (b) to install the arm cushion.

(a) First, remove screws (61) from the arm cushion (A23).

(b) Set the arm cushion (A23) on the arm cushion frame (A22), and then align holes and secure the assembly with screws (61).



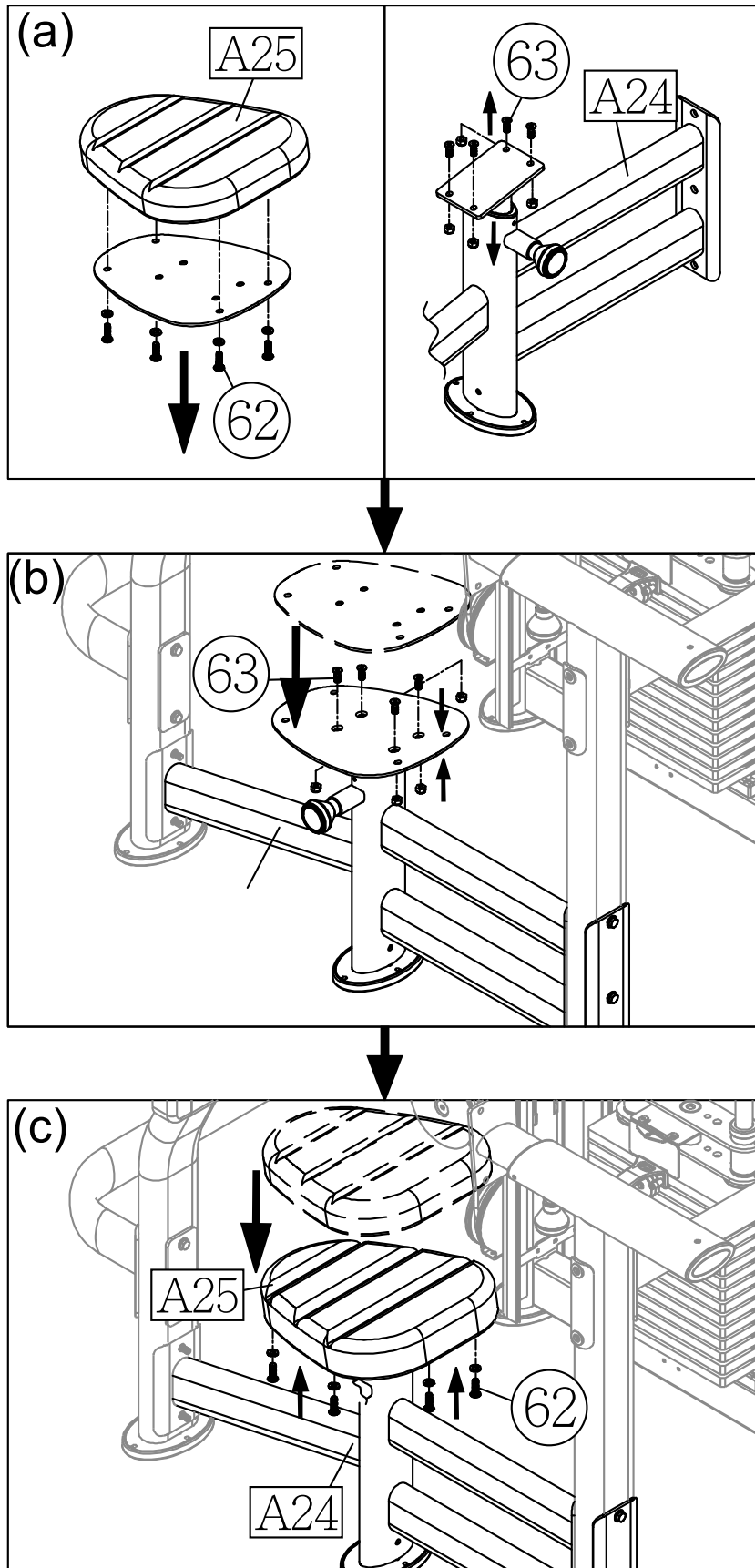
STEP 11 Seat Bottom/Back & Arm Cushion Installation (CONT.)

Follow instructions (a) through (c) to install the seat bottom.

(a) First, remove screws (62) (63) from the seat bottom (A25) and the seat frame (A24).

(b) Use screws (63) to secure the seat bottom plate to the seat frame (A24) as shown.

(c) Secure the seat bottom (A25) to the seat bottom plate with screws (62) as shown.



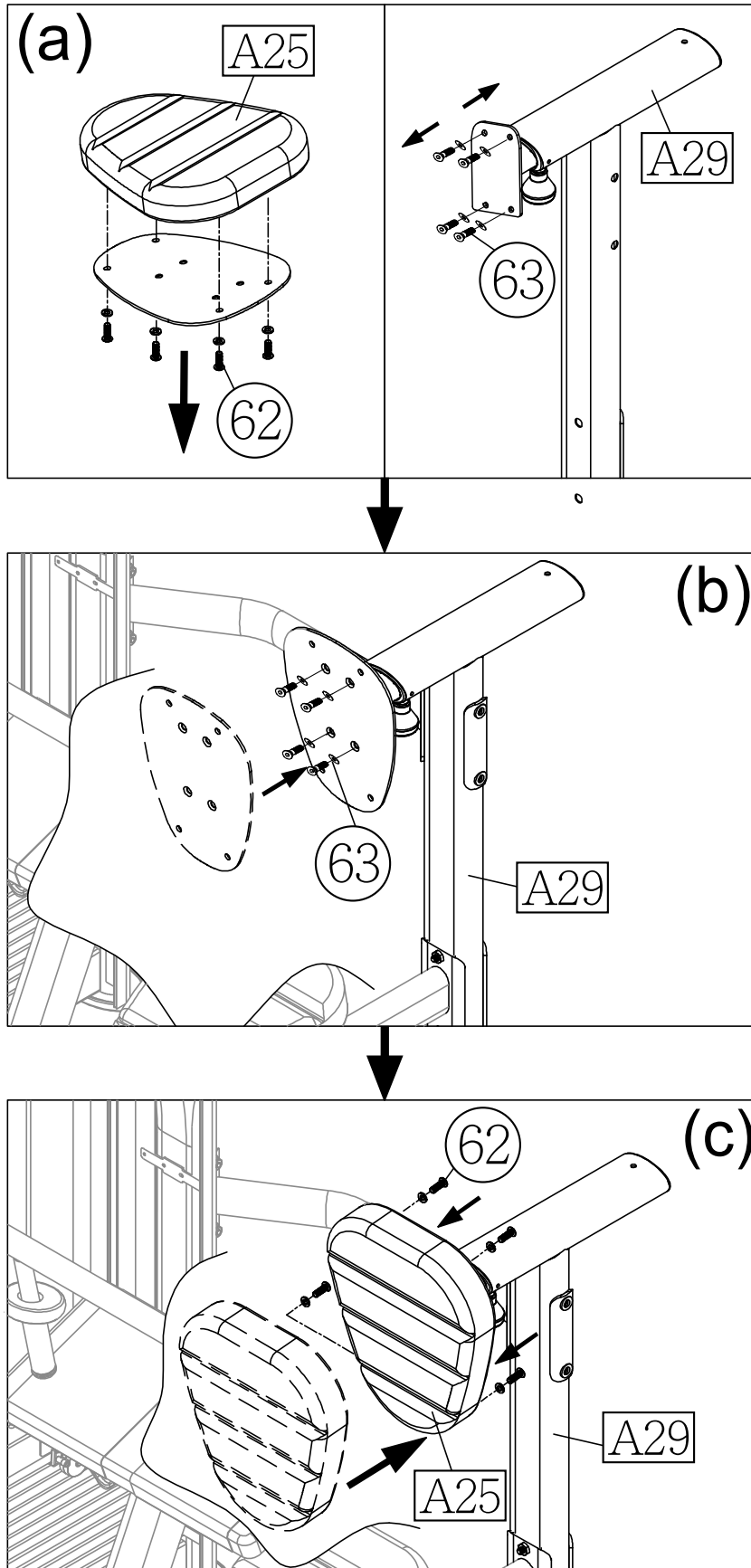
STEP 11 Seat Bottom/Back & Arm Cushion Installation (CONT.)

Follow instructions (a) through (c) to install the seat back.

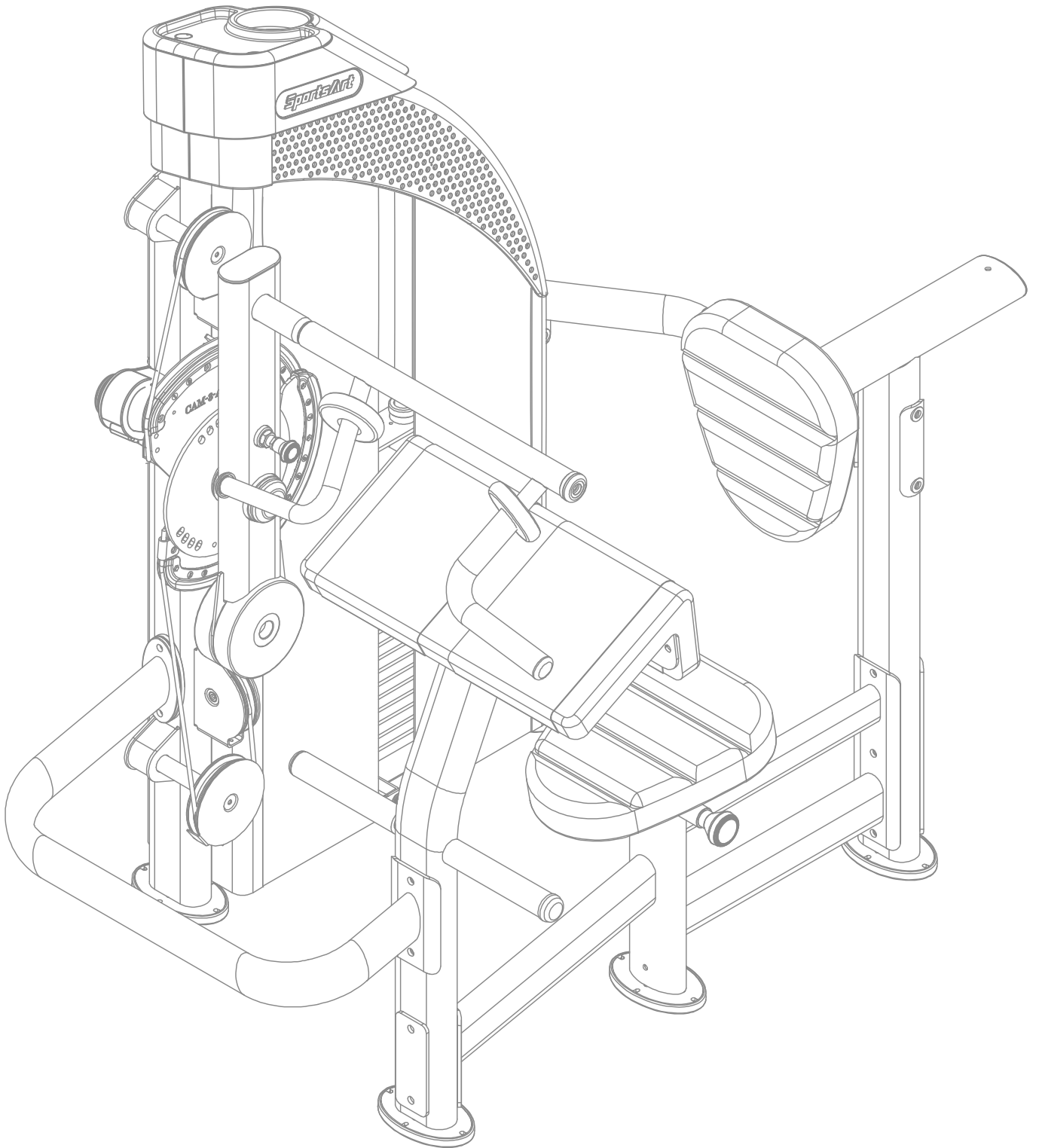
(a) First, remove screws (62) (63) from the seat back (A25) and the seat frame (A29).

(b) Use screws (63) to secure the seat back plate to the seat back (A29) as shown.

(c) Secure the seat back (A25) to the seat back plate with screws (62) as shown.



STEP 12 Covers Installation

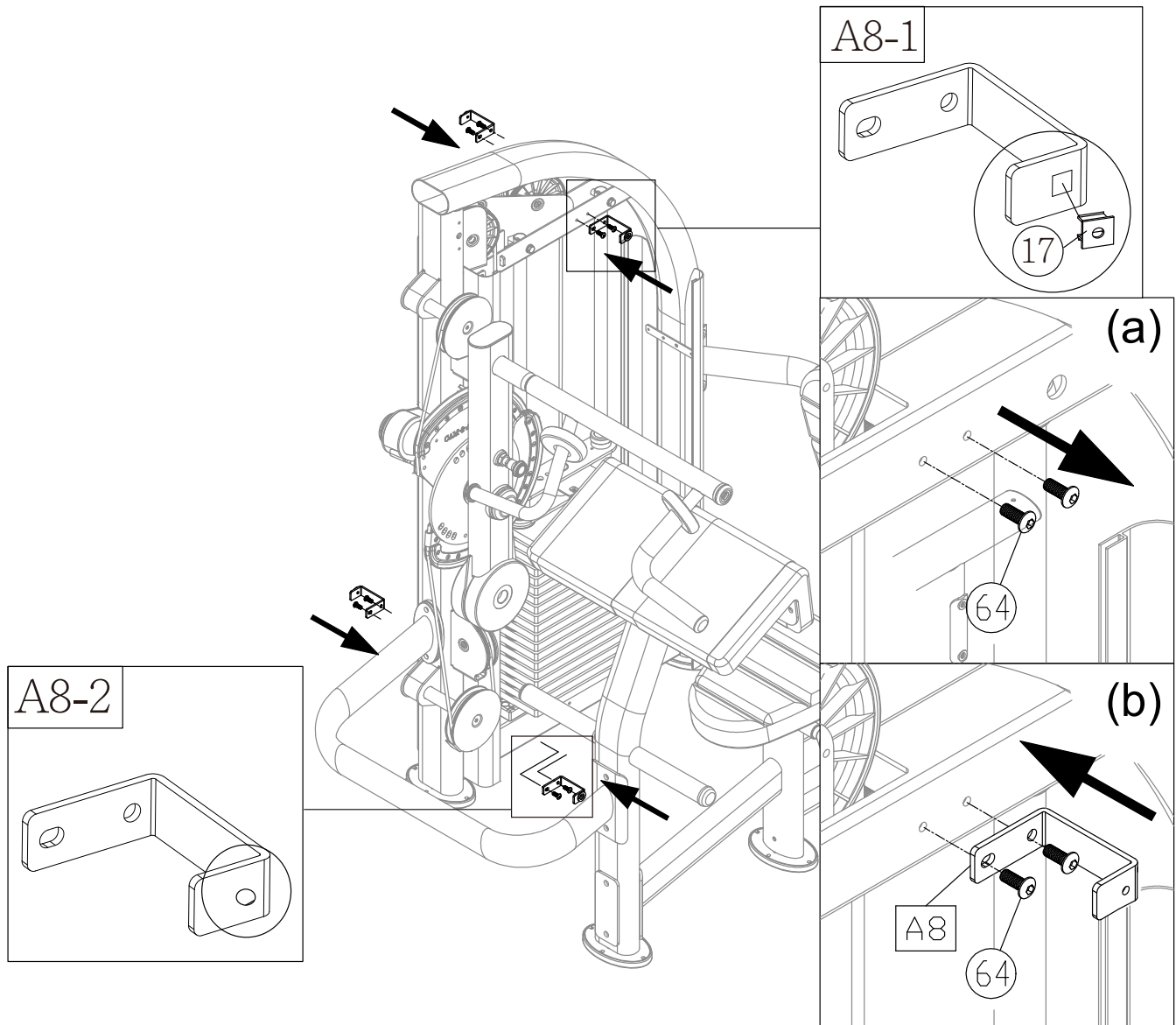


STEP 12 Covers Installation (CONT.)

Follow instructions (a) through (g) to install the front and rear covers.

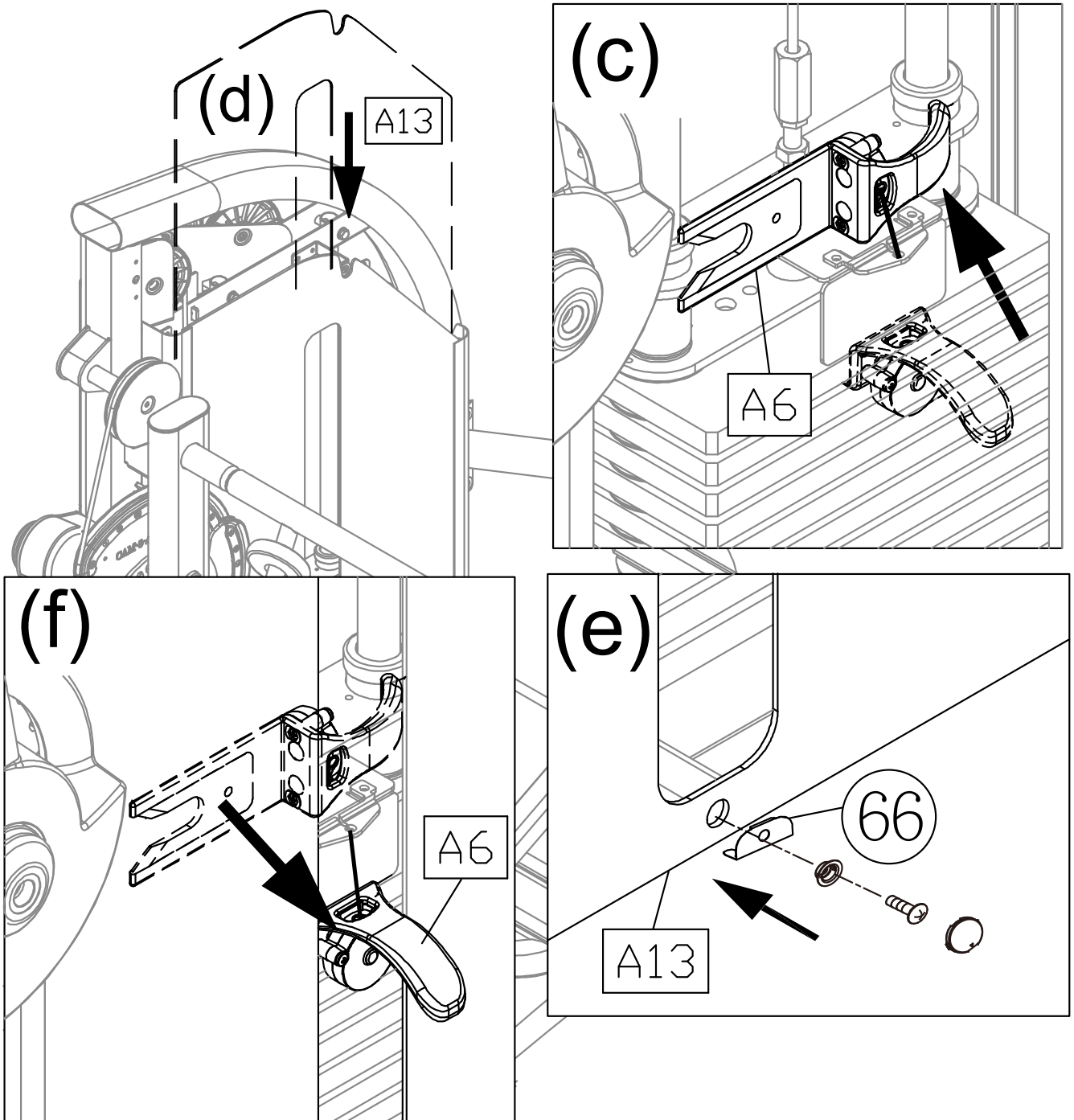
(a) Remove screws (64) from the main frame.

(b) Install the square snap bushings (17) to the anchor brackets of shroud (square hole) (A8-1). Secure the anchor brackets of shroud (square hole) (A8-1) with the square snap bushings (17) to the front and back of the upper crossmember assembly of weight stack tower with screws (64). Secure the anchor brackets of shroud (tapped hole) (A8-2) to the front and back of the lower crossmember assembly of weight stack tower with screws (64).



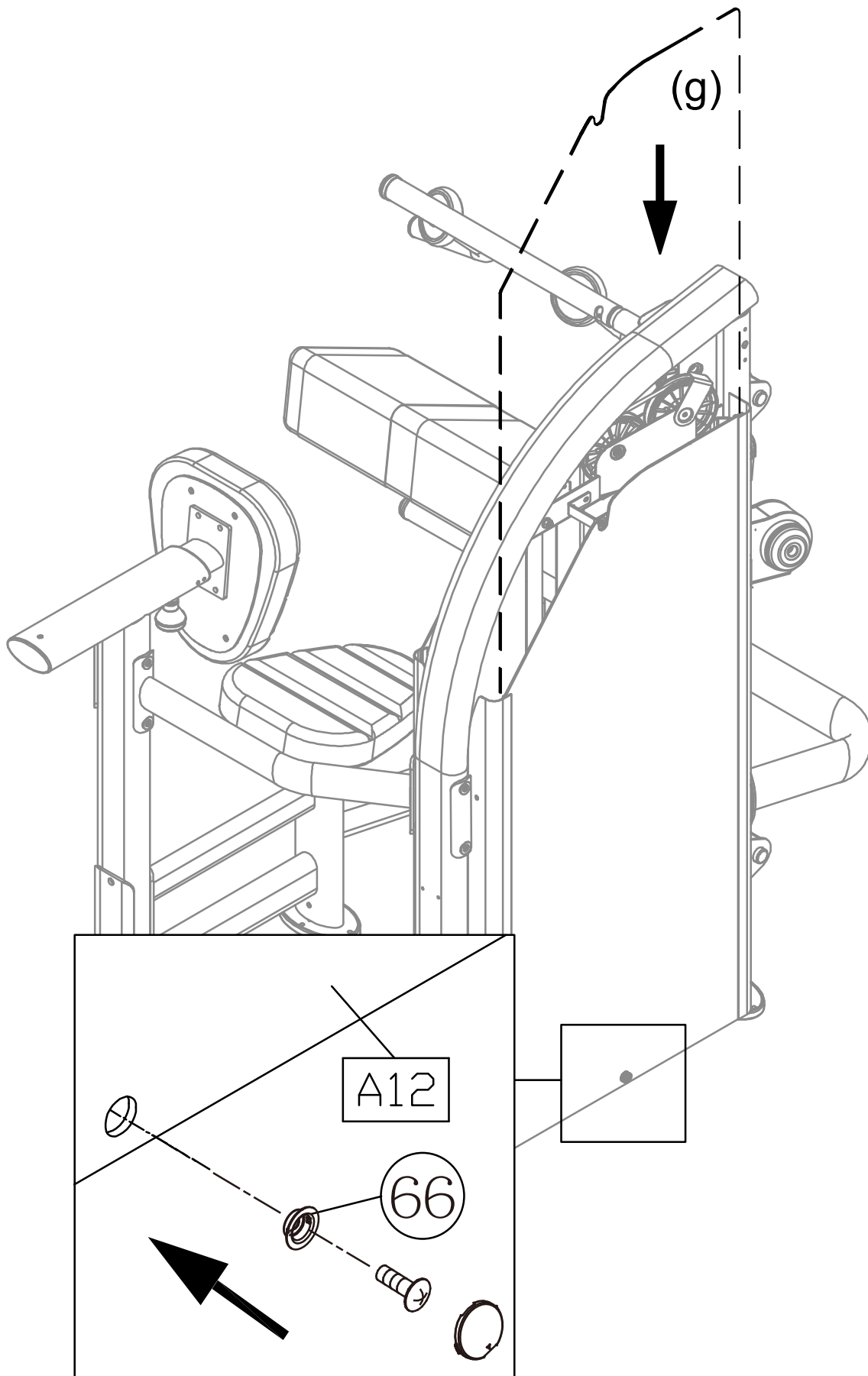
STEP 12 Covers Installation (CONT.)

- (c) Take out the stack fork (A6) and place it on the upper stack carriage set (32) as shown to avoid damaging to the cover.
- (d) Slide the front cover (A13) from the top down into the cover support plates grooves.
- (e) Secure the lower shroud with the screw (66).
- (f) Put the stack fork (A6) back in place.



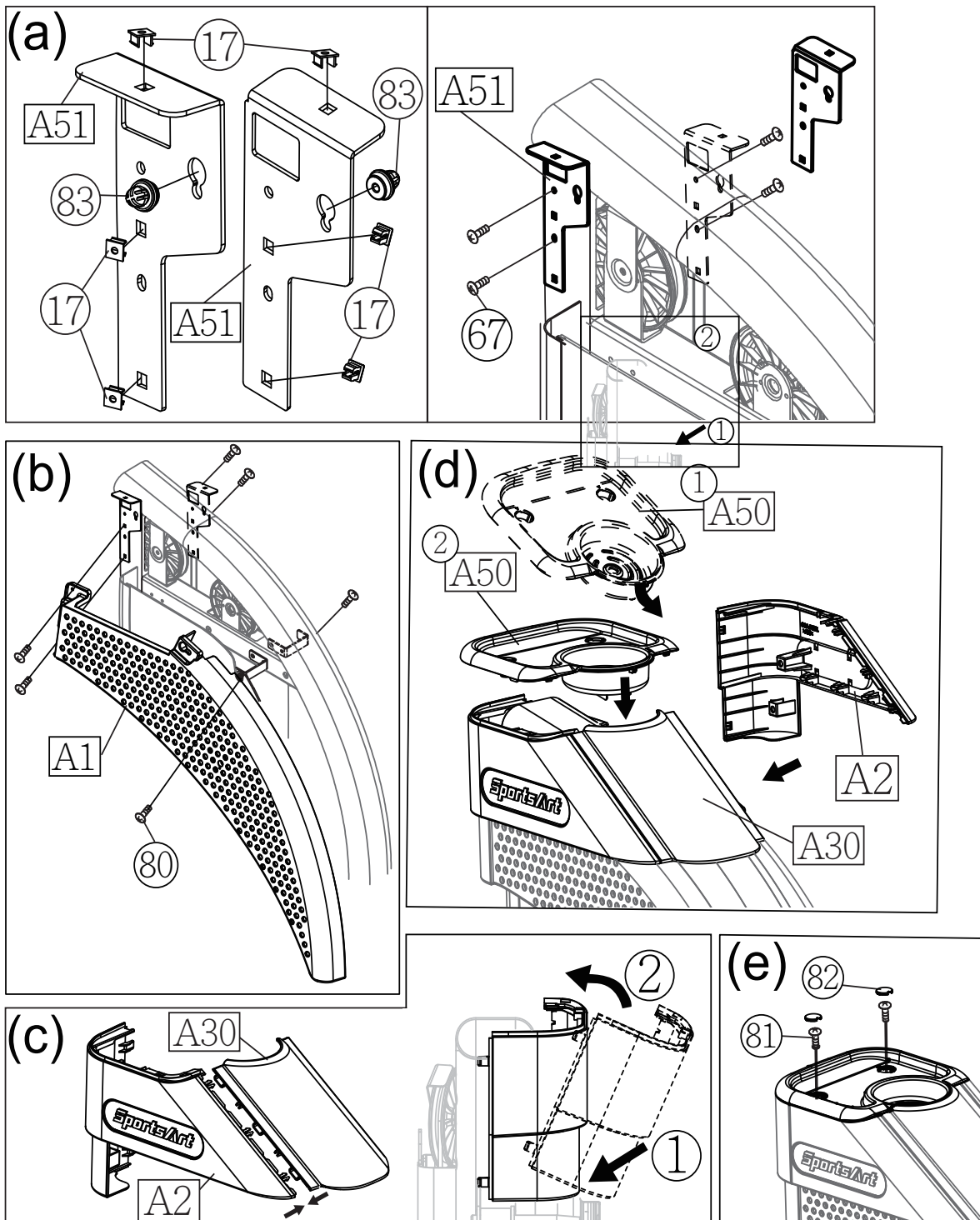
STEP 12 Covers Installation (CONT.)

(g) Slide the rear cover (A12) from top down into the cover support plates' grooves and then secure the assembly with screws (25) as shown.



STEP 12 Covers Installation (CONT.)

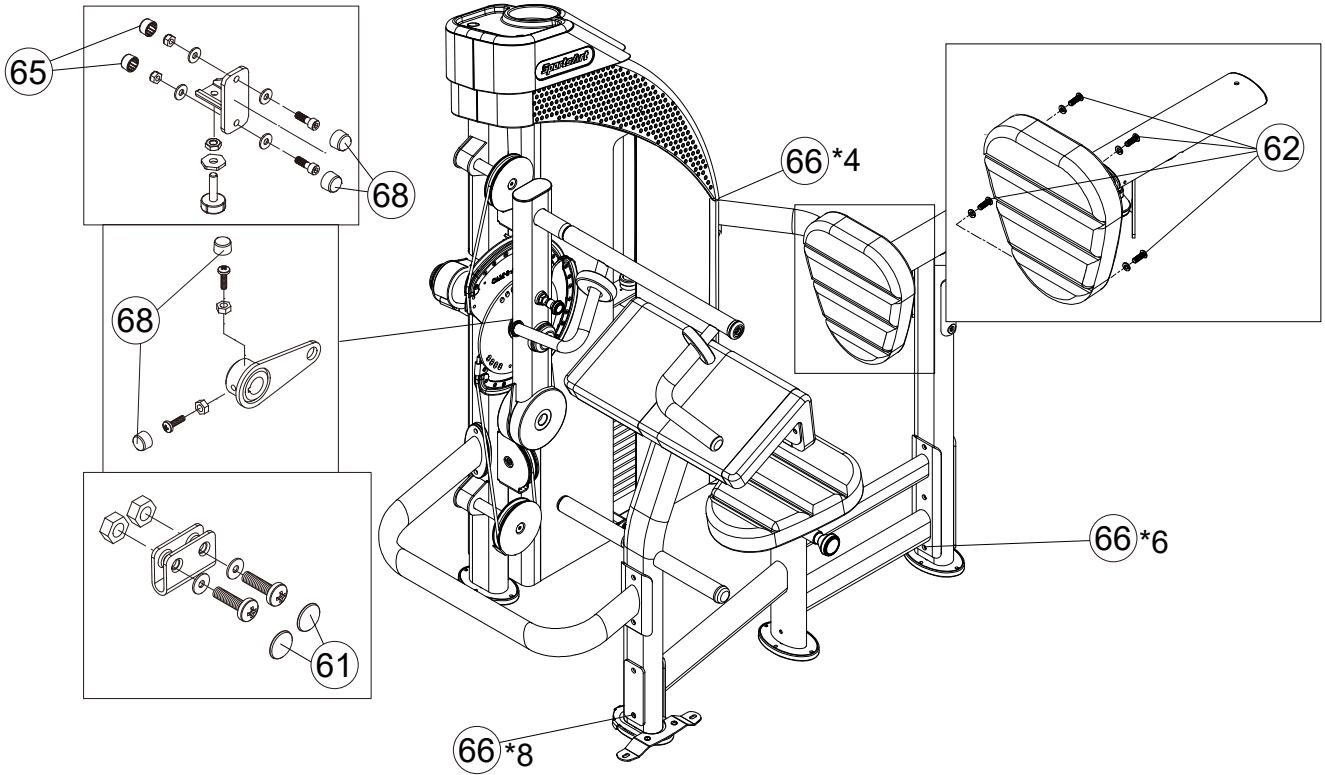
- (a) Install the square snap bushing (17) and fastener (83) to the anchor bracket (A51) and remove the screws (67) on the main frame. Secure the anchor bracket (A51) to the main frame with the screws (67).
- (b) Secure the left/right perforated boards (A1) to the main frame with the screws (80).
- (c) Assemble the right side cover (A2) and the front cover A (A30) together before installing to the main frame.
- (d) Assemble the left side cover (A2) and the front cover A (A30) together and then embed the top cover (A50), which is the water bottle holder, at an oblique angle.
- (e) Secure the top cover (A50) to the main frame with the screws (81) and then install the round screw caps (82).



STEP 13 Install cap nut

Install the cap nuts to the corresponding positions according to the following numbers.

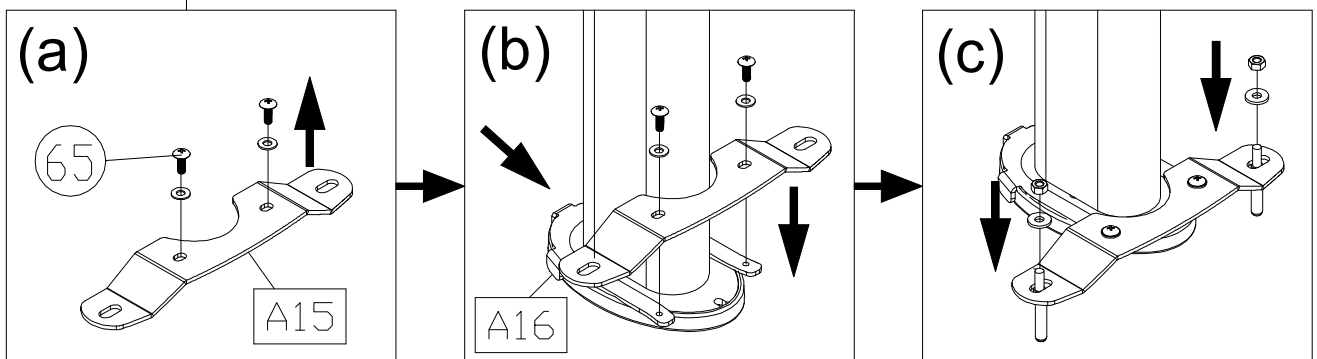
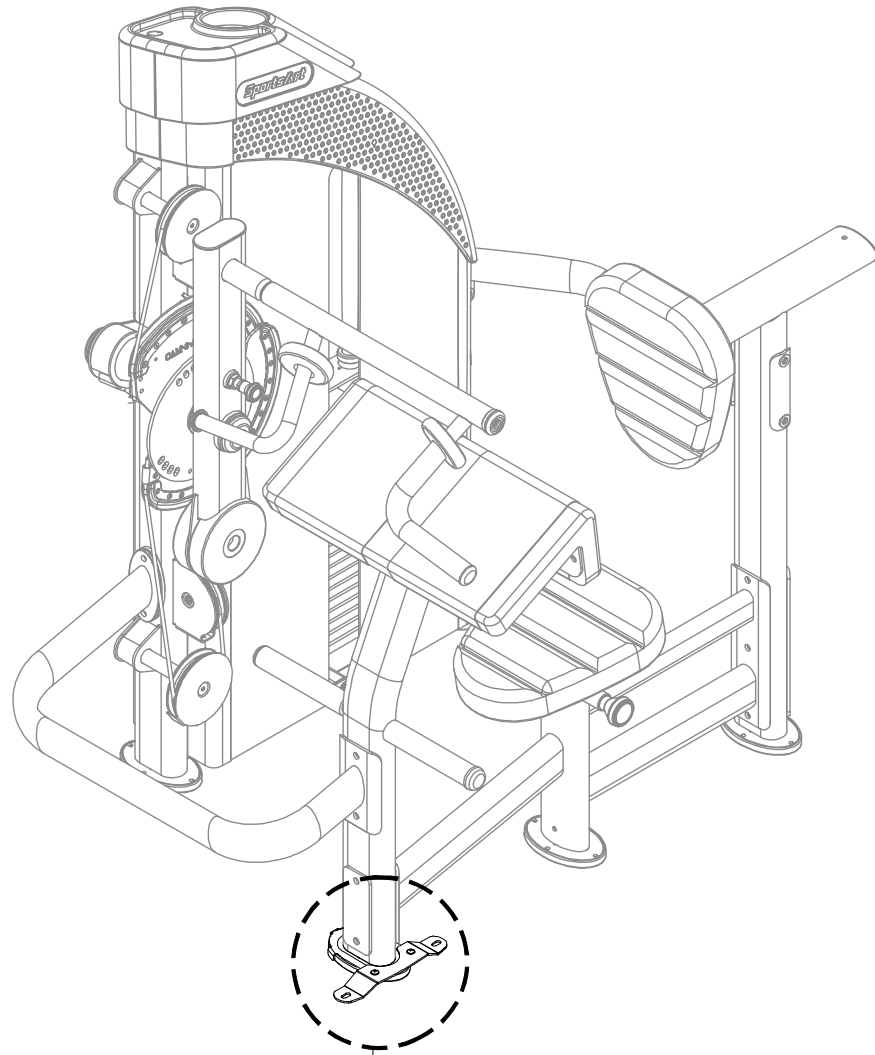
*The cap nuts in the following table are for reference only. The provided cap nuts will depend upon the needs of the different devices.



60 GBA-P019	61 GBA-P024	62 GBA-P014	63 GFA-P136	64 GBA-P018
65 GBA-P017	66 GBA-P016	67 TAO-P096A	68 GFA-P137	69 GFA-P138

STEP 14 Secure the Product

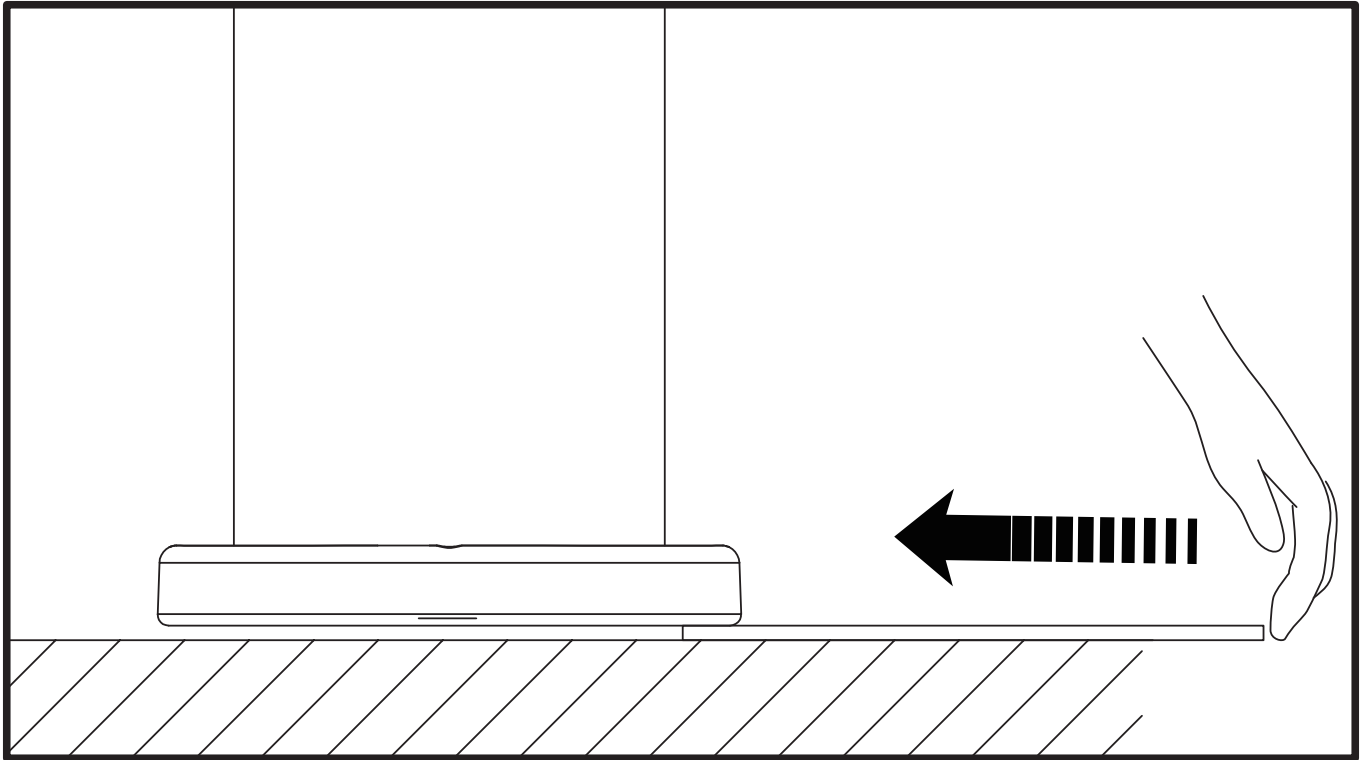
- (a) Remove screws (65) from the floor fixing bracket (A15).
 - (b) Insert the U clip (A16) onto the machine (Make sure the U clip with the correct side downward as shown below), and then secure the floor fixing bracket (A15) with screws (65).
 - (c) Secure the floor fixing bracket to the floor with the floor fixing bolt, nut and washer as shown to make sure the machine is firmly fixed to the floor when operating.
- (Note: The screw hole of floor fixing bracket is $\varnothing 9\text{mm}$, please make sure using the suitable floor fixing bolt and drilling the proper hole on the floor.)*



STEP 15 Level the Product

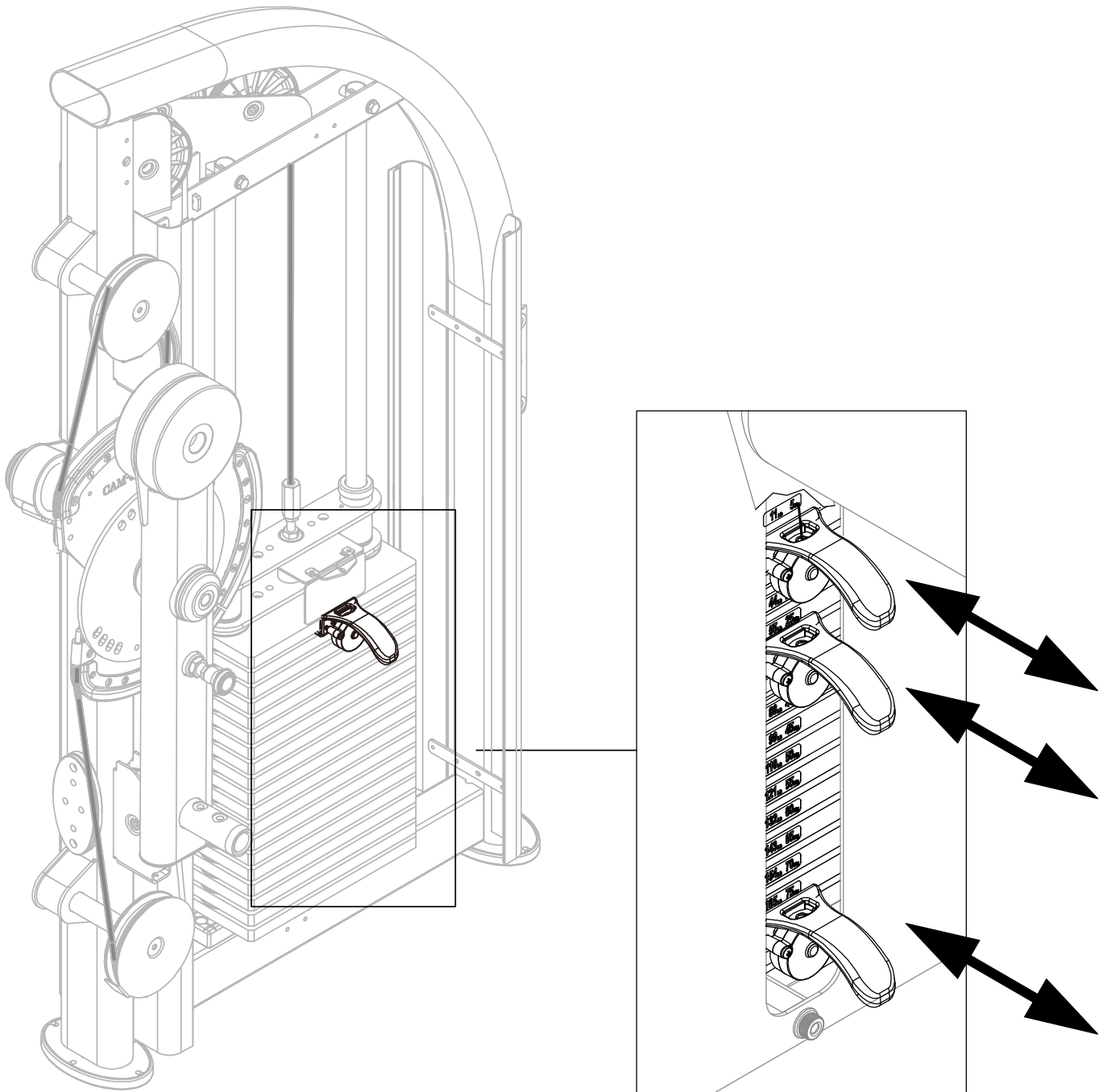
If the product is installed on an uneven surface to cause the instability of the product, place the support spacer under the foot pad to make sure its stability.

(A few support spacers are provided in the packaging of this product.)



STEP 16 Stack Fork Inspections

- * Please follow operating instructions on the product sticker to test operation and confirm that the equipment is working properly.
- * Insert the stack fork to make sure that every weight plate can be engaged easily.
- * Insert the stack fork at the heaviest weight setting at which you can safely operate the equipment.
- * Exercise to lift the stack several times, and then inspect the cable for proper tightness. If necessary, make adjustments according to the instructions “Cable adjustment” of this manual.
- * Ensure that anyone who is not operator does not near the equipment when testing.



STEP 17 Unit Inspection

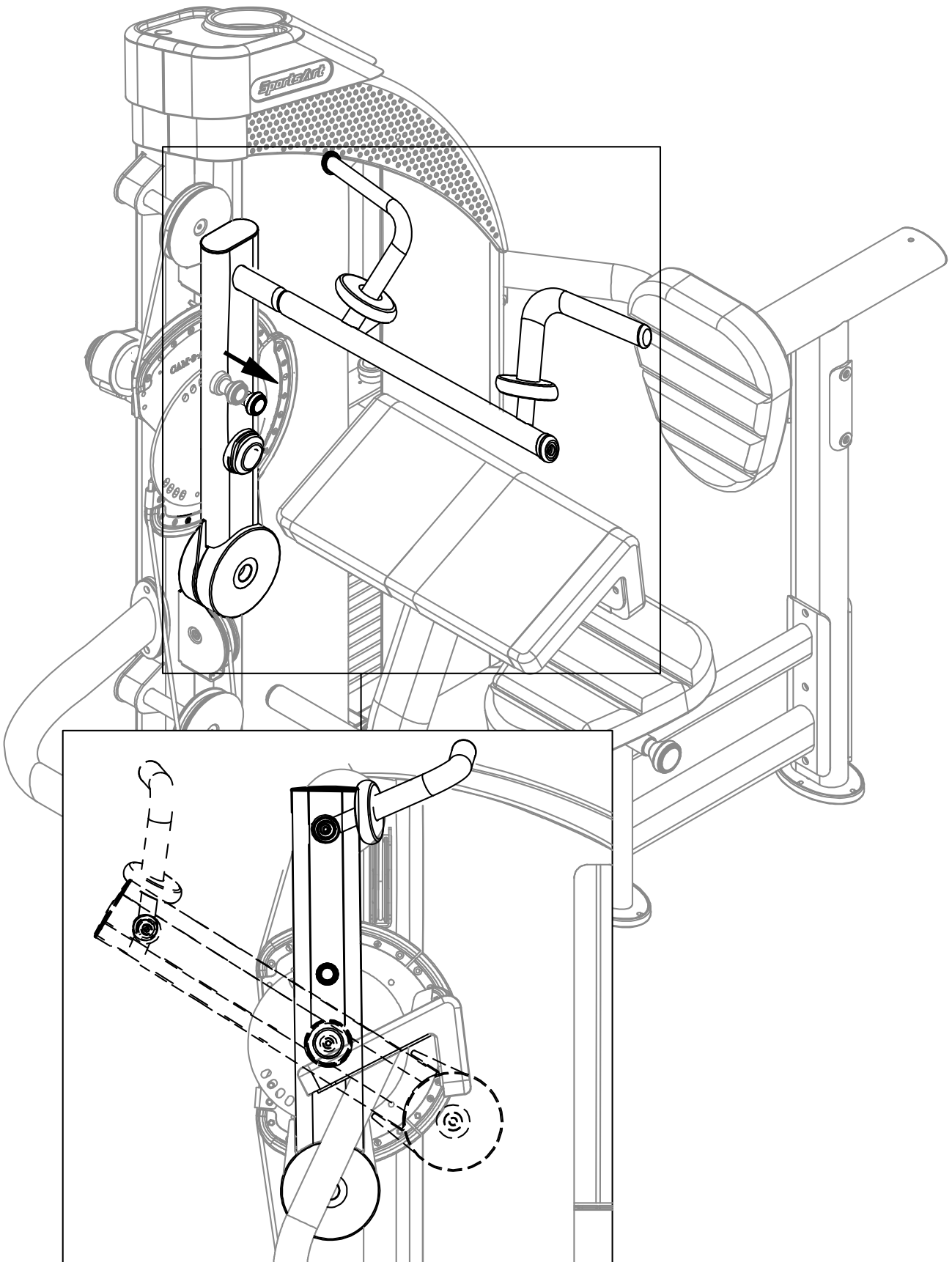
After completing the assembly or regular maintenance, please follow instructions (a) through (c) below to inspect the unit. If the unit is disassembled or has been damaged in any way, it might cause injuries or cause the unit to fail.

- (a) Make sure the unit is steady and on a level surface. If the unit is not steady, make adjustments according to the instructions “Level the Unit” of this manual.
- (b) Make sure all parts are assembled and all fasteners are tightened.
- (c) Please follow operating instructions to test operation and confirm that the equipment is working properly. (Please refer to “Operate the Product” of this manual.)

5. OPERATION INSTRUCTION

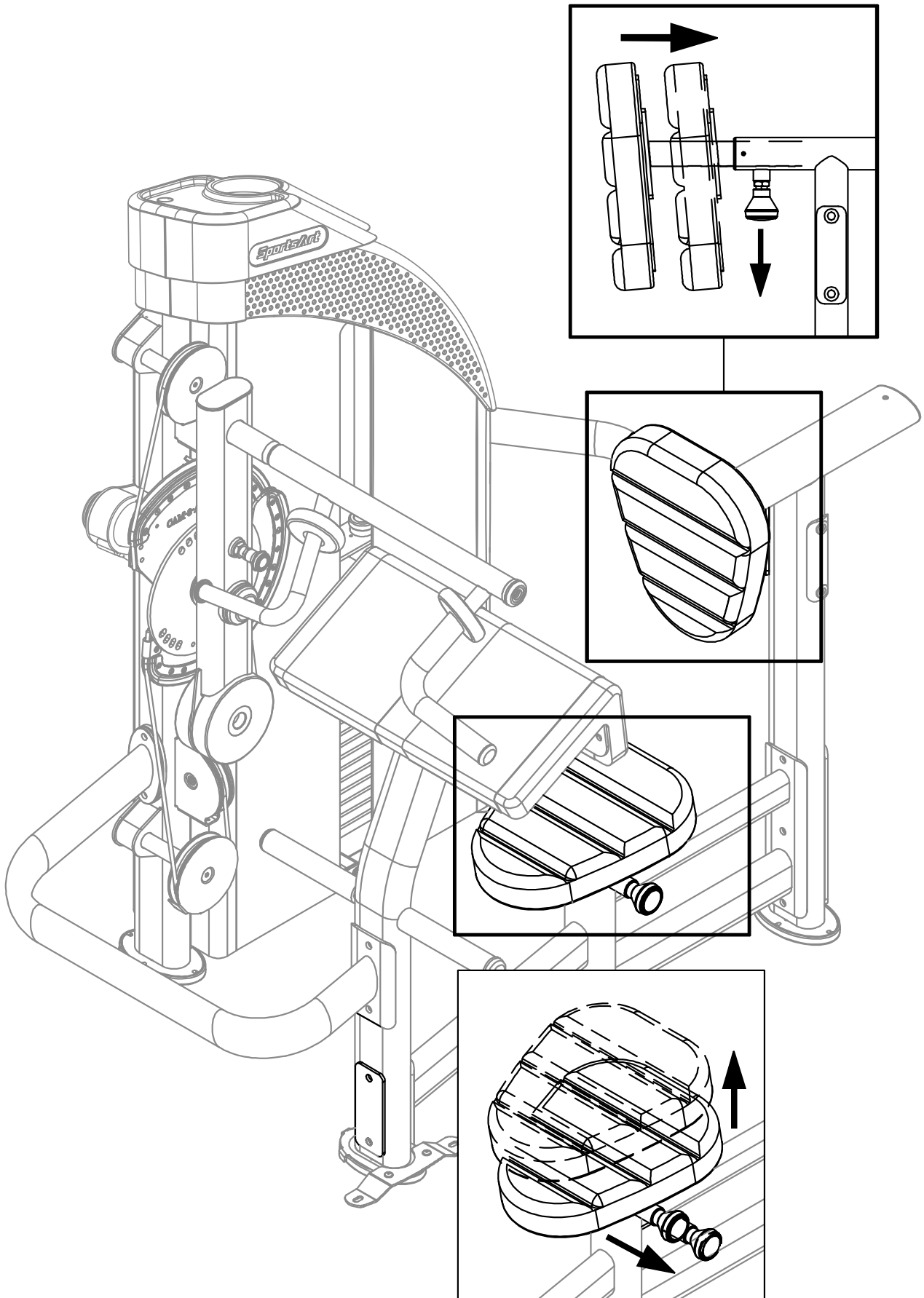
OPERATION **Operating the Product**

* Pull out the knob on the rotator arm. Adjust the cam position, and release the knob to secure the desired position.



OPERATION Operating the Product (CONT.)

* Seat bottom height and seat back positioning can be adjusted. Simply, pull out the related knob, make the adjustment, and release the knob to secure the desired position.

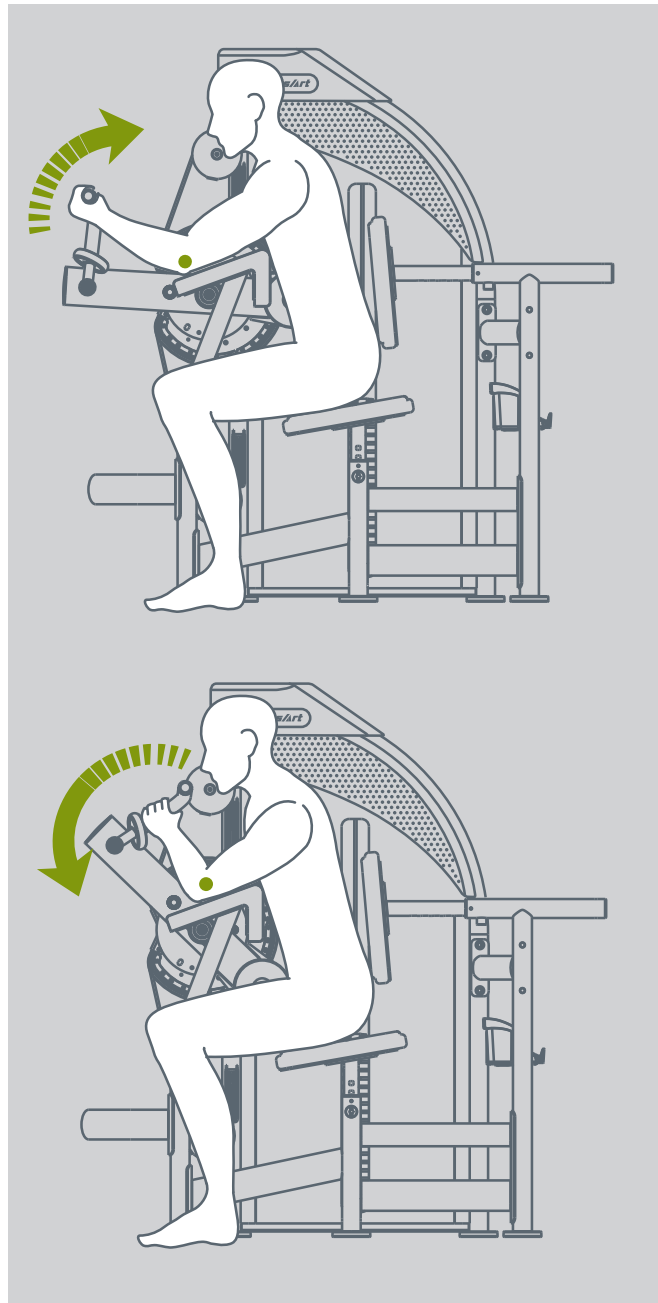


OPERATION Exercising Instructions

- (a) Select the appropriate weight plates according to your recommended exercise level.
 - (b) Adjust the seat height and seat back to the most comfortable position and make sure the knob is engaged to secure the position.
 - (c) Perform the exercise in a controlled manner. Inhale when pushing up against resistance and exhale when returning to original position.
- * Please exercise within the range of your skill and training. DO NOT work to exhaustion.
 - * All users operate this machine must be supervised under coaches instructions at all times in order for safety.

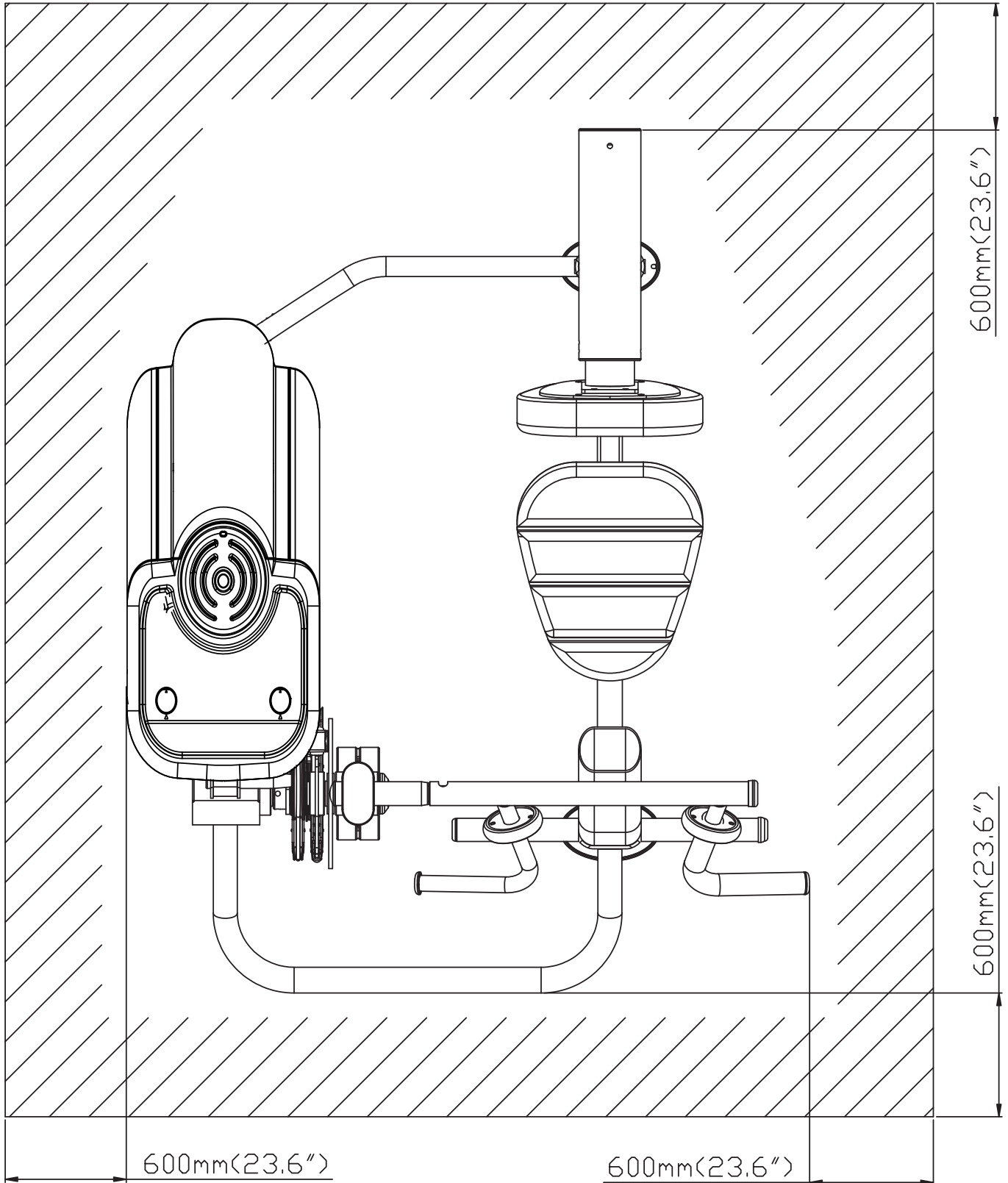
Please follow the operating instructions as below to test operation.

- (a) Please follow operating instructions on the product sticker to test operation and make sure the equipment is working properly.
- (b) Insert the stack fork at the heaviest weight setting at which you can safely operate the equipment. Exercise to lift the stack several times. Then inspect the cable for proper tightness. If necessary, make adjustments according to the instructions in this manual.



OPERATION Safety Operating Area

- (a) Safety clearance required as shown below. Do not allow people to be near this area when operating.
- (b) Noise emission under load is higher than without load.
- (c) Over exercising or improper workout position may result in serious injury.
- (d) This product is intended for exercise arms.



6. MAINTENANCE

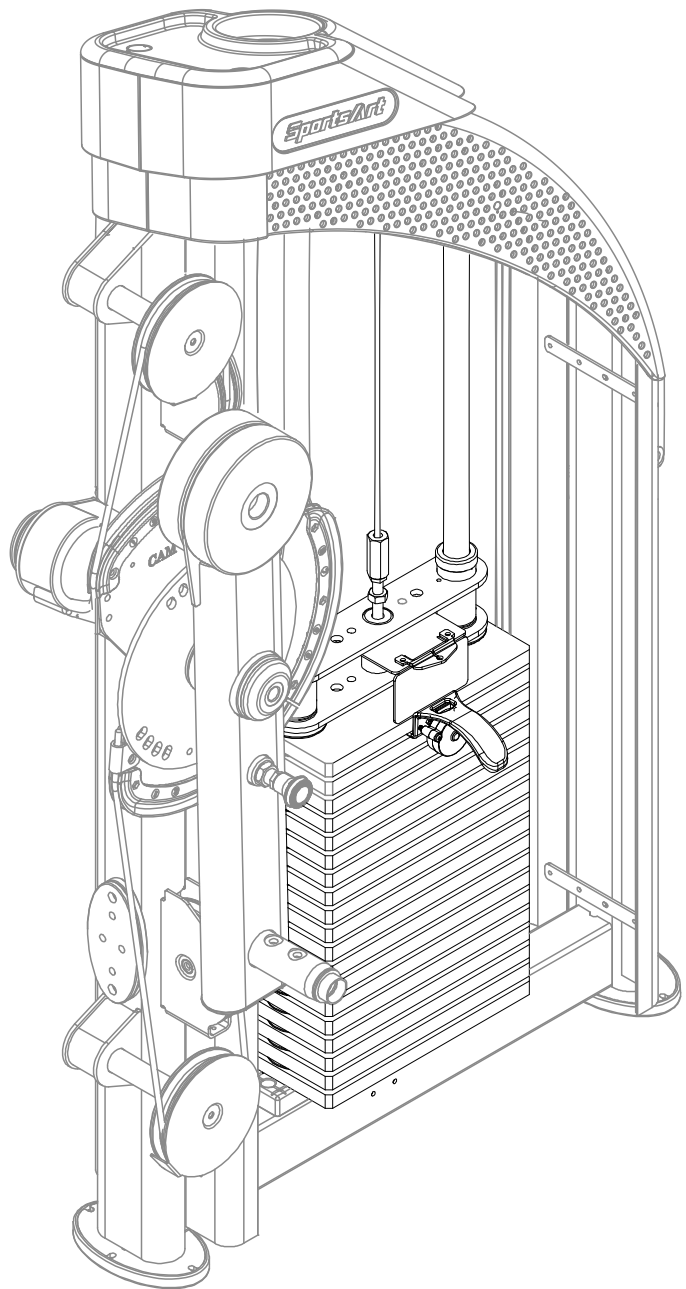
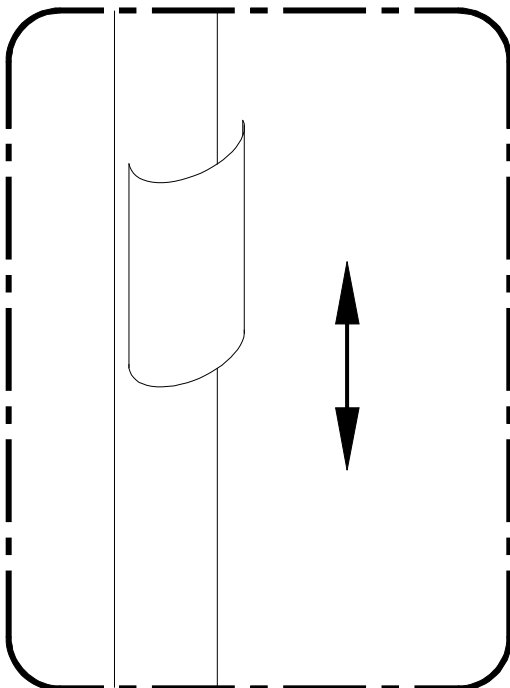
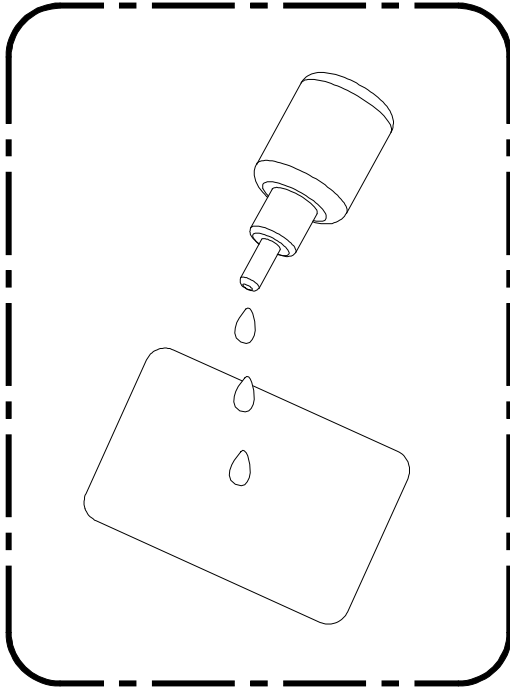
This section covers maintenance topics and includes a maintenance schedule, task list, and log.

MAINTENANCE Safety Precautions

- Please follow standard safety precautions when servicing this product.
- Do NOT use a water damp towel to clean the product and do perform the following maintenances.
- Do NOT use cleaners with alcohol, ammonia, or other damaging chemicals. The use of such chemicals can damage the product and void the warranty. Never spray or pour any liquid directly onto the product. Doing so can damage components and void the warranty.
- Use a clean, lint-free towel, dampened with a mixture of Simple Green® all-purpose cleaner, to thoroughly clean the handlebar and the console.
- This product has moving parts that can be hazardous. Exercise caution when maintaining, operating, or moving this product.
- Do not use accessories or parts that are not specifically recommended by the manufacturer (SportsArt) . Such parts might cause injuries or cause the unit to fail and void the warranty. We are not responsible for any safety issue that arises due to the misuse of accessories or parts. At the same time, we will terminate the warranty terms of this equipment.
- Maintenance and repair must be performed by trained service personnel only. Improper maintenance would not only damage the machine, but may also present a danger to the exerciser.
- Keep this product out of use until maintenance is completed.

MAINTENANCE Guide Rod Cleaning and Lubricating

1. Apply lubricant to the guide rods every week. Procedure:
 - (a) Put some lubricant on a clean, lint-free cloth. Rub the lubricated cloth on the guide rods.
 - (b) Load the upper stack carriage set. Exercise to test operation.
 - (c) Repeat steps (a) and (b) 2-3 times. (Note: the cloth should be lint-free.)
2. After lubricating the guide rods, inspect cable tightness. Refer to the manual, and adjust it if necessary.



MAINTENANCE Schedule

If there is a need for maintenance of components, please visit the SportsArt website.

cleaning requirements

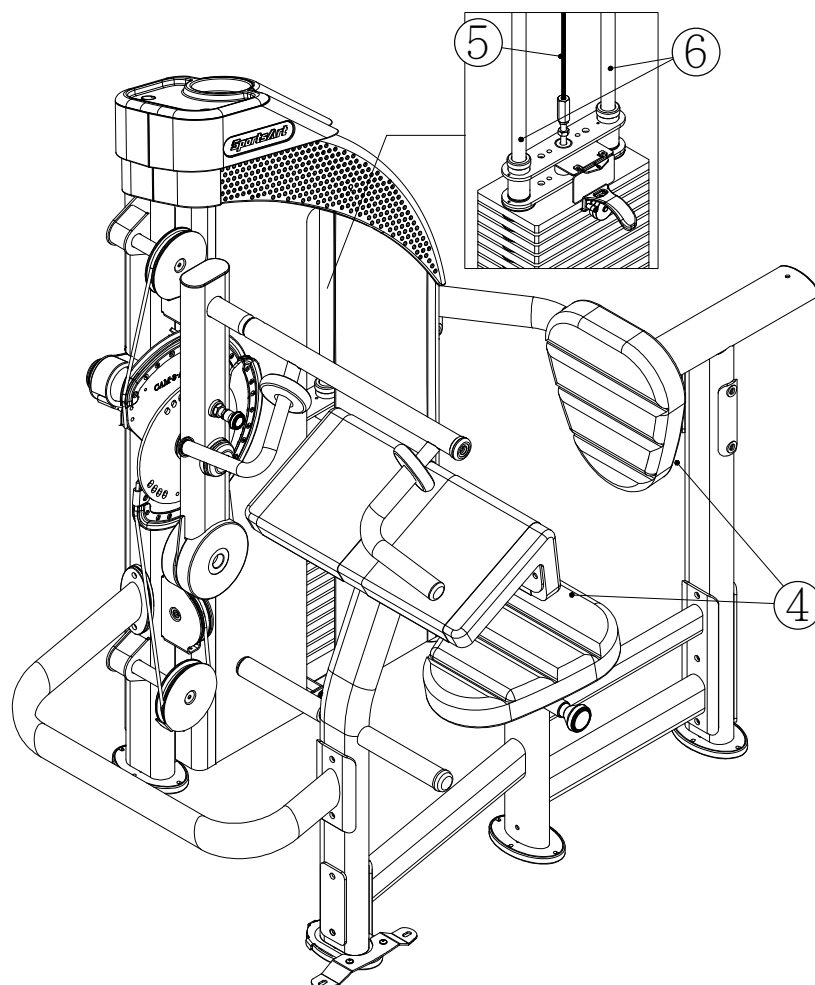
1.directive 93/42/CEE

2.directive biocide 98/8/CEE

The disinfectant has to be in compliance with Medical Device Directive 93/42/EEC (MDD) and Biocidal Products Directive 98/8/EC (BPD).

It is suited for sensitive synthetic surfaces such as synthetic leather, polycarbonate (PC), acrylic glass and polysulfone, and for the keyboards and control panels.

	Area	Day	Week	Month	Quarter	Year	Notes
1	Exterior	●					Clean.
2	Screws	●					Inspect for looseness and secure if necessary.
3	Test	●					Check for proper equipment operation.
4	Cushions	●					Use damp cloth to clean.
5	Cable		●				Check for damage or wear. Replace it if necessary.
6	Guide Rod		●				Clean and lubricate.



MAINTENANCE Task List

Like cars, fitness products require maintenance. Regular maintenance extends product life, and failure to maintain products can void the manufacturer's warranty. Copy the maintenance log sheet, and record maintenance work for each fitness product.

Daily tasks

1. Use a clean, lint-free towel to wipe down the product exterior.
2. Inspect all screws. Secure if necessary.
3. Make sure the machine is working properly.
4. Wipe all cushions clean with a damp cloth.

Weekly tasks

1. Check the cable for damage or tear.
2. Clean and lubricate the guide rods.

Caution

- Please follow standard safety precautions when servicing this product.
- Do NOT use cleaners with alcohol, ammonia, or other damaging chemicals. The use of such chemicals can damage the product and void the warranty. Never spray or pour any liquid directly onto the product. Doing so can damage components and void the warranty.

MAINTENANCE One-Year Maintenance Log

Facility: _____ Supervisor: _____

Product model number: _____ Serial number: _____

Start date: _____ End date: _____

Daily Tasks	Weeks 1-7	Weeks 8-14	Weeks 15-21	Week 22-28
Completed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Daily Tasks	Week 29-35	Week 36-42	Week 43-49	Week 50-52
Completed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Weekly Tasks	Weeks 1-7	Weeks 8-14	Weeks 15-21	Weeks 22-28
Completed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Weekly Tasks	Weeks 29-35	Weeks 35-42	Weeks 43-49	Weeks 50-52
Completed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Monthly tasks	1	2	3	4	5	6	7	8	9	10	11	12
Completed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Quarterly Tasks	Quarter 1	Quarter 2	Quarter 3	Quarter 4
Completed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Yearly Tasks	Year 1
Completed	<input type="checkbox"/>

Notes: _____

7. CONSIGNES DE SÉCURITÉ IMPORTANTES

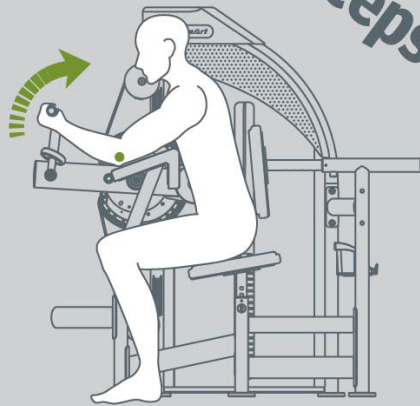
Le produit SportsArt a été conçu et fabriqué afin d'assurer une sécurité optimale. Cependant certaines précautions s'appliquent chaque fois que vous utilisez votre produit.

- Lisez entièrement le manuel avant l'assemblage et l'utilisation. Veuillez aussi noter les consignes de sécurité suivantes:
- Veuillez lire attentivement les instructions et installer le produit selon les instructions.
- Assemblez et faites fonctionner le produit sur une surface solide et plane; NE PAS l'utiliser à l'extérieur ou près de l'eau.
- En aucun cas, ne laissez des enfants à proximité ou sur le produit.
- Vérifiez le tapis de course avant chaque utilisation. Assurez-vous que toutes les pièces sont assemblées et que tous les éléments de fixation sont serrés. NE PAS utiliser le produit si l'appareil est démonté de quelque façon.
- Gardez vos mains loin des pièces mobiles.
- Portez des vêtements d'entraînement appropriés; NE PORTEZ PAS de vêtements amples. NE PORTEZ PAS de chaussures à semelles en cuir ou à talons hauts. Attachez les cheveux longs.
- Soyez prudent lors du montage et démontage de l'appareil.
- NE PAS utiliser d'accessoire non spécifiquement recommandé par le fabricant. Car cela pourraient provoquer des blessures ou entraîner une panne de l'appareil.
- Débranchez l'appareil de la prise avant l'entretien ou la suppression de toute pièce.
- Une surveillance étroite est nécessaire quand le produit est utilisé par ou à proximité d'enfants, de malades ou de personnes handicapées.
- Utilisez ce produit uniquement pour l'usage prévu dans ce manuel.
- La limite de poids de l'utilisateur pour le produit est de 227 kg, 500 lb.
- Ce produit n'est pas destiné à être utilisé par des personnes (y compris des enfants) dont les capacités physiques, sensorielles ou mentales sont réduites ou qui ne disposent pas de l'expérience ou du savoir nécessaires, sauf si celles-ci ont au préalable été formées eu égard à l'utilisation de produit par une personne responsable de leur sécurité.
- Les enfants doivent être encadrés afin d'empêcher qu'ils ne jouent avec le produit.

ATTENTION

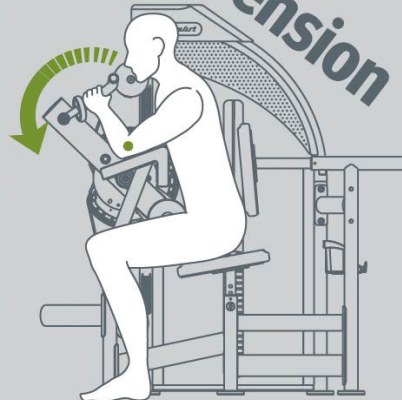
Si vous ressentez une douleur ou si vous avez une sensation anormale, ARRÊTEZ VOTRE ENTRAÎNEMENT et consultez immédiatement votre médecin. Entraînez-vous à votre niveau d'exercice recommandé. NE PAS s'entraîner jusqu'à l'épuisement. Avant de commencer un programme d'exercice, vous devriez consulter votre médecin. Il est recommandé de faire un examen physique complet. Dans ce manuel, les mots "gauche" et "droit" sont utilisés en référence aux pièces et au produit. Comme tels, les mots "gauche" et "droit" font respectivement référence aux côtés gauche et droit de l'exerciseur. De même pour plus de concision, le mot «vis» est utilisé dans certains cas où des rondelles, des vis et autres matériels sont associés.

DF-305 Biceps Curl And Triceps Extension



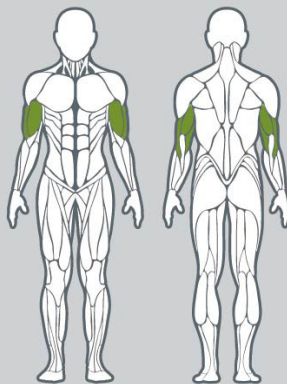
Biceps Curl

- 1 Select a weight that enables you to perform the movement correctly.
- 2 Use knob to rotate handles to bottom position.
- 3 Adjust seat height so elbows are positioned above pivot point height.
- 4 Hold upper arms parallel to the pad and nearly extended.
- 5 Grasp handles and pull upward while keeping your elbows on the support pad.
- 6 Perform the exercise in a controlled manner. Exhale when pushing against resistance.



Triceps Extension

- 1 Select a weight that enables you to perform the movement properly.
- 2 Use knob to rotate handles to top position.
- 3 Adjust seat height so elbows are positioned above pivot point height.
- 4 Grasp handles and push downward while keeping elbows on the support pad.
- 5 Perform the exercise in a controlled manner. Exhale when pushing against resistance.



www.gosportsart.com

CAUTION

Do not use this machine if you are unfamiliar or do not know how to operate it. Do not allow people near this machine when in use. Keep clear of parts not intended for contact during exercise. For your safety, exhale while you exert force. Never allow unattended children on or near fitness equipment.

Your Authorized Distributor