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DISCLAIMER

The information in this user manual is subject to change without prior notice.

Sports Art Industrial Co., Ltd. makes no representation or warranty of any kind, express or implied, regarding the marketability of this manual, the suitability for a special purpose, or any other matters.

SportsArt Industrial Co., Ltd. accepts no responsibility for any errors in this manual, or any damages incurred directly, indirectly, accidentally, or continually from the modification, display, or other use of this manual.

A. Internet function:

A1. This machine provides only a web page browsing method for web page and video browsing.

A2. For web page videos, we support only Youku and YouTube.

Note: Some videos may not be viewed due to restrictions resulting from country policies, internal server firewalls, or video formats, etc.

A3. Strongly recommend good browsing environment when using the internet, used wired network and the network bandwidth must be above 10Mbps.

B. IPTV:

1. Supports subnetwork streaming only, no external streaming.

2. Support wired network only, no wifi network.

3. This function is Open IPTV, unable to read any encrypted stream signals.

4. Supports HTTP and RTSP streaming only.

C. Standard USB audios and videos:

1. Not all USB flash drives can be read properly.

2. Not all audio and video formats can be played correctly.

D. Bluetooth functions:

D1. Bluetooth Music (AVRCP V1.5)

Due to the many varieties of, and rapid changes in, mobile phone models, failure of a mobile phone to connect indicates that we currently do not support that phone.

D2. Bluetooth BLE 4.0 Heart Rate Strap

We only support POLAR-compliant Bluetooth BLE 4.0 Heart Rate Straps.

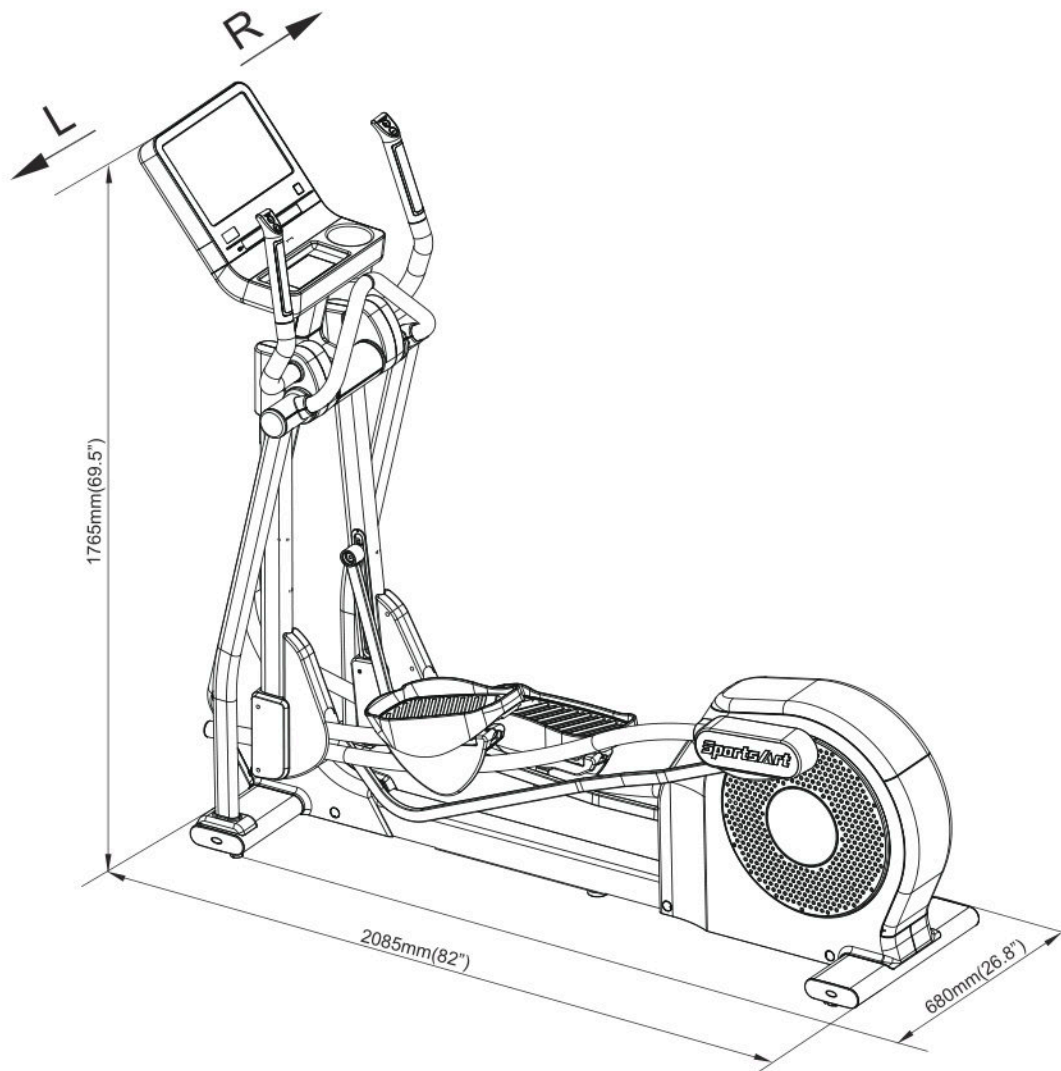
DISCLAIMER (CONT.)

- E. TV:
 - E1. This machine only supports viewing local free TV.
 - E2. This machine may be affected by the local environment, climate, equipment, etc., which may cause poor quality in reception and definition.
- F. This machine does not support the installation of 3rd party APP.
- G. Standard USB charger:
 - Supports charging of GOOGLE-certified Android mobile phones, and Apple iPhone, iPad, iPad air, and iPad mini.
- H. ANYCast:
 - ANYCast isn't available to all the cellphone.

1. INTRODUCTION

Congratulations on the purchase of a high quality SportsArt product, the E874-13" Senza Console Elliptical trainer. Constructed of high quality materials and designed for years of reliable performance, this product was made for full commercial use.

Before this product is assembled or operated, we recommend that you familiarize yourself with this manual. Understanding the correct assembly and operation of this product will help ensure that exercisers obtain their fitness goals safely and successfully.



2. SAFETY PRECAUTIONS

This product was designed and built for optimum safety. However certain precautions apply during the use of this product. Please note the following safety precautions:

- To reduce the risk of personal injury, read and understand all the instructions before using this product.
- Make sure the product is installed and operated as instructed in this manual. Be careful when mounting and dismounting the unit. The product shall be disconnected from its power source during service and installed and when replacing parts.
- Use this product only for the intended use described in this manual.
- Check the product before every use. Make sure all parts are assembled, and all fasteners are tightened. Do not use the product if it is disassembled in any way.
- Do not leave your device unattended while in use.
- Assemble and operate the product on a solid, level surface. Do not use outdoors or near water (including swimming pools and saunas) and should not be used where aerosol (spray) products or oxygen are used. Do not operate on a blanket or near flammable materials.
- Keep all air ventilation areas free of blockage. Never drop or insert into any opening.
- Wear appropriate workout clothes, don't wear loose clothing, tie all long hair back, wear shoes with rubber or high traction soles, don't wear shoes with leather soles/high heels or barefoot use this product.
- Never place liquids of any type directly on the unit, except in a bottle holder or accessory tray. Lidded containers are recommended.
- Always use the safety key when operating the product.
- Use the handrails whenever additional stability is required. In case of emergency, such as tripping, the user should grab the handrails and place his/her feet on the side platforms. The handrails may be held to enhance stability as needed, but are not for continuous use.
- Keep away from moving parts. Moving parts may or may not stop immediately if an object becomes caught or impedes normal motion.
- To Avoid Injury, use extreme caution when stepping onto or off of a moving belt.
- Never operate this product if it has been damaged in any way. If it is not working properly, if it has been dropped or damaged, or dropped into water, contact a service technician for repairs.

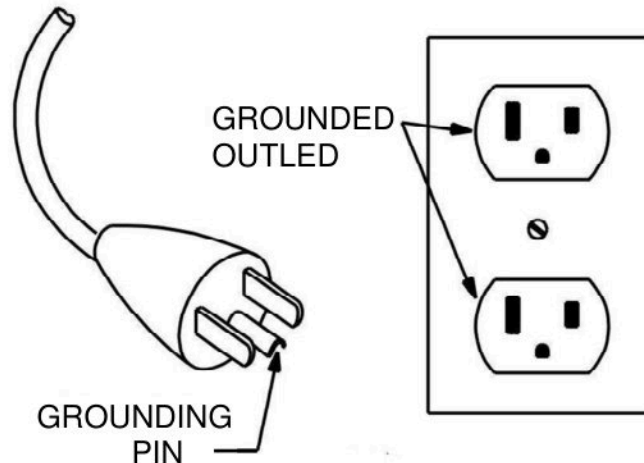
2. SAFETY PRECAUTIONS (CONT.)

- Do not use accessories or parts that are not specifically recommended by the manufacturer (SportsArt). Such parts might cause injuries or cause the unit to fail and void the warranty. We will not be responsible for any safety issue that arises due to the misuse of accessories or parts. At the same time, we will terminate the warranty terms of this equipment.
- Keep all air ventilation areas free of blockage. Never drop or insert any object into any opening.
- Unpack and verify contents of boxes according to the list of parts to check if any parts are missing. If the product is damaged or missing, contact your SportsArt representative to find out all the materials that were damaged during shipping. (Note: Transport damage is the responsibility of the carrier.)
- This product is not intended for use by persons (including children 14 or younger) with reduced physical, sensory, or mental capabilities, or by people who are otherwise deficient in product knowledge or experience. If such people use this product, they should be given training and be supervised at all times by someone responsible for their safety.
- CAUTION : The heart rate system is for reference only, if you feel any pain or any abnormal feeling, please stop Exercise and consult your doctor immediately.
- Consult your physician before starting a workout or training program. It is recommended that you undergo a complete physical examination. Have your doctor review your training and diet programs to advise you of a workout routine you should adopt.
- WORK within your recommended exercise level. DO NOT work to exhaustion.
- Before using this equipment to exercise, always do stretching exercises to properly warm up.
- Always unplug this appliance from the electrical outlet immediately after using and before cleaning.
- WARNING! Only qualified technicians should be allowed to contact electrical components such as circuit boards. Some components carry an electrical charge even after use has been discontinued or the product has been unplugged. For products with power cords, turn off unit power, wait 10 minutes, then disconnect the power cord from the power socket. For products without power cords, let the unit sit without use for 10 minutes. Only after taking such precautions should covers be removed and electrical components be accessed.
- Do not attempt to drag or carry this unit by the power cord. Keep the power cord away from heated surfaces.
- Do not attempt to modify the plug provided with this product. Proper power supply must be provided. If the plug does not fit an outlet, contact a qualified electrician to inspect or modify power in the facility.

2. SAFETY PRECAUTIONS (CONT.)

- This product must be grounded. If it should malfunction or breakdown, Improper grounding can increase the risk of electric shock. The product is equipped with a power cord having an equipment-grounding conductor and a grounding plug. The plug must be inserted into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. Check with a qualified electrician if you are in doubt as to whether the power outlet is properly grounded.
- Noise emission under load is higher than without load.
- This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If the user desires to correct the interference, it is at the user's own expense.
- The recommended minimum operating temperature is 15 degree Celsius.
- The user weight limit for this product is 205kg (450lb).

If the product is used in a nominal 120V circuit and the rated current is less than 15A with a grounding plug, use a plug like the one shown below:



- This product is used in areas with voltage other than 120V. Please use standard socket type according to different countries (grounding is required), and should be configured by qualified electric motor professionals.

2. SAFETY PRECAUTIONS (CONT.)

MARKINGS

CAUTION:

- Read instruction manual before using.
- Do not let children on or near the product.

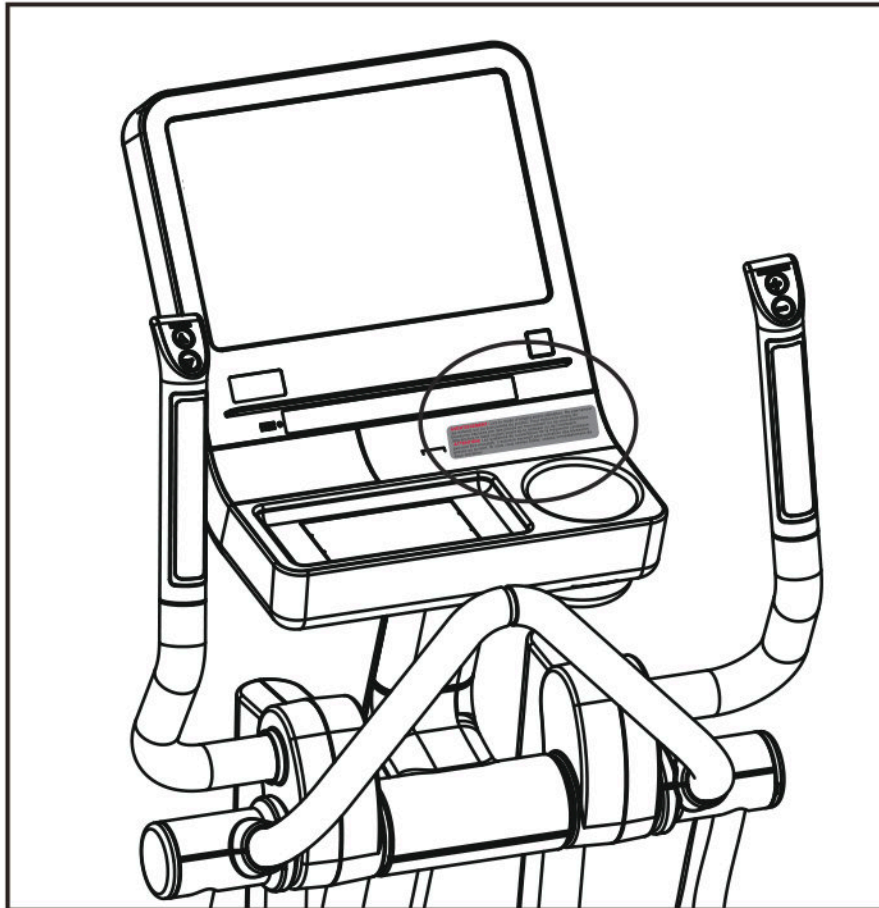
WARNING:

- Heart rate monitoring system may be inaccurate.
- Over exercise may result in serious injury or death.
- If you feel faint, stop exercising immediately.
- This stationary training equipment is not suitable for high accuracy purposes.

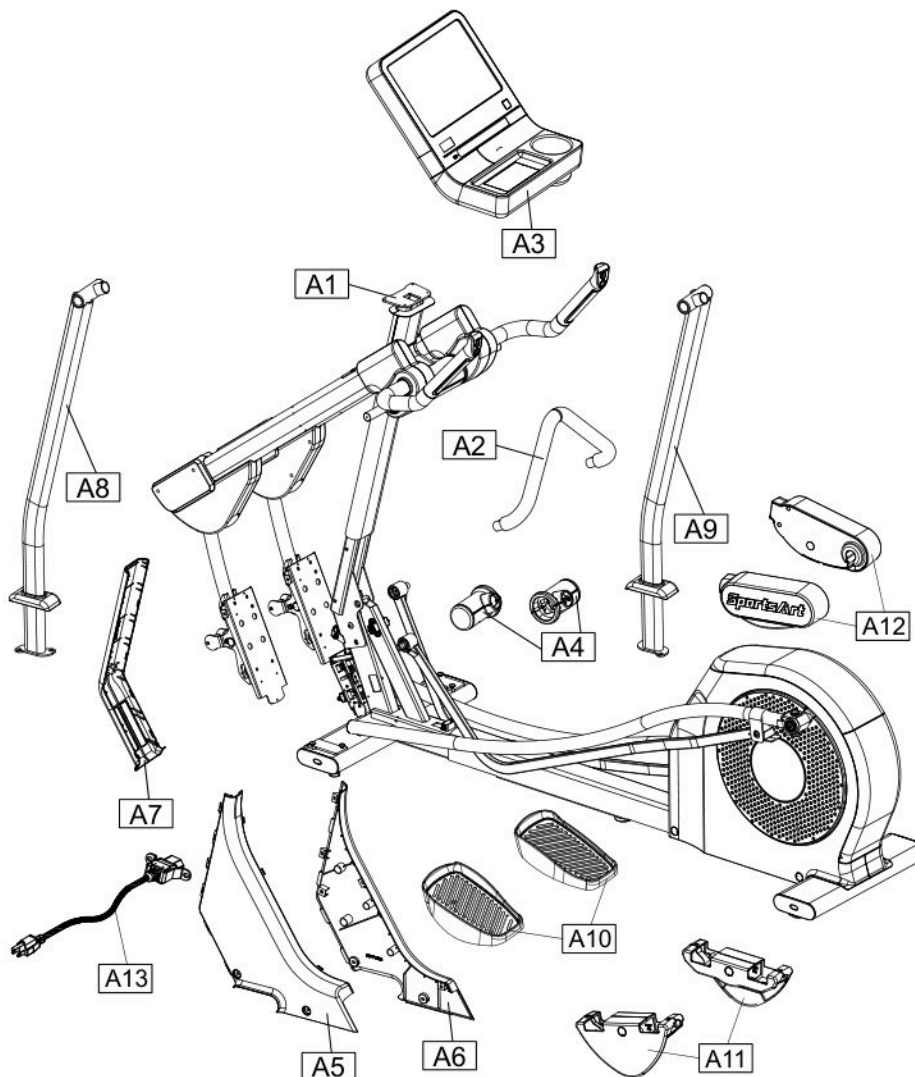
3. WARNING LABEL POSITION

If you are in French-speaking areas in North America, display the warning label on console panel as shown below, or in an obvious location that is visible to the user.

NOTE: The label is available exclusively in French-speaking areas in North America.



4. LIST OF PARTS



Assembly Parts					
No.	Name	Qty.	No.	Name	Qty.
A1	Main frame	1	A7	Front base cover	1
A2	Stationary handlebar	1	A8	Left support tube	1
A3	Console	1	A9	Right support tube	1
A4	Left/right joint covers	2	A10	Foot pedals	2
A5	Left pedestal cover	1	A11	Pedal bottom covers	2
A6	Right pedestal cover	1	A12	Outer link pedal arm covers	2
			A13	Power cord	1

4. LIST OF PARTS (CONTINUED)

Hardware Kit				
No.	Name	Qty.	Specification	Notes
10	Inner hex screw	6	M10*P1.5*L20	
	Toothed lock washer	6	D20*d10.2*t2.0	
11	Secondary roller axle	2	D9.96*L54	
	Self-lubricating bushing	4		
	Secondary roller	2		
12	Stride adjustment linkage cover	2		
13	Hex nut	2	M10*P1.5	
	Stopper	2	Ø30-30	
14	Round shaped screw cap	4		
15	Mushroom top philips screw	8	M4*L16	
	Round shaped screw cap	4		
16	Round head Philips screw	2	M5*P0.8*L12	
17	Mushroom top philips screw	4	M4*L12	
18	Round shaped screw cap	1		
	L-shaped Allen wrench	1	M4	
	L-shaped Allen wrench	1	M5	
	L-shaped Allen wrench	1	M6	
	L-shaped Allen wrench	1	M8	
	Outer Hexagon Wrench	1	13*15	
	Double open-end wrench	1	14*15	

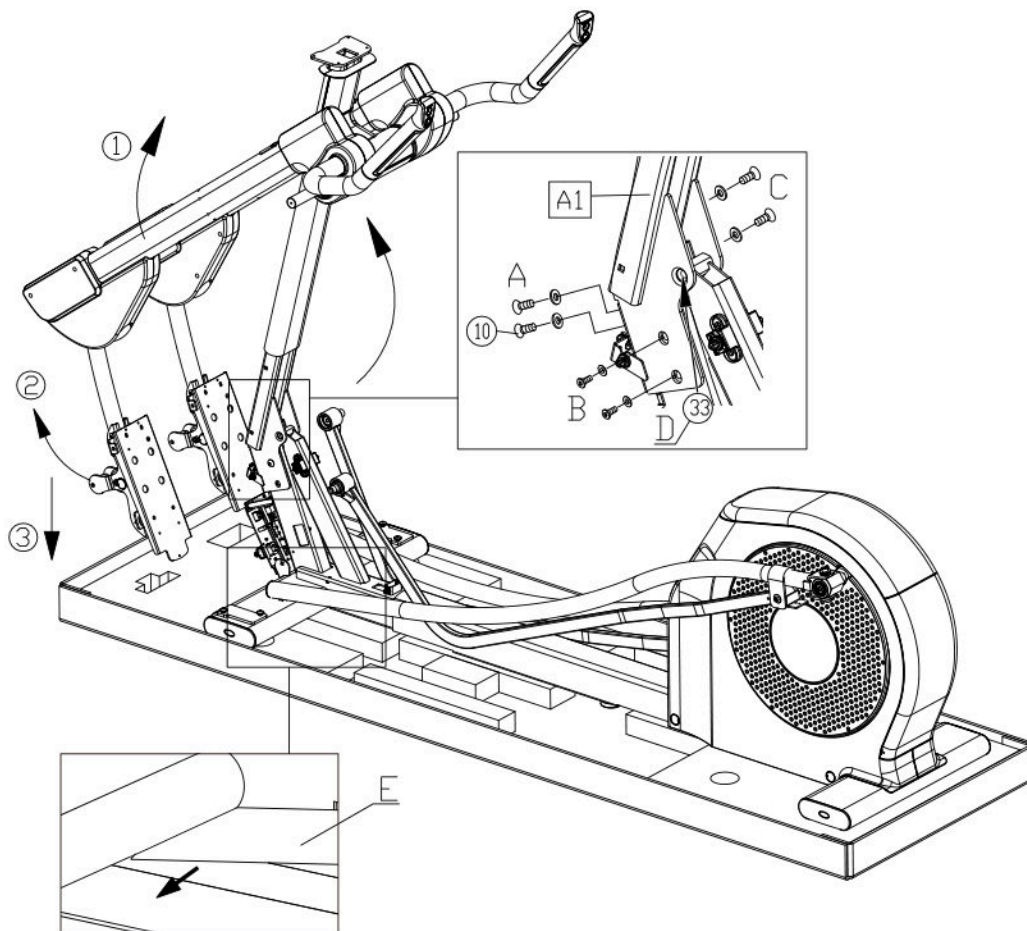
4. LIST OF PARTS (CONTINUED)

Components on the Product			
No.	Name	Specification	Notes
33	Hex socket flat head cap screw	M10*P1.5*L20	
34	Inner hex screw	5/16"*L2-1/4" Half tooth	
	Flat washer	D20*d8*t2.0	
35	Mushroom top inner hex screw	M8*P1.25*L15	
	Flat washer	D17*d8.3*t2	
36	Inner hex screw	M6*P1.0*L15	
	Handlebar washer	D20*d7*t2	
37	Mushroom top inner hex screw	M6*P1.0*L15	
	Flat washer	D13*d6*t1	
38	Mushroom top philips screw	M5*P0.8*L12	
39	Inner hex screw	M6*P1.0*L15	
	Flat washer	D13*d6*t2.0	
	Toothed lock washer	D20*d6.2*t2.0	
40	Mushroom top philips screw	M5*0.8*L8	
41	Mushroom top inner hex screw	M5*P0.8*L16	
42	Round head phillips screw	M4*P0.7*L8	

5. ASSEMBLE THE PRODUCT

STEP 1 Install the Main Frame

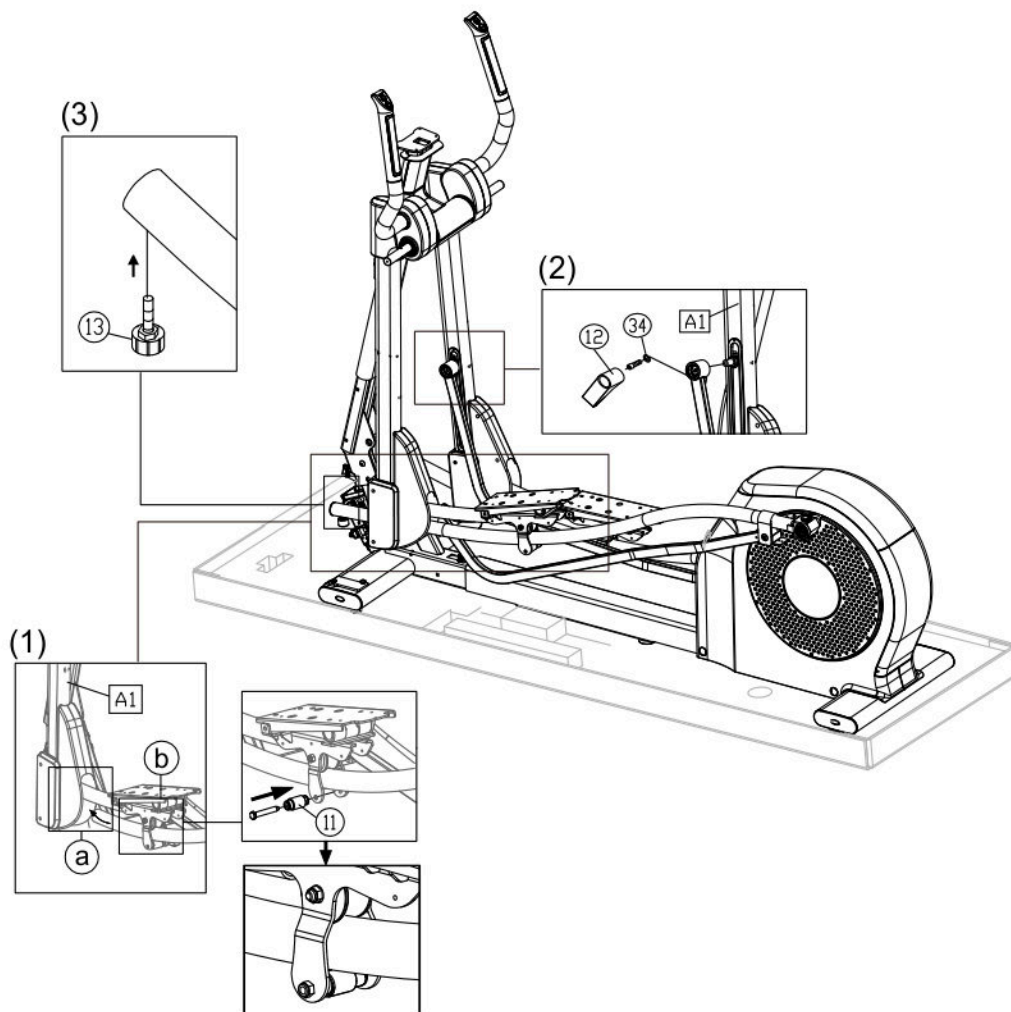
- (1) Remove all packaging material and place the main frame on the carton base.
- (2) Lift the console mast into upright position, and then tighten the following screws in sequence: screw (33) in (area D), screw (10) in (area A), and screws (10) in (area B,C).
- (3) Lift left/right swing arms and pedal arms as shown in the figure below, and place the pedal carriages on the carton base.
- (4) Carefully take out the glide rail (E) from the carton base while the swing arms and pedal arms are lifted.



STEP 1 Install the Main Frame (Cont.)

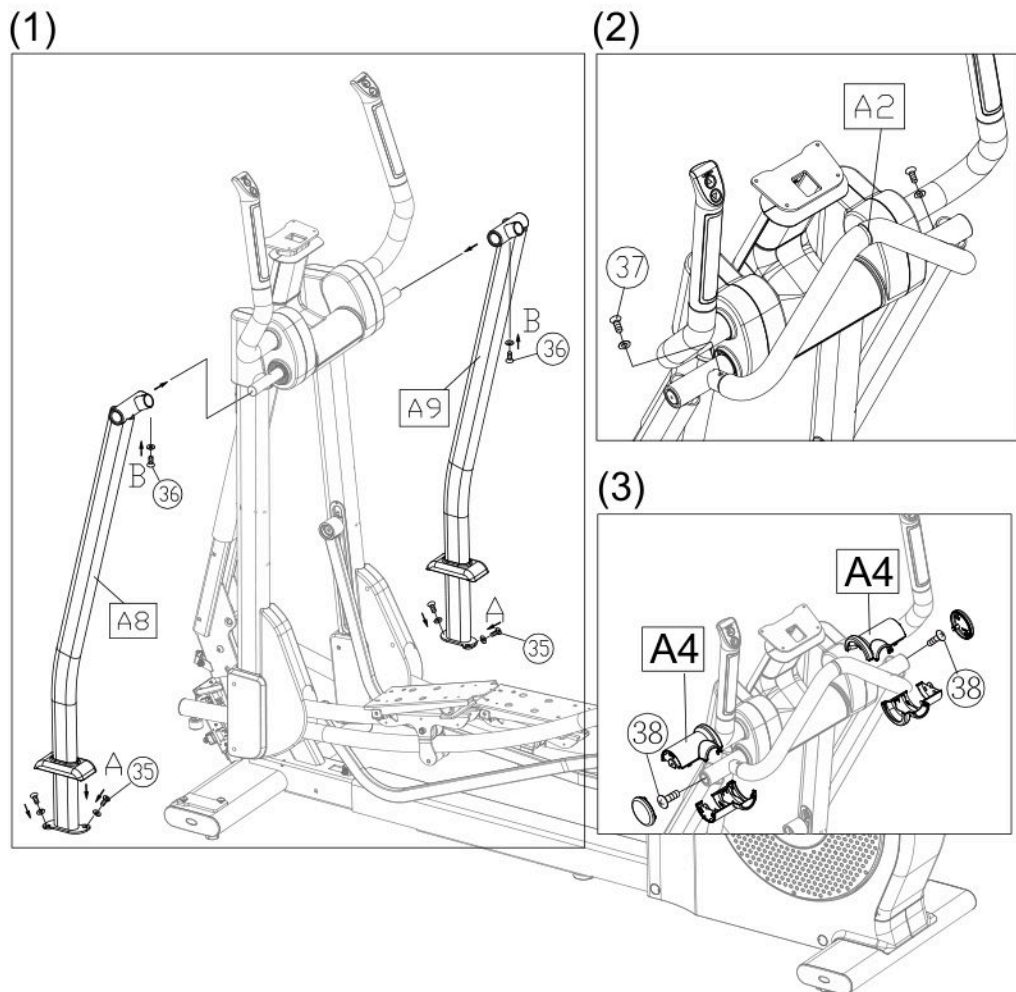
- (5-1) Slip the glide rail into the pedal carriage and lower swing arm, and then install the secondary roller (11) to the bottom of glide rail.
(NOTE: Insert the axle toward inner side from outer side)
- (5-2) Insert the axle shaft into housing on the pedal arm, then tighten screw (34) to secure the assembly, and put the stride adjustment linkage cover on. (NOTE: repeat on other side)
- (5-3) Secure the stopper (13) to the front side of the glide rail on both sides.

NOTE: Read and follow all assembly instructions in this manual. Incorrect assembly may present a danger to the exerciser, damage the elliptical and void the warranty.



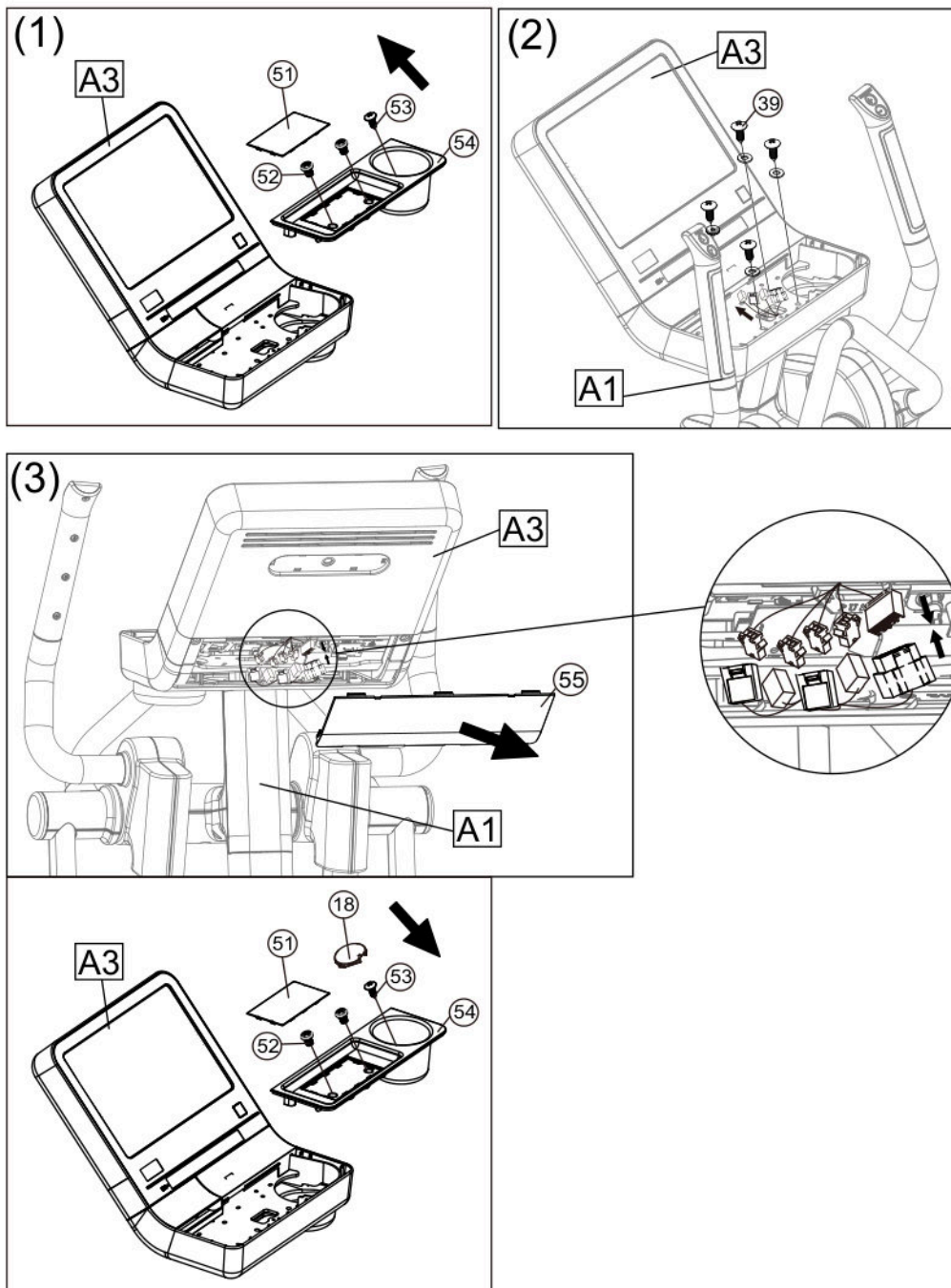
STEP 1 Install the Main Frame (Cont.)

- (6-1) Insert left and right support tubes (A8)(A9) into the axle area and base, and loosely secure them into place with screws (35) (36)
- (6-2) Install the stationary handlebar (A2) to the left/right support tube and using screw (37) to secure the assembly. Once you have finished, tighten the screws (35)(36) in (area A) and (area B).
- (6-3) Remove screw (38) from the side of the left/right support tube (A8) (A9). Snap joint covers (A4) together and secure them with screws (38), and then put the round cover on.



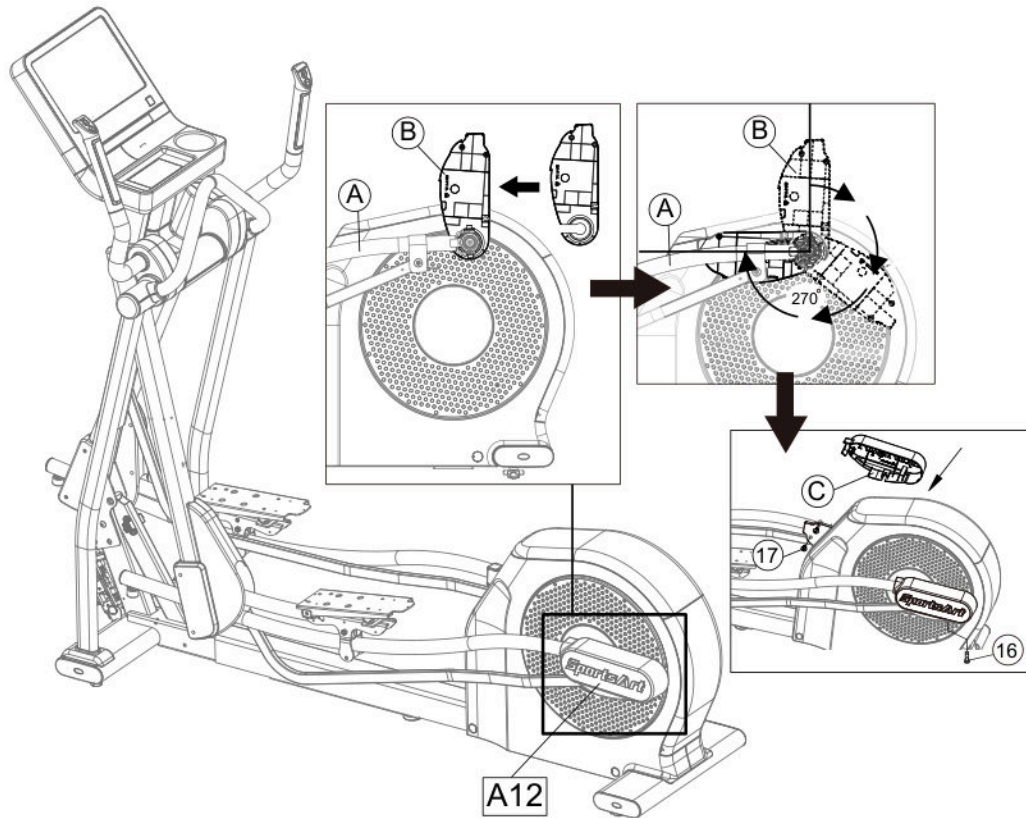
STEP 2 Install the Console

- (1) Remove the following parts from the console(A3): anti-slip pad (51), screws (52)(53), and bottle holder (54).
- (2) Secure the console (A3) to the main frame (A1) with pre-installed screw (39).
- (3) Remove the rear cover (55) and then connect the cables of the main frame (A1) to the cables of the console (A3). Tuck the cables away in the console for a cleaner look, and then put back the bottle holder (54) and secure it with screws (52)(53). After that, put on the anti-slip pad (51) and the round shaped screw cap (18).



STEP 3 Install the Outer link pedal arm covers

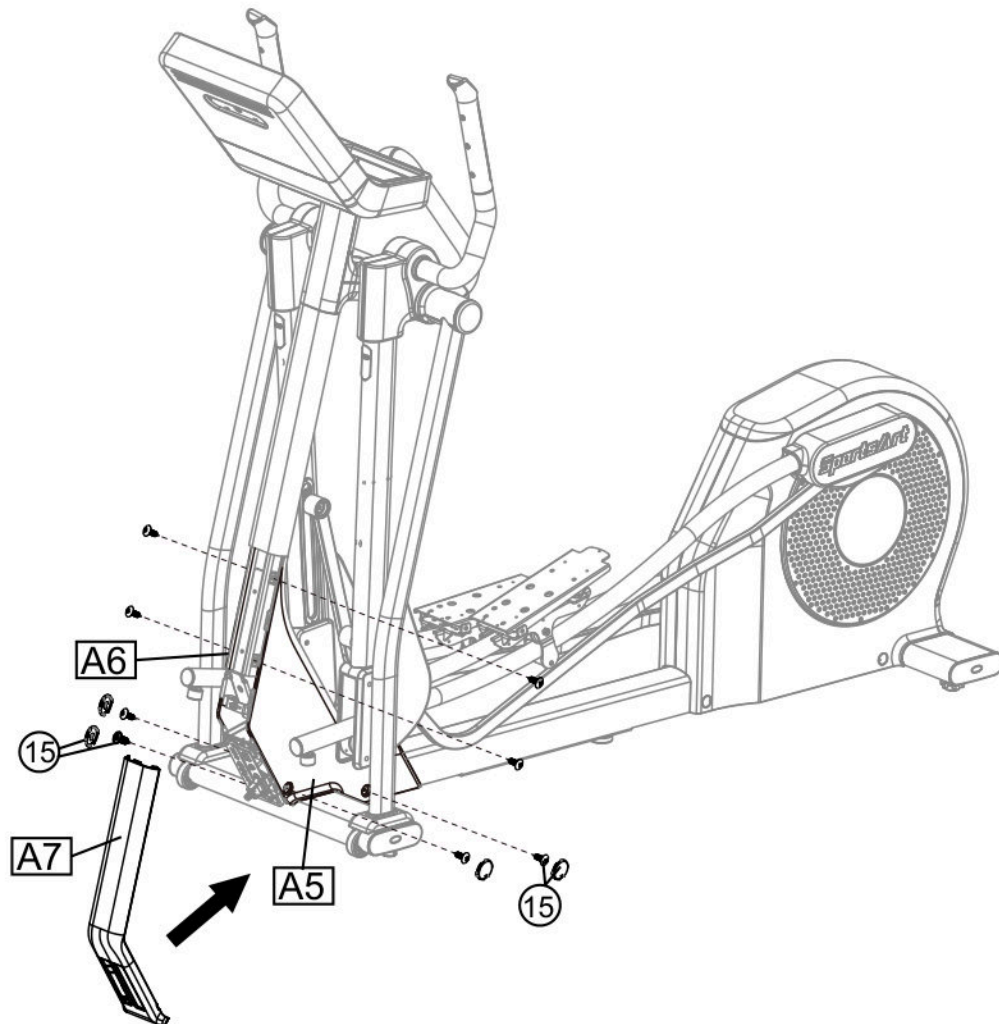
- (1) Rotate the pedal arm to the position shown in the figure below, then put on cover B and rotate it 270 degrees clockwise.
- (2) Snap cover B and cover C together, and rotate the pedal arm until (area A) is easily accessed, then tighten screws (16)(17). Repeat on other side.



STEP 4 Install the Front base cover

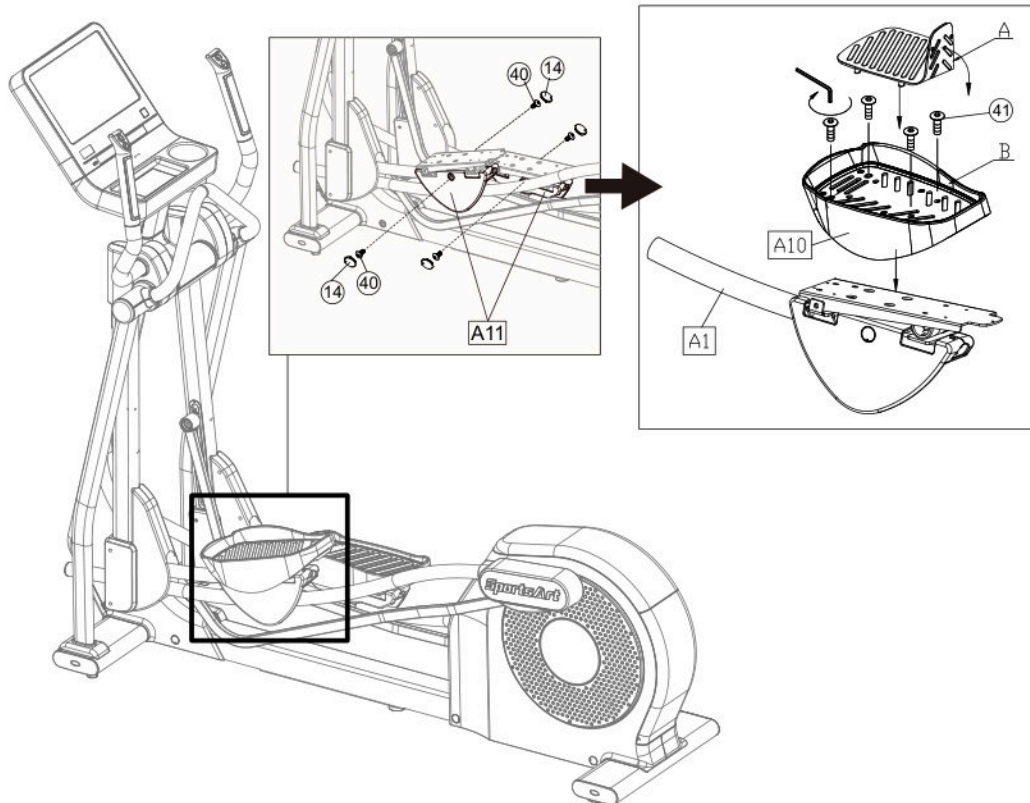
Secure left/right pedestal cover(A5)(A6) to the main frame using screw (15), then put on the round shaped screw cap (15) and the front base cover (17).

NOTE: install the ground wire first before putting the front base cover on.



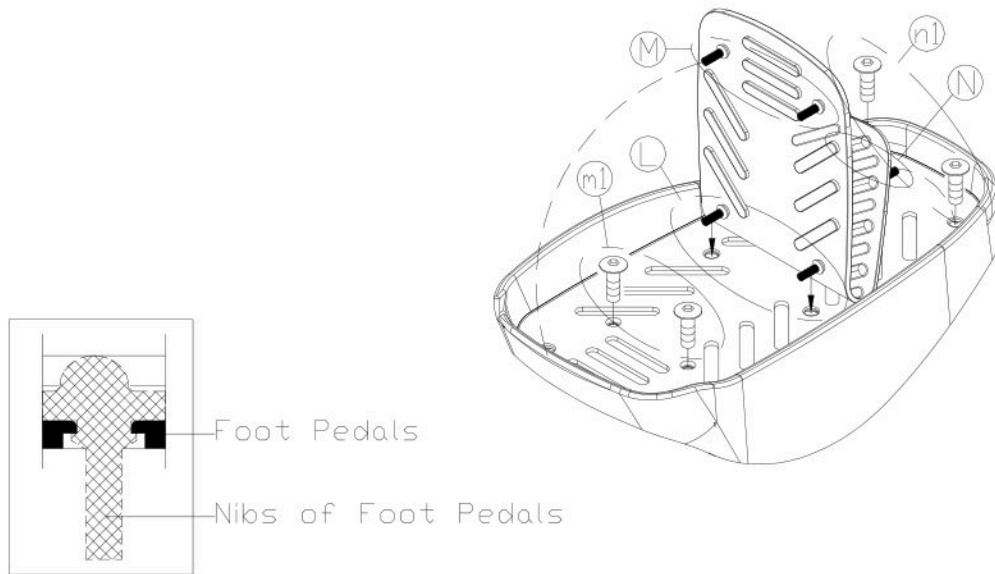
STEP 5 Install the Pedals

- (1) Secure the pedal bottom cover (A11) to the main frame using screws (40), and then put on the round shaped screw cap (14).
- (2) Pull up part A, and then secure the foot pedal (A10) onto its mount on the pedal carriage (A1) using screw (41).
- (3) Press fit part A and part B together. (NOTE: do not put the 2 pins in the middle)



STEP 6 Precautions When Installing the Pedals

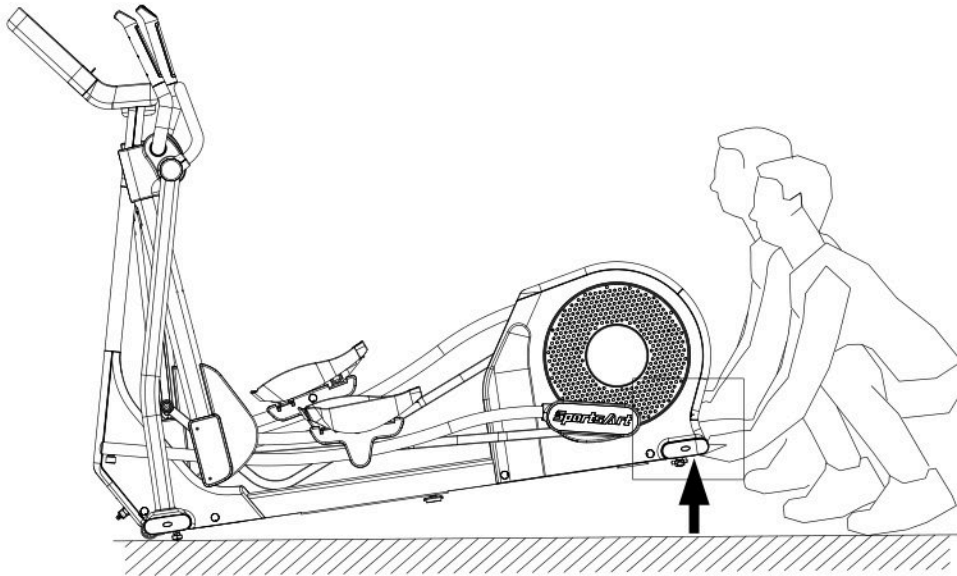
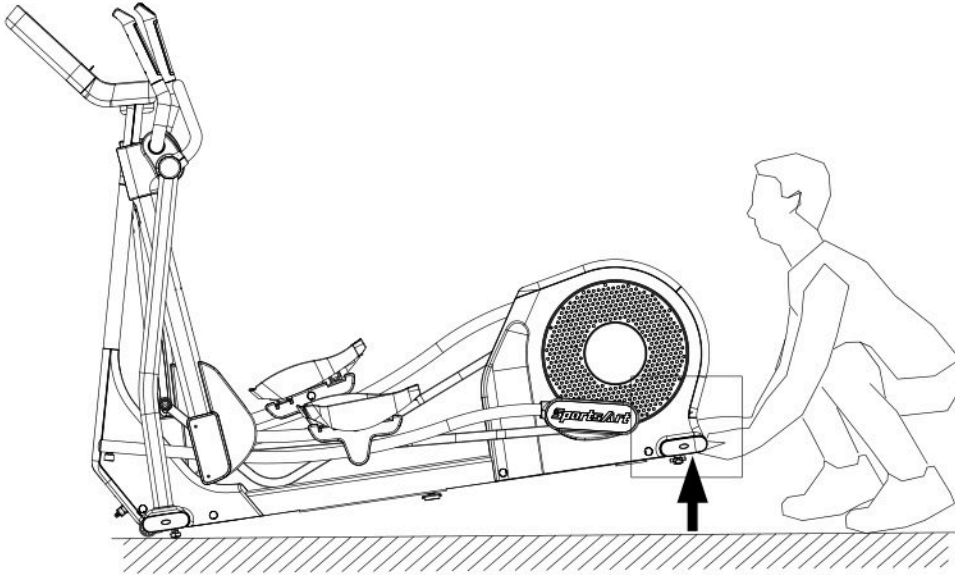
- (1) Make sure the 2 nibs in (area L) are pushed into the holes on the foot pedal.
 - (2) Tighten screws (m1), then push the 2 nibs in (area M) into the holes on the foot pedal.
- Tighten screws (n1), then push the 2 nibs in (area N) into the holes on the foot pedal.



NOTE: Make sure the nibs go through the Foot Pedals.

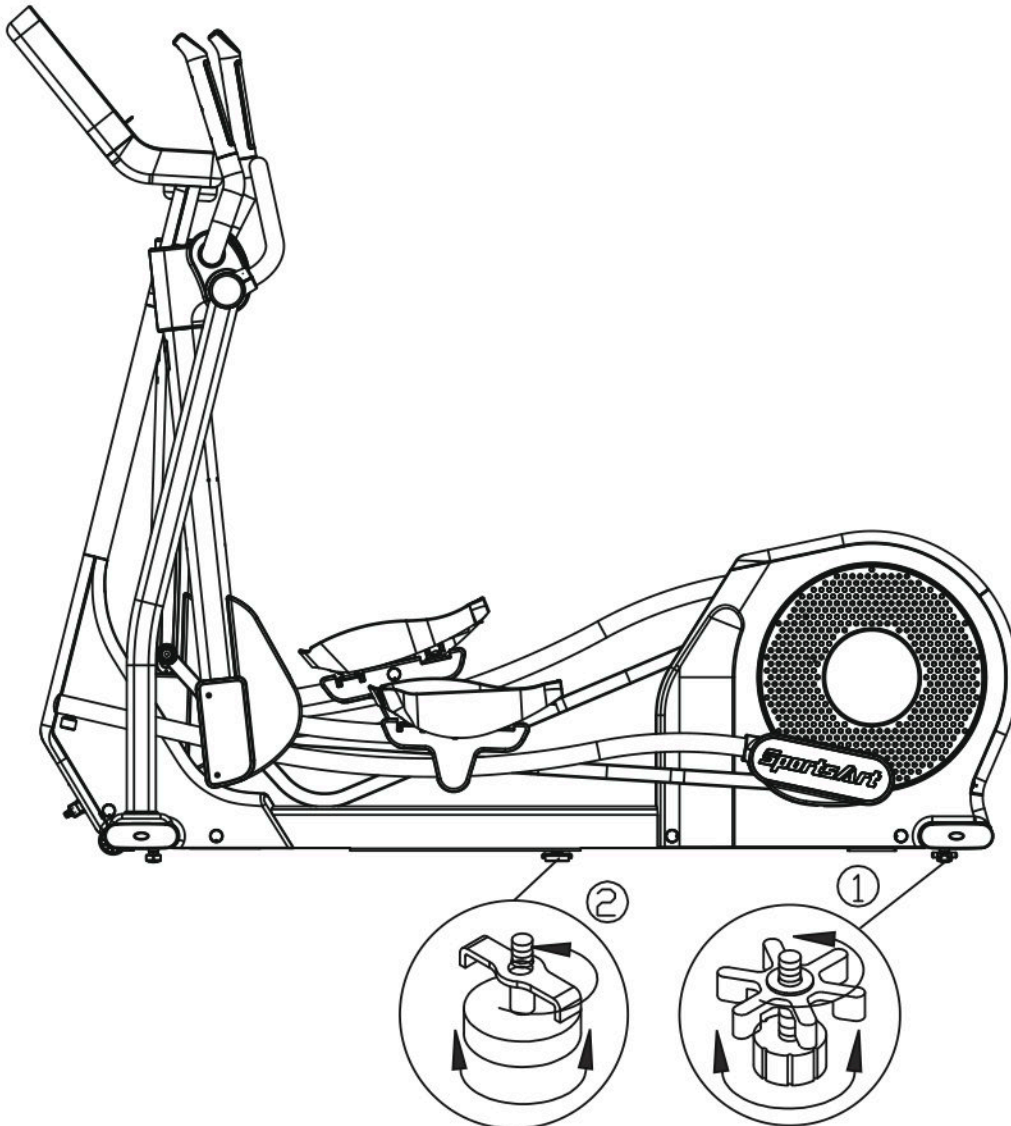
STEP 7 Move the Elliptical Trainer in Place

Grip and lift the main base of the elliptical trainer, and then move it to the desired location. Be careful not to pinch your fingers when you put down the elliptical trainer.



STEP 8 Level the Product

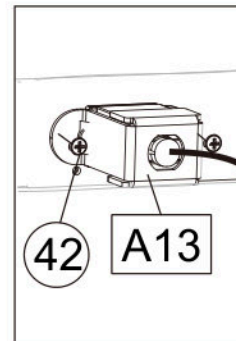
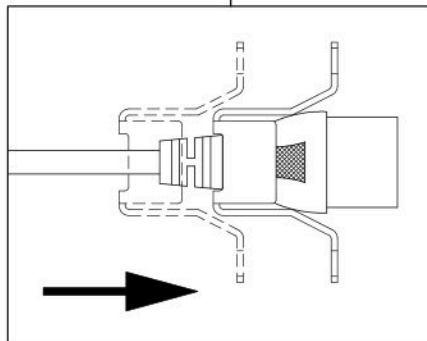
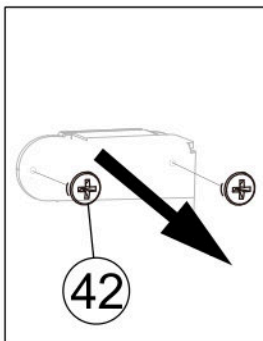
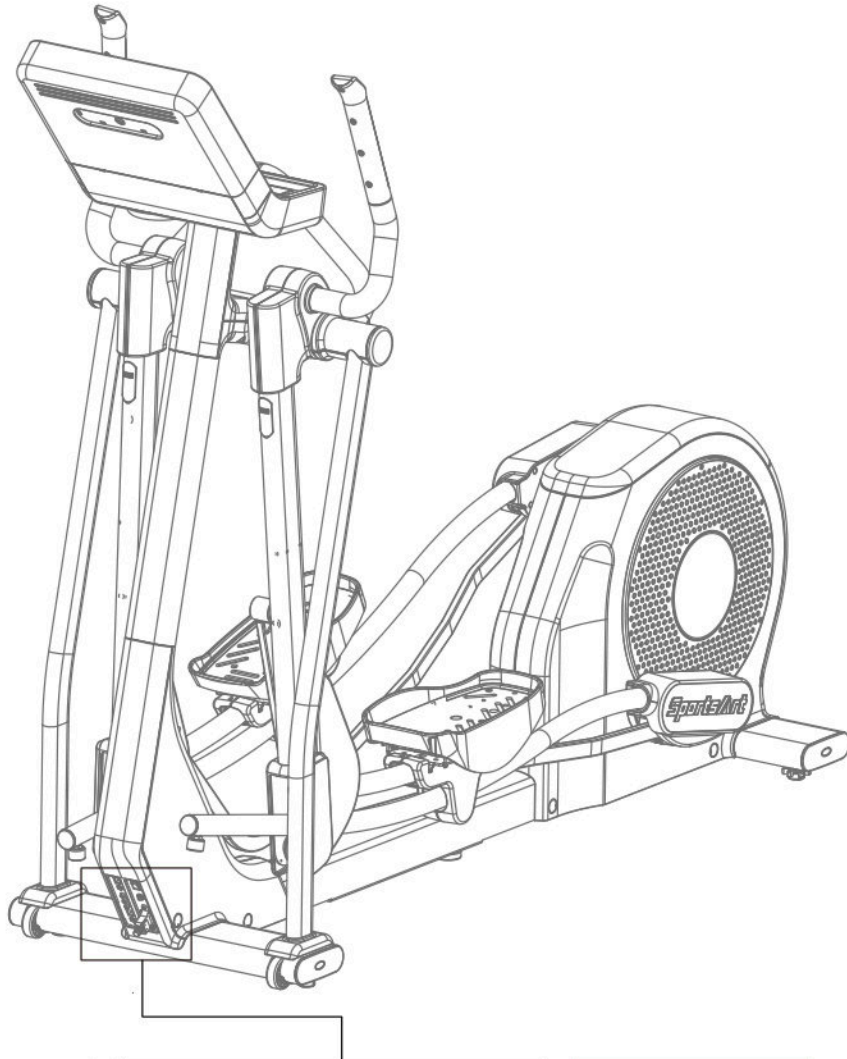
- (1) If your workout area is uneven, or if the rail assembly is slightly off the floor, loosen the locking nut at the back of the equipment and adjust the leveler until it is evenly balanced in contact with the floor, then tighten up the locking screw. (as shown in figure 1)
- (2) Loosen the locking nut in the middle-bottom of the equipment and adjust the leveler until it is evenly balanced in contact with the floor, then tighten up the locking screw. (as shown in figure 2)



STEP 9 Power Cord Installation Instructions

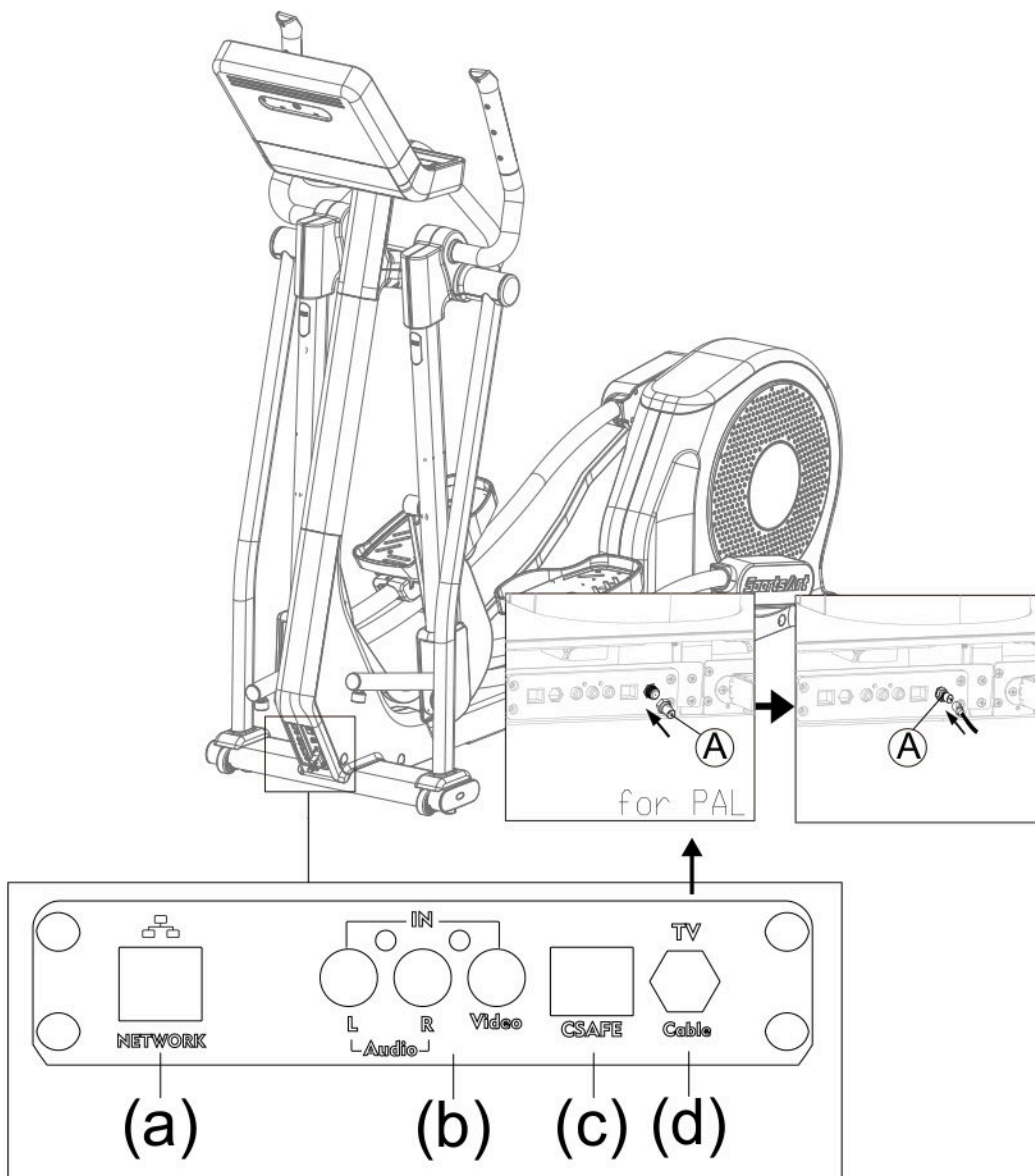
- (1) Remove the screw (42) from the base of the main frame.
- (2) Insert the power cord plug into the connector on the product.
- (3) Plug the power cord (A13) into the outlet and secure the power cord plug in place with the removed screw (42).

Note: the figure below is for reference purposes only.



STEP 10 TV and Network Function

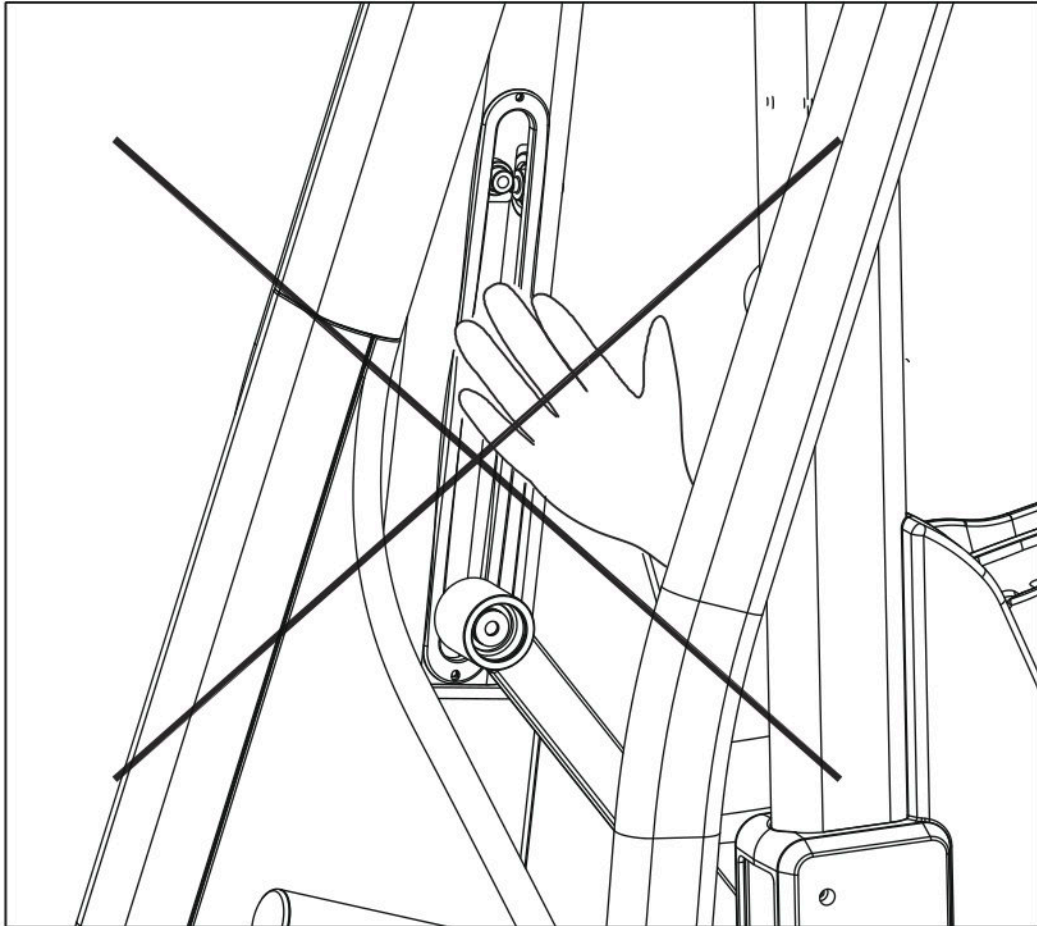
- (a) NETWORK: Connect to the Ethernet with the external network signal.
- (b) AV PORT: Support external DVD PLAYER or other multimedia players using AV output signal.
- (c) Support MYE Wireless TV Audio_Channel Receiver, and the other equipment that conform to the CSAFE specification.
- (d) TV : This machine can connect to digital TV and analog TV (for NTSC system). For PAL system, please take out the TV adapter(A) from tools kit and connect it to TV with cables.



STEP 11 Beware of Moving Parts

This product has moving parts that could be a danger to people and animals.

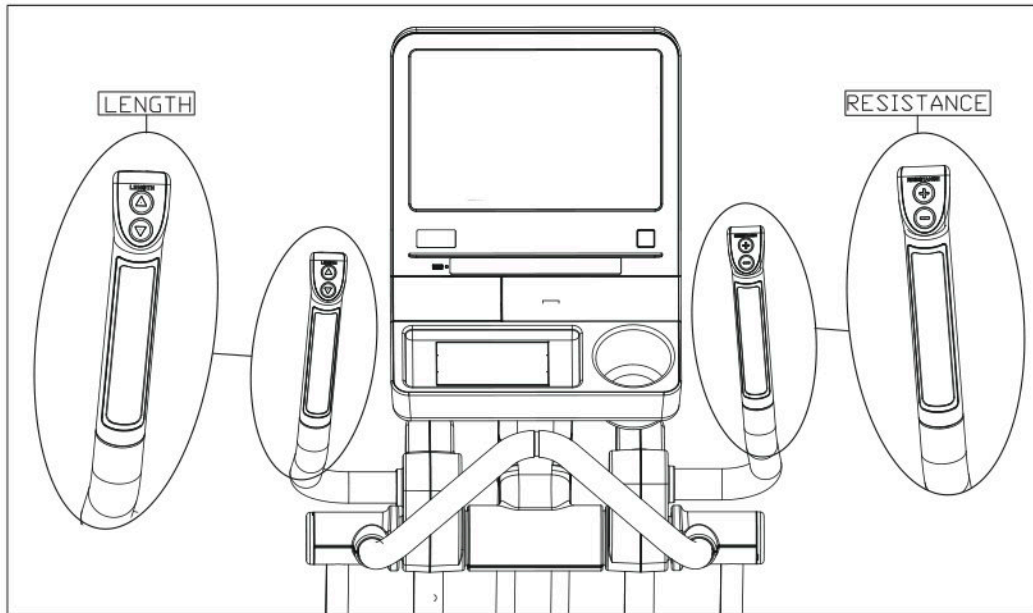
During use, do not put hands or other objects into the stride adjustment slot, the rear cover opening, or other areas in which such action might present a hazard.



STEP 12 Essential Functions Guide

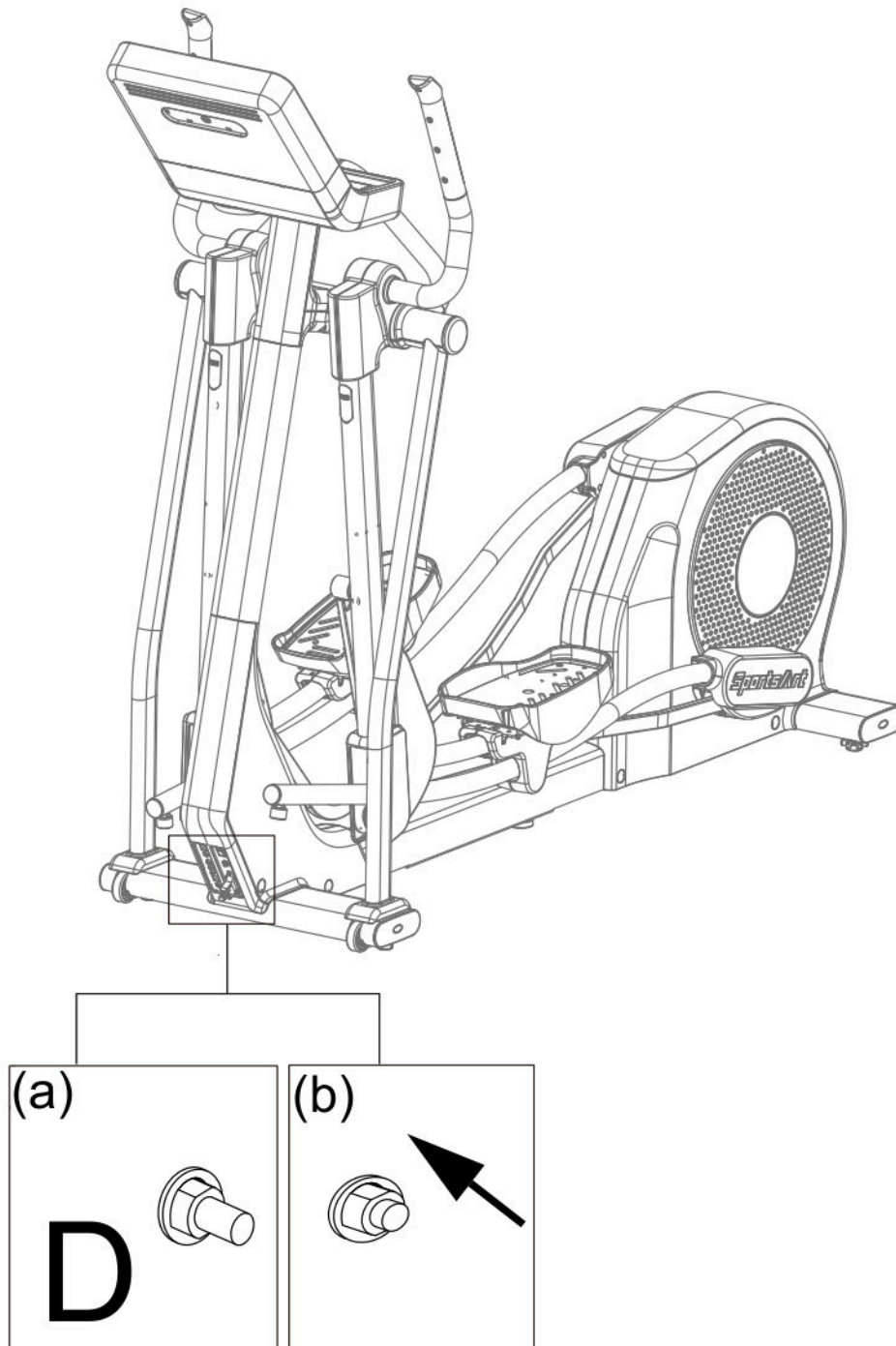
LENGTH: Adjust the distance between two successive placements of the same foot.

RESISTANCE: Adjust the weight or force you need to place on the pedals to push them.



STEP 13 MAINTENANCE Circuit Breaker

- (a) A circuit breaker is an automatically operated electrical switch designed to protect an electrical circuit from damage caused by overcurrent/overload or short circuit. A spring located under the push button at area D to lift up and the breaker to trip as shown.
- (b) After the fault is repaired by qualified technicians, press the push button to reset circuit breaker to resume normal operation as shown.
- The figure below is for reference purposes only.



6. UNDERSTAND THE SENZA CONSOLE

DISPLAY Overview

E874 Series 13" Senza Console is designed to help users obtain their fitness goals in a simple and convenient way. Before using the elliptical trainer, please familiarize yourself with the functions of this display console to obtain optimum benefits and enjoyment from this product.

DISPLAY Console Panel




No.	Description	No.	Description
1	QR Code \ NFC tag	4	Wake Button
2	USB port	5	Headphone Port
3	SA WELL+		

DISPLAY Specifications

Parameter	Spec.
RESISTANCE	1-40
Stride Length	17-29 inch (450-730mm)
Total Stride	0-9999 steps
SPEED	0.0-99.9 MPH or 0.0-99.9 KPH
TIME	0:00 - 600:00 min
HEART RATE	35 - 220 bpm
DISTANCE	0.00 - 9999 Mile/Km
CALORIES	0 - 9999 Cal
SPM	5-150 steps/ min
Calories /Hour	0-9999 Cal/Hour
Mets	0-99.99
PROGRAM	QUICK START, GOALS, PLATEAU, INTERVAL, SENZA JOURNEYS, FAT BURN, VARI STRIDE, HEART RATE, FITNESS TEST

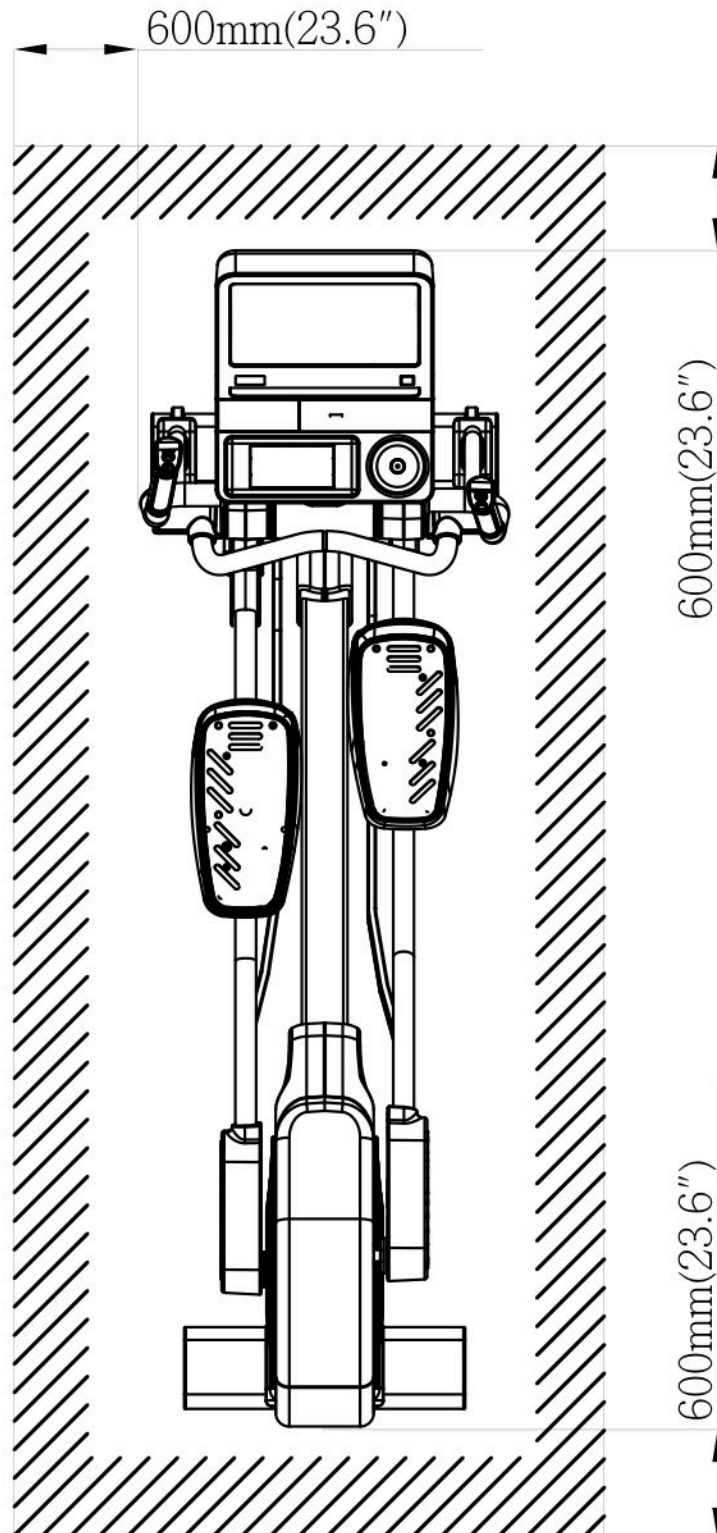
DISPLAY Button Function

Illustration	Description
	Wake up the display from sleep mode.

7. OPERATE THE PRODUCT

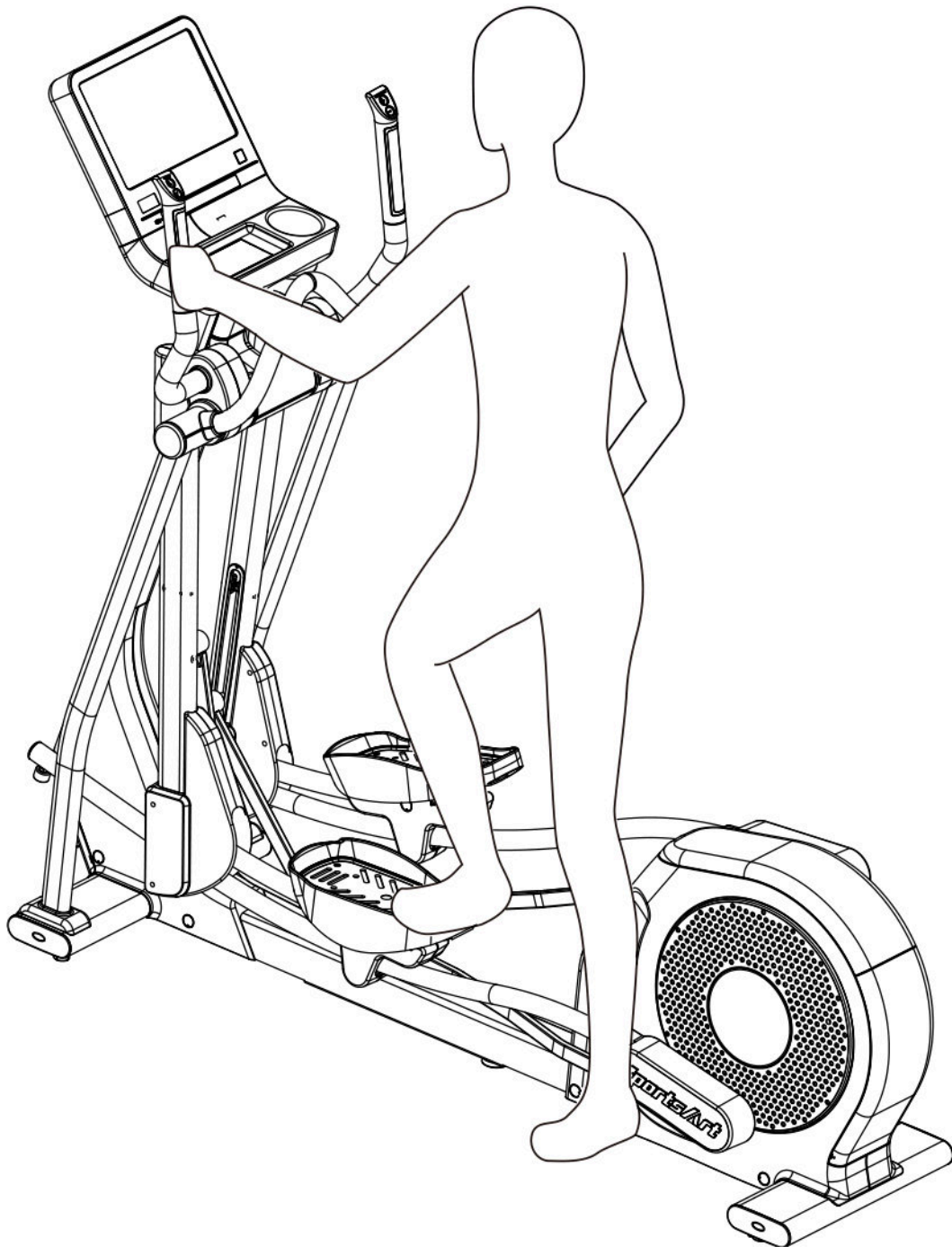
OPERATION Safe Operating Area

- (a) Safety clearance required as shown below. Do not allow people to be near this area when operating.
- (b) Noise emission under load is higher than without load.



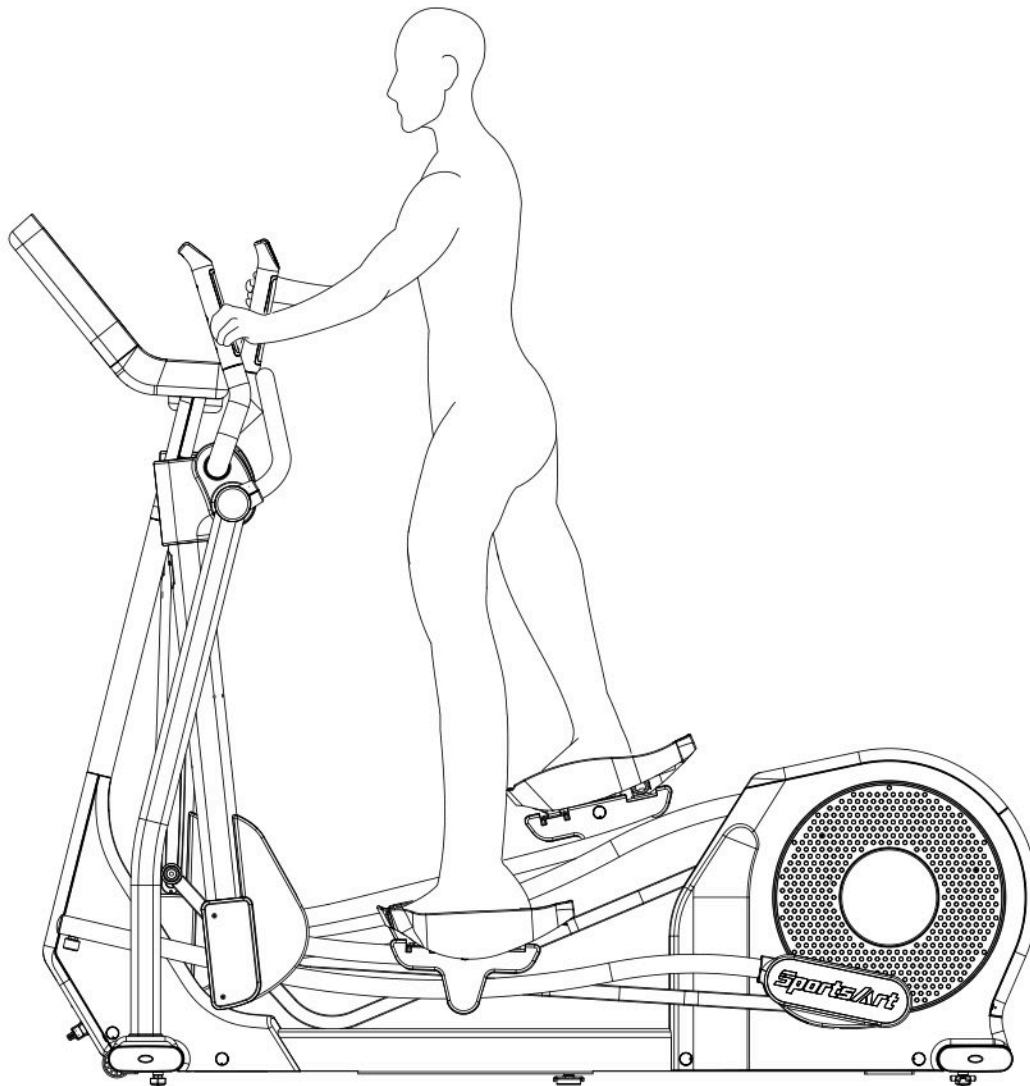
OPERATION Safely Get On/Off

- (a) Place your feet on floor and then hold the handles to steady self while stepping on the pedals as shown below.
- (b) Wait until pedals come to a complete stop and then hold onto handles for stability while carefully stepping off the elliptical.



OPERATION Proper Workout Position

- (a) Proper workout position for user is shown below.
- (b) Over exercising or improper workout form may result in serious injury.
- (c) User can hold onto handles for stability when getting on or getting off from the right/left side of the elliptical.
- (d) This product is intended to exercise arms, legs, and the cardiovascular system.



OPERATION Start Screen

Turn on the power or press the wake-up key to go to start screen.



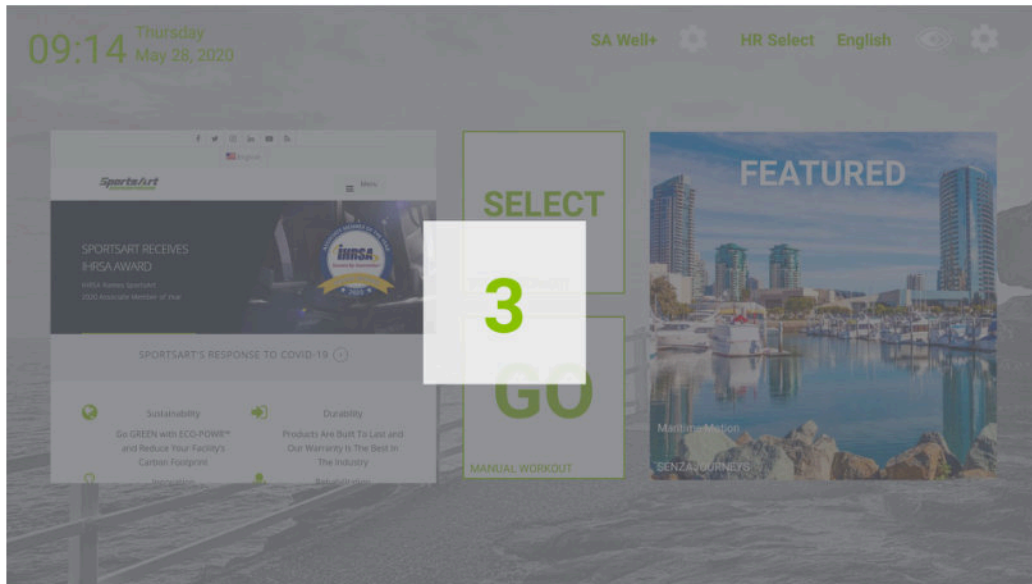
Description of start screen buttons:

No.	Name of button	Function
1	Date and Time	Displays the current time and date
2	SELECT	Touch this button to access workout program selection
3	SA WELL+	Touch to login into the SA WELL+ system
4	BT	Touch it to pair with Bluetooth earphone.
5	HR SELECT	Touch for pairing with Bluetooth or ANT+ heart rate strap
6	LANGUAGE SETTING	Touch to select your preferred language by country
7	DISPLAY MODE	Touch to switch screen to black and white display (with high contrast). Touch again, the screen will switch back to color display
8	ENGINEERING SETTING	Touch to access the engineering mode. This is the maintenance setting for use by technicians. Password input is required to perform the actions of the related settings
9	CUSTOMIZED WEB PAGE WINDOW	Web page status display for browsing and operation
10	FEATURE	Displays various virtual realities. Touch this screen to access the virtual reality training mode
11	GO	Touch this button to start workout

OPERATION GO mode

Press <GO>key, then the screen will start counting down by showing 3,2,1,0,GO on the display.

The product will start with the default setting of 35 years old, weight 75 kg (165 lbs) and the PROGRAM will start in quick start – time mode, with resistance level 1. You can use these default settings to complete your workout or change the settings yourself.

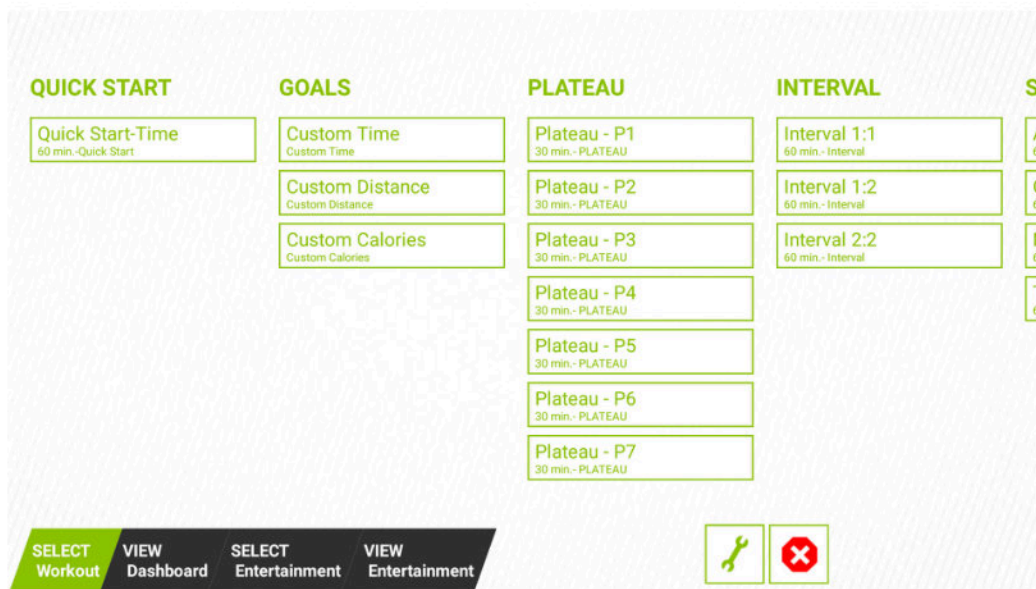


OPERATION Workout Selection



1. At start screen, touch the Select icon to access "SELECT WORKOUT".
Select workouts on the screen:

By swiping with your fingers, you can move between the workout options on the screen. The workout options are as follows: QUICK START, GOALS, PLATEAU, INTERVAL, SENZA JOURNEYS, FAT BURN, VARI STRIDE, WATT, HEART RATE and FITNESS TEST. You can switch among these options while exercising. After you choose an option, the workout will start right after a 3 second countdown timer. You can also change to different options while working out.

Description: GOALS, HEART RATE and Fitness Test won't start right after you choose it, they will need to set up some options before starting workout.



Description of icons on the "Select" screen:

ICON	Description
	Tap to return to startup screen. During exercising, tap it to stop or resume workout.
	Quick Tools

OPERATION Workout Selection (Cont.)

2. Workout selection can choose your own workout programs, here are some details explained below.

QUICK START

A workout mode option based on time, distance and calories that allows user to start a workout immediately.

GOALS

Set your own time, distance, and calorie goal.

PLATEAU

Various workout mode options are provided to achieve workout goal.

INTERVAL (1:1, 1:2, 2:2)

Interval Training is alternating periods of high intensity aerobic exercise and low intensity aerobic exercise.

Workout time ratios have 3 options, namely 1:1, 1:2 and 2:2.

SENZA JOURNEYS

Built-in or customized landscape films allow the user to watch a video of scenery while exercising.

FAT BURN

Provides 20 kinds of fat burn modes. Quickly burn out fats in your body by working out with the fat burn mode.

VARI STRIDE

This workout program automatically changes stride.

HEART RATE

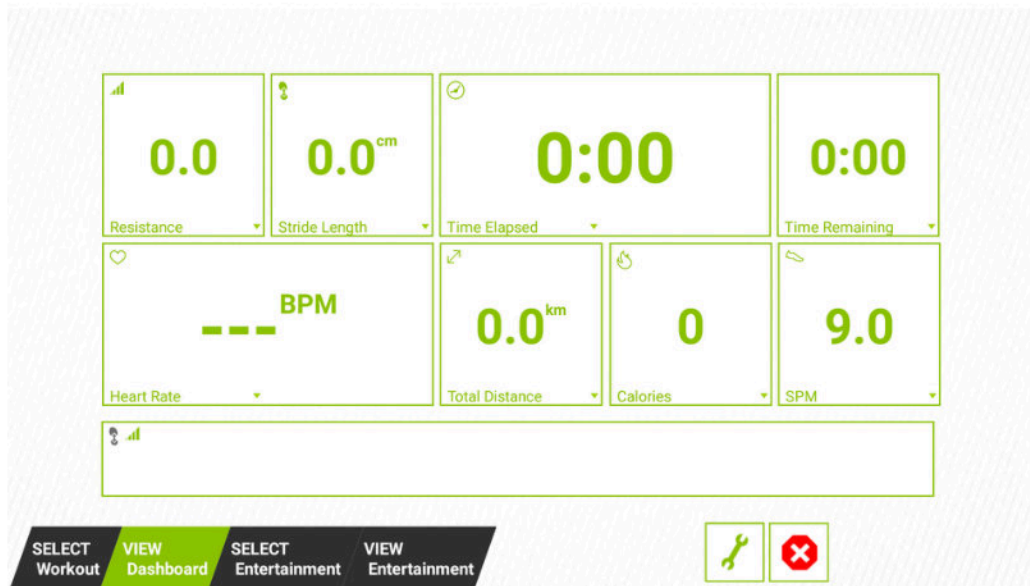
A workout mode using heart rate as the target value.

FITNESS TEST





Provides different professional fitness test modes.

OPERATION Workout Status




During the workout, you can select the “VIEW Dashboard” page below the screen to check the exercise status of your workout process. There are a total of 9 status windows for various information views, and you can modify the information display format in the status windows by touching the ▼ symbol below the status windows. A drop down menu for information display format will be opened for selection.



Drop down menu introduction:

Symbol	Drop down Menu items	
	Default	Other Options
	Resistance	Average Resistance Watts Change Resistance
	Stride Length	Total Stride Speed Pace Average Speed Change Stride Length
	Time Elapsed (ex. 0:00 means 0 minute and 00 second)	Time Remaining Clock Segment Duration Target Duration
	Segment Remaining (ex. 0:00 means 0 minute and 00 second)	----
	Heart Rate	Average Heart Rate Max Heart Rate

OPERATION Workout Status (Cont.)

Symbol	Drop down Menu items	
	Default	Other Options
	Total Distance	Distance Remaining
	Calories	Calories/Min Calories/Hour Mets Set Target Calories
	SPM	Average SPM Change Speed







OPERATION Select Entertainment

You can select the “Select Entertainment” page below the screen, and the available multimedia features will be displayed. The features include TV, Internet, SENZA Journeys, Bluetooth Audio, USB Audio, USB Video, IPTV and AVIN, ANYcast, Youtube, Netflix, HDMI(optional) etc.: the small central window will display the selected multimedia screen immediately.

Note: A good browsing environment is strongly recommended when using the internet. Wired connection preferred. Network bandwidth must be above 10Mbps.

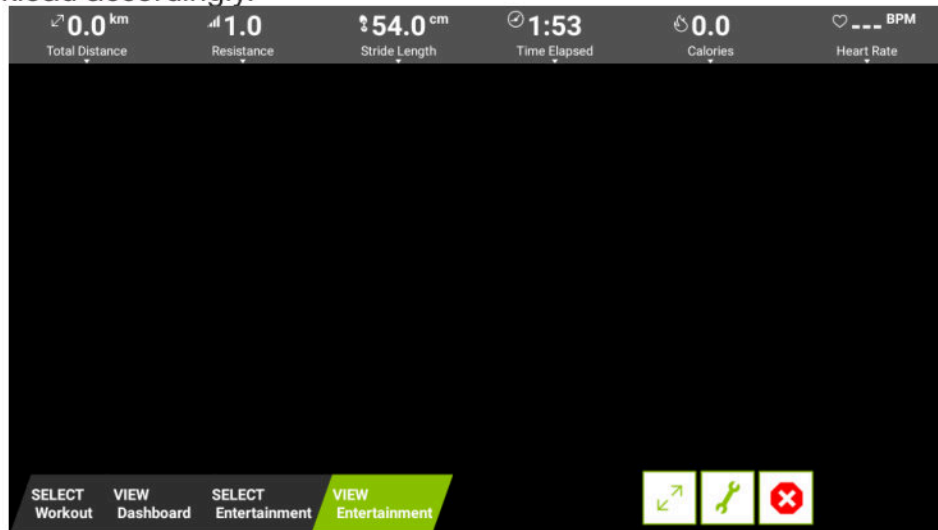


Description of icons in the “SELECT Entertainment” screen:



ICON	Description
	Mute
	Lower volume
	Raise volume
	Previous
	Play
	Next

OPERATION View Entertainment

The console displays the media window in maximum frame size. If you want to check your workout status, simply tap the taskbar at the bottom of the screen. That way, you can evaluate your training status and adjust the workload accordingly.



Description of icons in the “Entertainment” screen:

ICON	Description
	Full Screen (Exit full screen mode by tapping screen.)
	<ol style="list-style-type: none"> 1. This button appears when choosing SENZA Journeys workout program. 2. Press this button for fast forward 20% journeys.

OPERATION Workout Summary

At the end of a workout or when you press the stop button, the workout summary screen will appear. The screen shows your current workout status.



OPERATION COOL DOWN

When finishing your target program (time, distance, calories) or when pressing the key “CoolDown Workout”, display will pop up “GOING TO COOL DOWN”, then the machine will enter a two-minute cool down period and count down from 2:00 to 0:00.

OPERATION Idle Mode

When the elliptical trainer stops running with no other activity for 2 minutes, the machine will enter the idle mode and the display will show the standby picture. Touch anywhere on the screen to enter the Home page.

Note:

1. The standby picture can be changed and set by the user.
2. Standby time for idle mode can be changed in the engineering mode.

OPERATION Energy Smart Function

There is a default Energy Smart timer setting feature in the engineering mode. When the elliptical trainer is not in use and the set up time for power saving is reached, the system will automatically enter the power saving mode, and the elliptical trainer will turn off for maximum power saving. Press the Wake Up button to turn the power back on.

OPERATION Precautions

1. Turning the product on and off every day will make your software system refresh and stable and ensure waiting 5 minutes to turn on the product when you restart each time.
2. SanDisk USB (Fat32, MAX 32GB) is recommended for updating the program.

OPERATION SA WELL+

Tap SA WELL+ to enter SA WELL+ Login page.

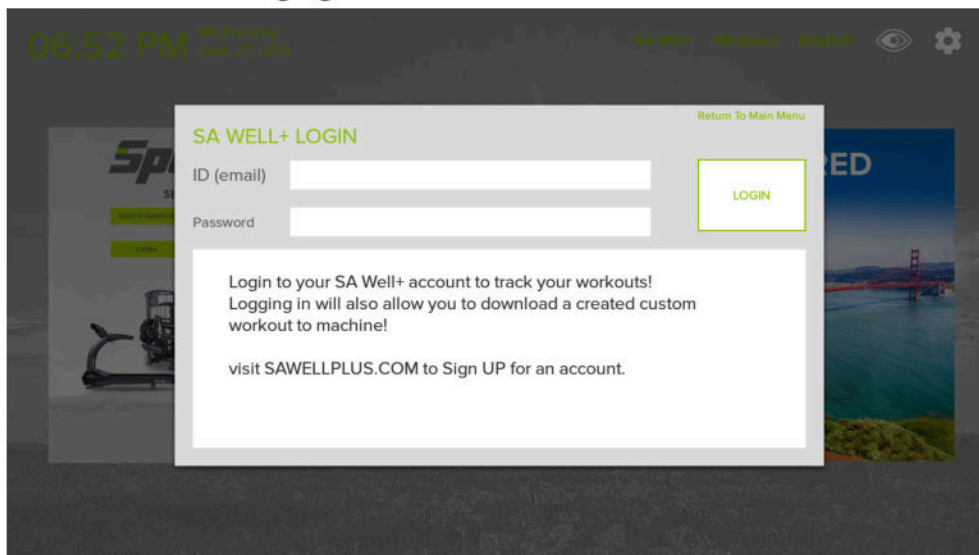
First time user must create an user account with SA WELL+ App. After signing up, user information will be saved into the account.

Login to your SA Well+ account to track your workouts. This will also allow you to download a created custom workout to the machine.

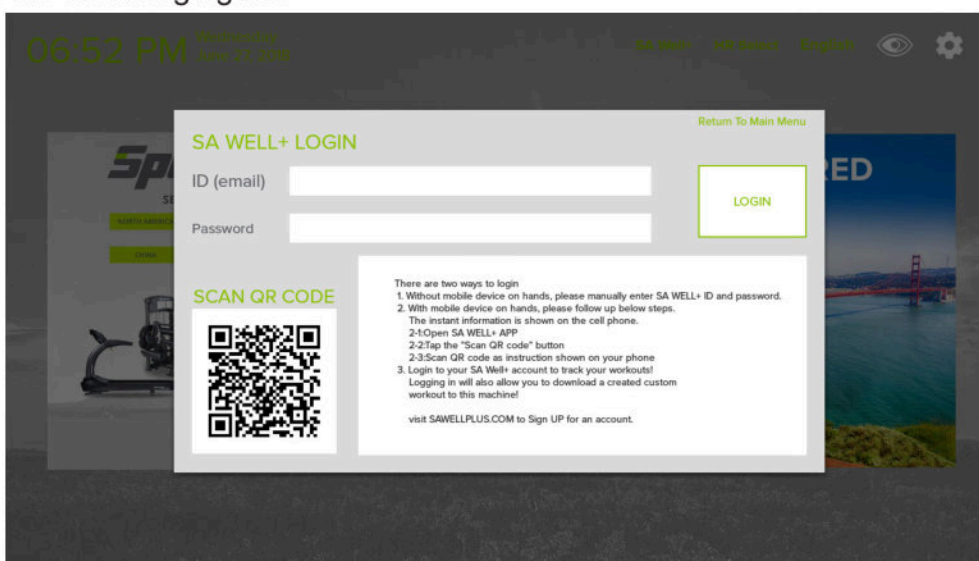
There are two ways to login:

1. Without mobile device on hands, please manually enter SA WELL+ ID and password.
2. With mobile device on hands, please follow up below steps.
The instant information is shown on the cell phone.
 - 2-1. Open SA WELL+ APP
 - 2-2. Tap the "Scan QR code" button
 - 2-3. Scan QR code as instruction shown on your phone.

If your equipment is not equipped with SA WELL+, Login page will be shown as the following figure.



If your equipment is equipped with SA WELL+, Login page will be shown as the following figure.



8. ABOUT HEART RATE DETECTION

Heart rate detection functions are selected at the time of purchase. Not every product has every type of heart rate detection. The following explains factors that influence the performance of two of the most common types of heart rate detection devices.

HEART RATE Telemetry

The words “telemetry heart rate” refer to the detection of heart rate via a device worn on the exerciser and transmitted over the air to a circuit board built into the product. Telemetry heart rate devices are commonly worn on the exerciser’s chest, where the pulse is strongest and relatively easy to detect.

The following explains conditions that affect the performance of the telemetry heart rate function in all products.

- Telemetry heart rate devices and the heart rate sensor belt are paired with Bluetooth.
- If the battery is too low, the receiving distance may be shortened or there will be no reception.
- Secure the heart rate sensor belt on your chest so that it stays in place without making you feel uncomfortable.
- Each fitness equipment can only be paired with one Bluetooth heart rate sensor belt. Please choose the correct Bluetooth heart rate sensor belt to prevent receiving heart rate value from exercisers appear on neighboring products.

HEART RATE Contact

The words “contact heart rate” refer to the detection of the heart rate via sensors on the product. By holding the sensors, the exerciser can view his or her heart rate on the product display. Like telemetry heart rate, contact heart rate can be influenced by several factors. The following list includes some of these factors.

- A weak pulse makes it difficult to detect heart rate.
- Low systolic blood pressure makes it difficult to detect heart rate.
- Dry, course palms impede heart rate detection. For best results, moisten your palms. But do not apply hand lotion immediately prior to your workout, because hand lotion can gum up the contact pads.

Heart rate devices built into this product are not medical devices. Heart rate values are for reference only. Do not use them for medical diagnostic or treatment work.

CAUTION: Heart rate detection and transmission devices have been known to interfere with the operation of pacemakers, possibly endangering human life. If you have a pacemaker, exercise under your doctor’s supervision; take a test to ensure your safety during the simultaneous use of the pacemaker and heart rate detection devices. The use of such devices must be undertaken at your own risk.

Note that in dry areas in particular, static electricity can interfere with unit operation and shock people. To discharge static electricity from your body, touch something else before touching metal on the product.

9. GUIDELINES FOR EXERCISE

HOW HARD SHOULD I EXERCISE?

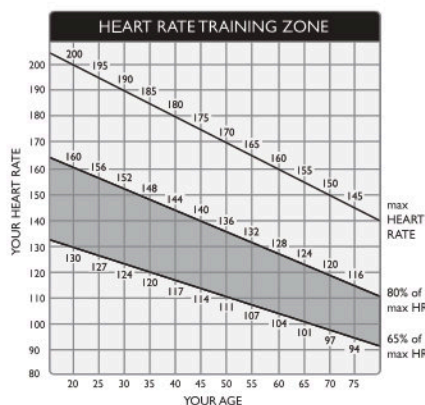
Studies show that to benefit from aerobic exercise, people need to maintain a certain heart rate during their workouts. Your heart rate training zone depends on your age and fitness level.

The darkened area in the chart to the right represents the recommended heart rate training zone for people of various ages. It was calculated by taking 220 minus age in years, multiplied by 65% and 80%. The area between those values is the heart rate training zone.

CAUTION: Heart rate training zones are generalizations and may not suit every person. Always check with your physician to understand what heart rate goal would be appropriate for you.

HOW LONG SHOULD I EXERCISE?

The duration of your workout must depend on your fitness level. In general, it is recommended that you maintain a heart rate within your training zone for at least 15 to 20 minutes to experience the benefits of aerobic exercise. Beginners should always start out slowly and gradually increase the duration and intensity of their workouts. As your fitness level improves, you will be able to maintain a heart rate within the training zone for longer periods of time.



When you begin your workout, use the first several minutes to warm up. Then slowly increase the intensity of your workout to bring your heart rate into your training zone. At the end of your workout, gradually decrease your workload. Then exercise lightly to cool down.

HOW OFTEN SHOULD I EXERCISE?

Research indicates that to achieve the greatest benefit, people should exercise three to five times per week. It is important to allow sufficient time, at least 24 hours, for your body to recover after exercise.

10. MAINTENANCE

Maintenance topics are presented below in the following order: error messages, lubrication of the shoulder area, lubrication of the stride area, glide rail cleaning, maintenance schedule, task list, one-year maintenance log, and wiring diagram.

MAINTENANCE Safety Precautions

- Please follow standard safety precautions when servicing on this product.
- Electronic components can carry an electrical charge even after the product has been turned off. For safety, turn off unit power. Wait five minutes to allow capacitors to discharge. Then disconnect the power cord from the wall socket (if applicable.) Only after such steps have been completed should covers be removed and electronic components accessed.
- Unplug product and wait ten minutes before performing maintenance.
- Do NOT use a damp towel to clean the product and do perform the following maintenances.
- Do NOT use cleaners with alcohol, ammonia, or other damaging chemicals. The use of such chemicals can damage the product and void the warranty. Never spray or pour any liquid directly onto the product. Doing so can damage electronic components and void the warranty.
- Use a clean, lint-free towel, dampened with a mixture of Simple Green® all-purpose cleaner, to thoroughly clean the handlebar and the console.
- This product has moving parts that can be hazardous. Exercise caution when maintaining, operating, or moving this product.
- Do not use accessories or parts that are not specifically recommended by the manufacturer (SportsArt) . Such parts might cause injuries or cause the unit to fail and void the warranty. We will not be responsible for any safety issue that arises due to the misuse of accessories or parts. At the same time, we will terminate the warranty terms of this equipment.
- The unit shall be disconnected from its power source during service and when replacing parts.
- Maintenance and repair must be performed by trained service personnel only. Improper maintenance would not only damage the machine, but also may present a danger to the exerciser.
- Keep this product out of use until maintenance is completed.
- If you need to remove the cover for repair or maintenance, be sure to contact the service station or dealer to deal with, do not operate on their own.

MAINTENANCE Error Messages

The following messages can appear on this product for diagnostic purposes.

ERROR 7 L, ERROR 7 R & ERROR 7 R/L - Indication: the stride mechanism is not calibrated properly. Contact a certified SportsArt technician. The technician will need to either inspect the stride motor or the driver.

ERROR _8_1, ERROR _8_2 - Indication: There is a communication error between control board and its driver. Contact a certified SportsArt technician. The technician will need to either inspect the stride motor or the driver.

Machine Model Unidentified - The machine model couldn't be identified.

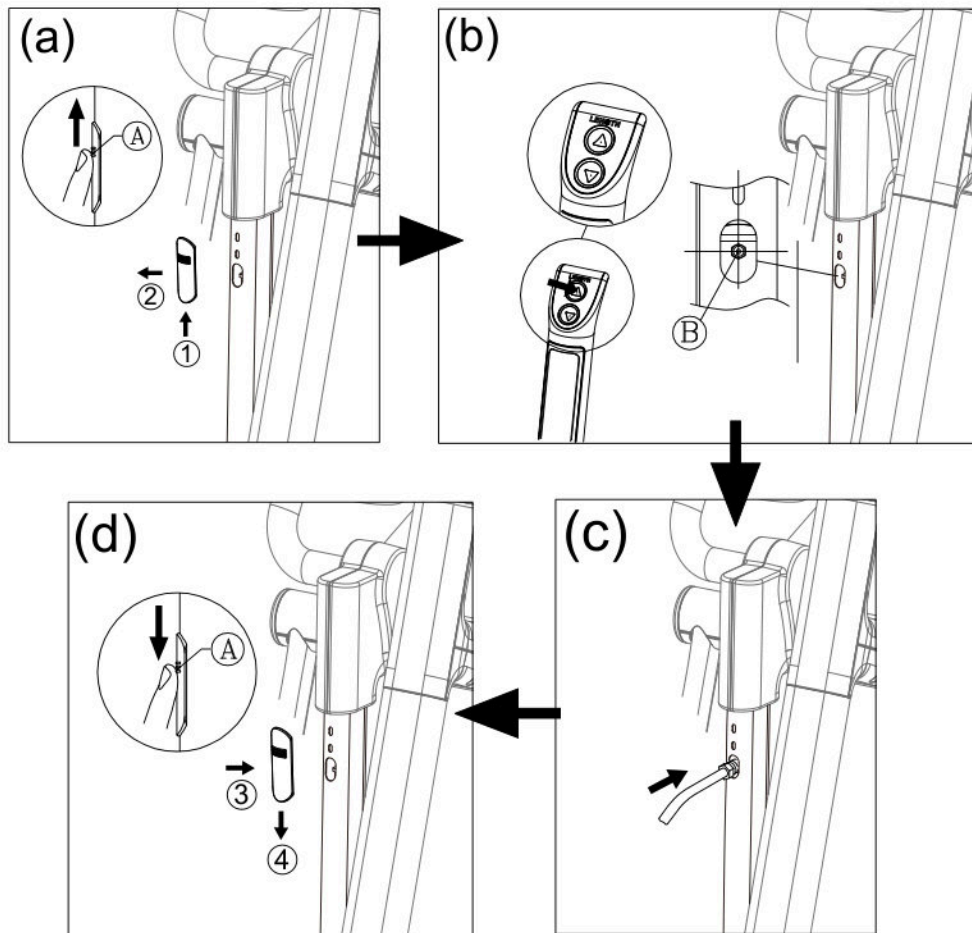
MAINTENANCE Lubrication

1. Enter the engineering mode screen, go to "UTILITY" page, see "Oiling for Elliptical", press "START" button, then enter the lubrication procedure.
2. Once Lubrication procedure is activated, the stride motor will move to the correct position. At this time, it is ready for lubrication.
3. When lubrication is completed, press <STOP> key to return the stride length to 29"/730mm.

MAINTENANCE Lubrication Procedure

- (a) Push in at point A, and slide upward to remove the lubrication cover.
- (b) Press the stride up key to adjust the stride to its longest point. Note the grease fitting at area B.
- (c) Use an automobile grease gun with red lithium grease. Apply the grease to the nozzle on the product.
- (d) Put the cover back into place. Push it in the directions indicated by arrow 3 & 4 shown in figure (d).

Note that point A provides the best contact surface on the lubrication cover.

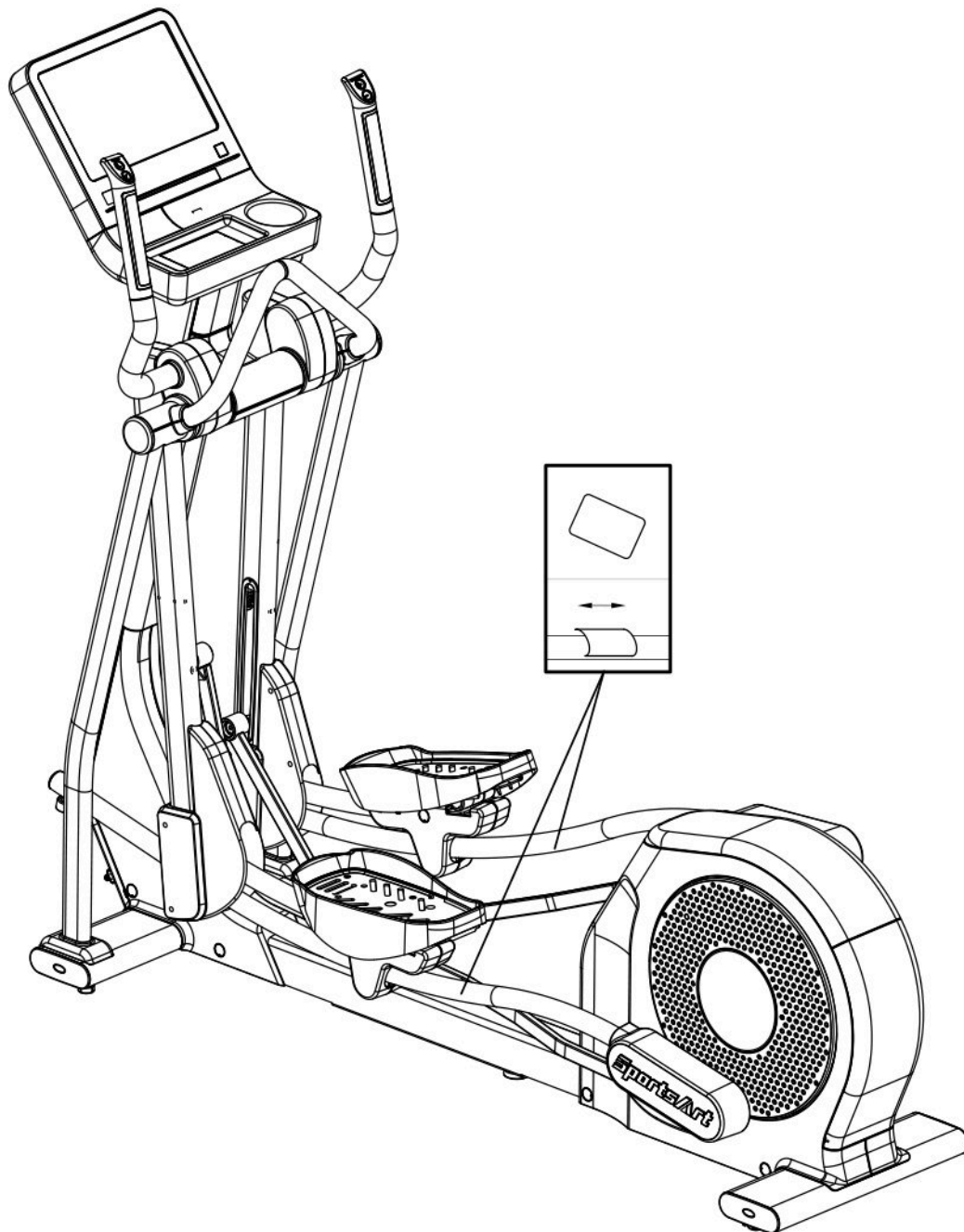


MAINTENANCE Cleaning the Glide Rails

Follow the steps below to clean left and right glide rails on a daily basis:

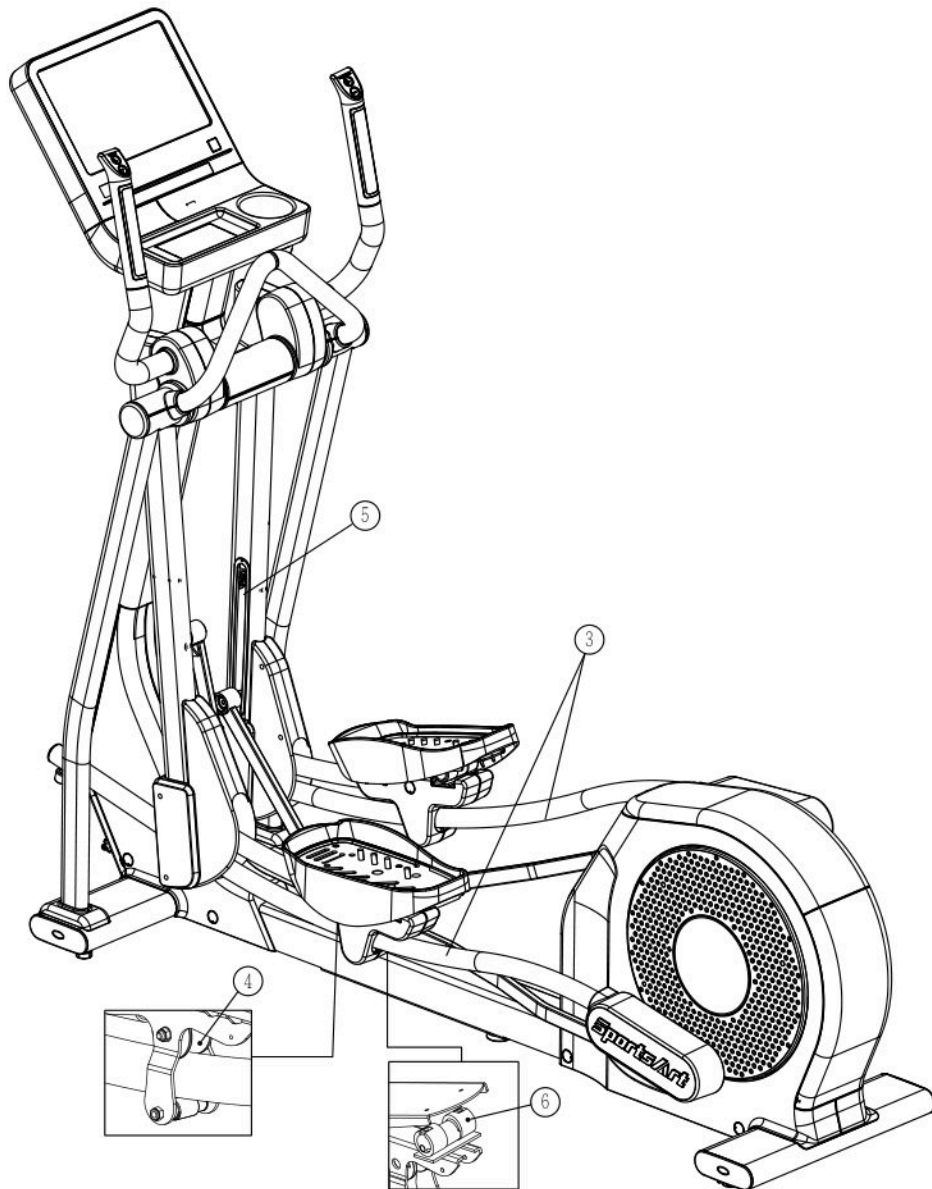
- (a) Use a clean, lint-free cloth to wipe dust and debris off the glide rails.
- (b) Test the glide rails to ensure they move easily and smoothly.
- (c) Repeat steps (a) and (b) two or three times to ensure smooth movement.

(Note: make sure to use a lint-free cloth)



MAINTENANCE Schedule

	Area	Day	Week	Month	Quarter	Year	Notes
1	Exterior	•					Cleanliness inspection
2	Screws	•					Inspect and secure loose parts
3	Glide rail	•					Wipe away dirt and debris.
4	Rollers		•				Apply silicone lubricant..
5	Stride motor					•	Apply bearing grease
6	Cushion					•	Lubricate with original 66A lubricant.



11. ACCESSORIES

ACCESSORIES Standard

USB CHARGER

1. Provides up to 5V, 1.5A of power for charging
2. Let you update all required software drivers for the product.
3. When plug an USB flash drive that contains music or video files in MP3/MP4 format, the media player will be activated and the playlist will be displayed. Follow the playlist menu to control the player. (Note: This function is not available for smart phones using USB connection to play audio and video. Recommend using sandisk usb that can be compatible with the machine format [Fat32, MAX 32GB])

CSAFE PORT

Compatible with CSAFE (Communications Specification for Fitness Equipment) Protocol.

QR code and NFC tag

1. Without SA WELL+: Scanning the QR code and tapping the NFC tag will only display the SPORTSART website.
2. With SA WELL+: Using our SA WELL+ app, you can scan the QR code or tap the NFC tag on the console to connect with the product.
3. NFC tag is now only available to Android cellphone.

ACCESSORIES Option

SA WELL+ Member System

This is designed specially by SportsArt to assist the user in managing their workout history. There are three ways to get connected with the member site:

1. Using a smartphone, connect to the unit via Bluetooth/WIFI and use the SA WELL+ App. The App is available for download in the App Store and Google Play.
2. Use USB Flash Drive for identification.
3. Manage user information and workout data

Visit “www.gosportsart.com” for more information about this feature.



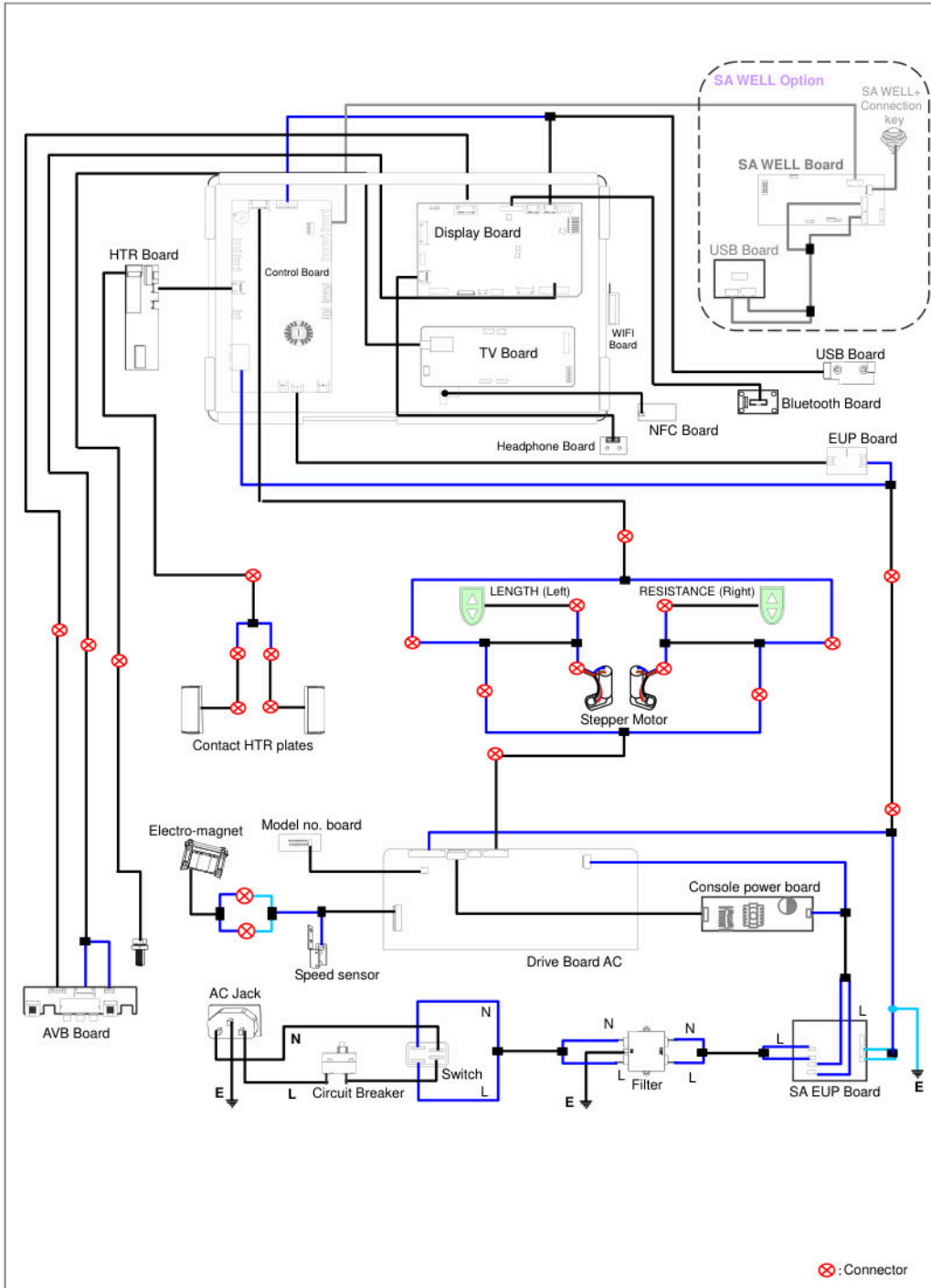
No.	Name of button	Function
a	USB port	This port is used for optional data transferring.
b	Bluetooth/WIFI button	When a smart phone is connected wirelessly to the unit, press this button to disconnect. Scan the QR code or tap the NFC tag on the console to connect to the equipment again.

12. APPENDIXES

APPENDIXES Specifications

Model	E874 13"
Dimensions	L : 2085 mm (82") W : 680 mm (26.8") H : 1765 mm (69.5")
Overall Weight	144 kg (318 lbs)
Maximum User Weight	205 kg (450 lbs)
Power Requirement	100 - 120 V , 60Hz , 0.7A (USA) 200 - 240 V , 50Hz , 0.35A (EUROPE)
Circuit Breaker Current Rating	125/250Vac , 3A
Braking System	Speed-Independent

APPENDIXES Wiring Diagram

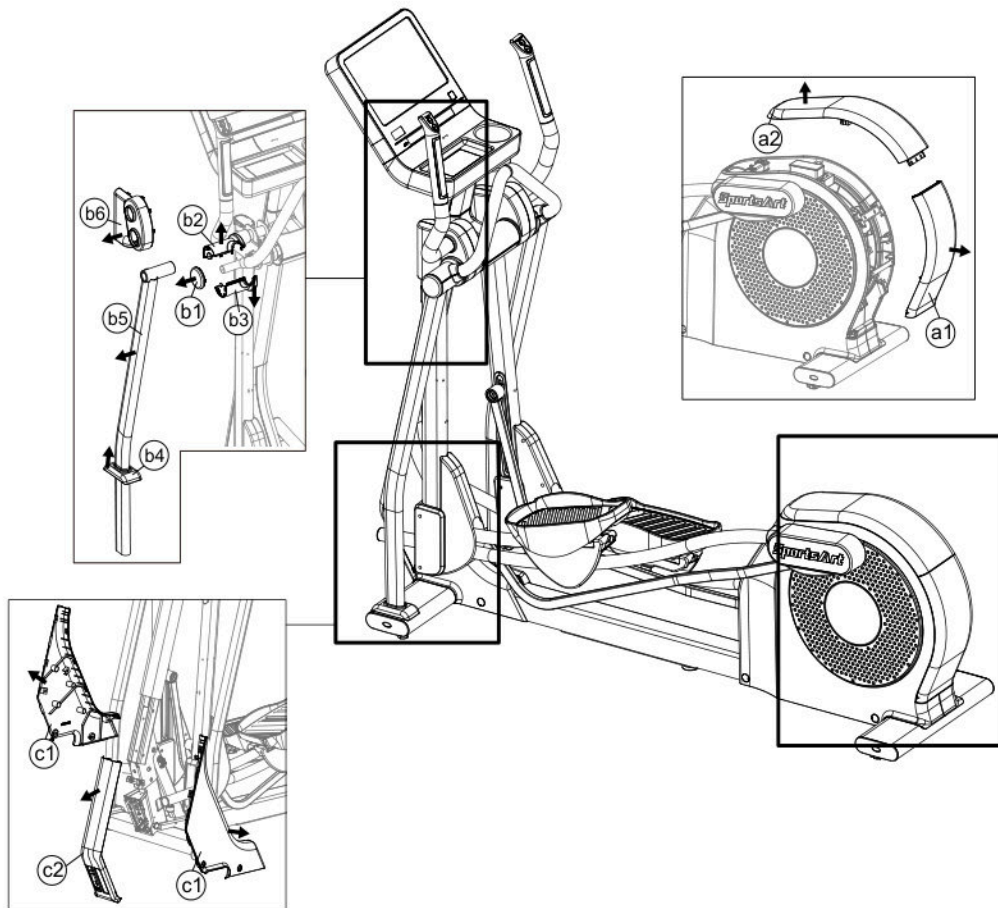


APPENDIXES **Exploded Diagrams**

Note: We reserve the right to revise the following diagrams at any time without notice to notify any person of such revisions. Please visit our official website www.gosportsart.com for the latest version.

APPENDIXES Disassembly

- (a) Main Frame
- (b) Lift Motor Assembly
- (c) Front Base Cover



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